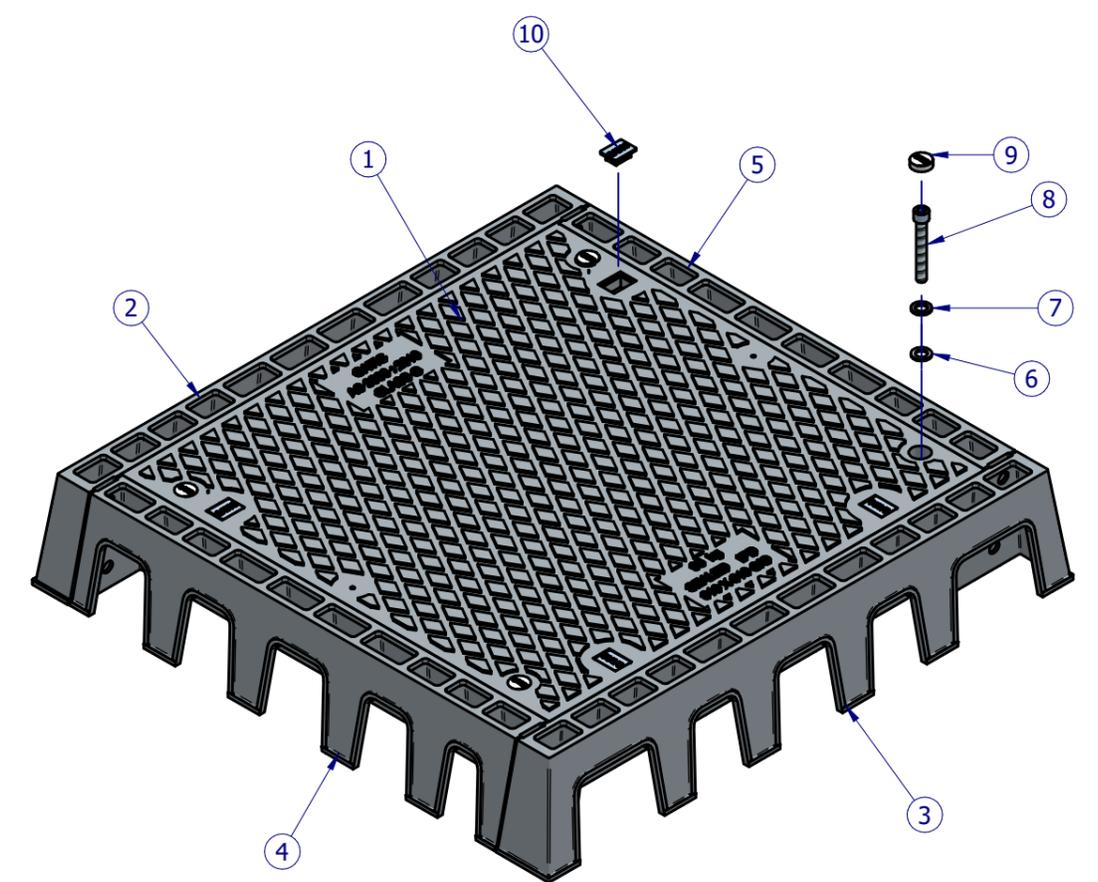
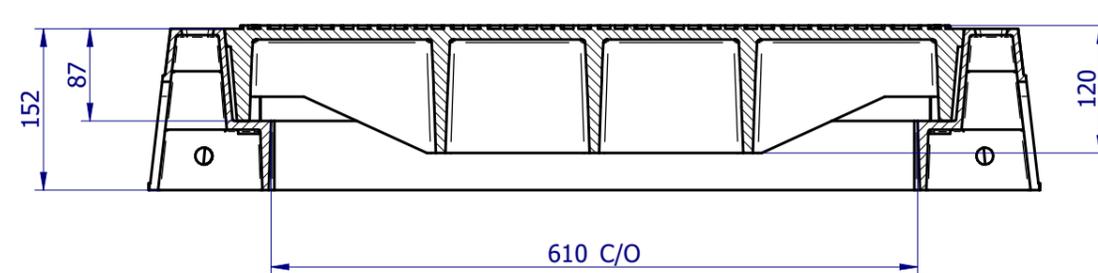


SECTION B-B



ITEM #1 REVISED



SECTION A-A

GM301S66G						
Item	DWG	Rev	Title	Material	Qty	Mass
1	4890	E	610x610 C/O Solid Top Cover Class G 900 kN	Ductile Iron 500-10	1	98.5 kg
2	2819	C	610 mm Undercut Bar Class G	Ductile Iron 500-10	1	13.0 kg
3	2823	C	610 mm Drawcut Bar Class G	Ductile Iron 500-10	1	13.2 kg
4	2827	C	610 mm LH Side Bar Class G	Ductile Iron 500-10	1	12.2 kg
5	2831	C	610 mm RH Side Bar Class G	Ductile Iron 500-10	1	12.2 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	23-08-22		COVER DRAWING REVISED.	F.M.	M.B.
C	18-06-20		MODIFIED TO COMPLY WITH AS 3996:2019	F.M.	S.S.
B	12-08-13		COVER (1.) REVISED.	F.M.	S.S.
A	05-08-13		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC** PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	S.S.	DATE:	05-08-13
DRAWN:	F.M.	DATE:	05-08-13
CHECKED:	S.S.	DATE:	05-08-13
APPROVED:	H.B.	DATE:	05-08-13

CODE: GM301S66G  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: 610 x 610 C/O SOLIDTOP COVER & FRAME ASSEMBLY CLASS G  
 DRG. No: 4899  
 MASS: 149.7 kg  
 REV: D