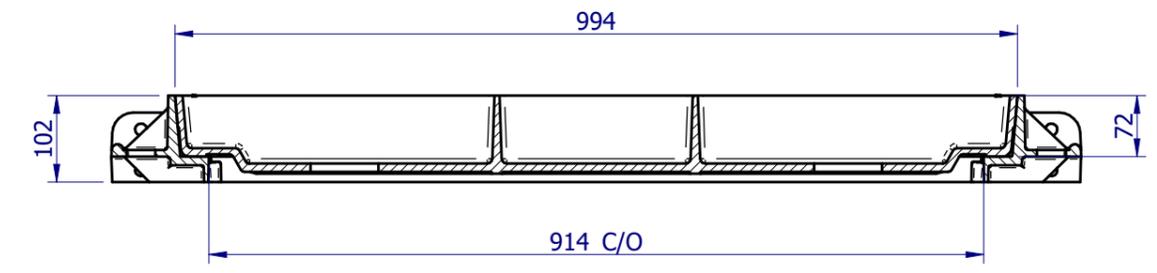
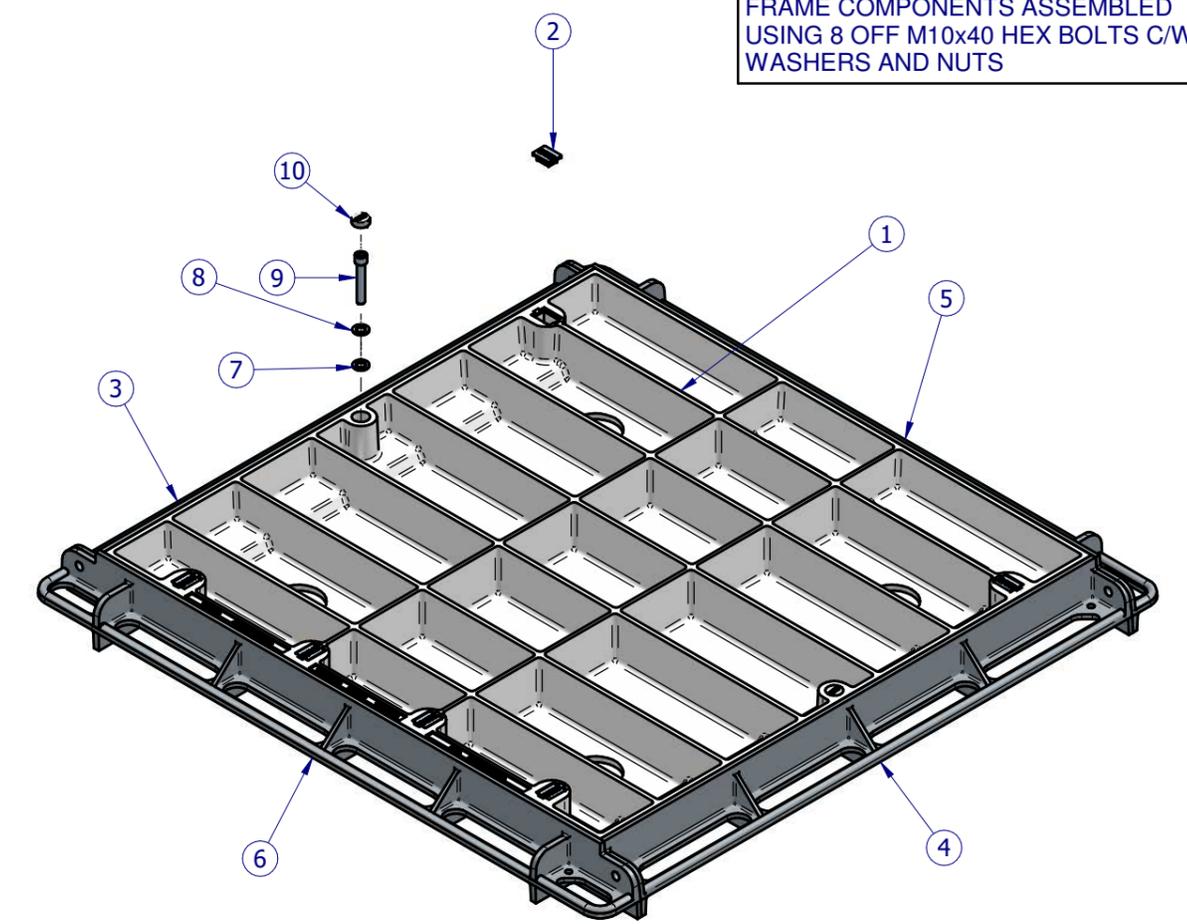


SECTION B-B



SECTION A-A

NOTE:
FRAME COMPONENTS ASSEMBLED USING 8 OFF M10x40 HEX BOLTS C/W WASHERS AND NUTS



GM301C99D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1662	H	914x914 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	138.4 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg
3	4014	D	914 mm LH Side Bar Class D	Ductile Iron 500-10	1	13.9 kg
4	4015	D	914 mm RH Side Bar Class D	Ductile Iron 500-10	1	13.9 kg
5	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
6	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	26-05-20		MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
A	09-10-14		Initial Release	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES: CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

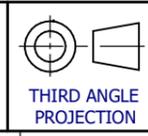
LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE
F.M.	F.M.	09-10-14
DRAWN:	BY	DATE
F.M.	F.M.	09-10-14
CHECKED:	BY	DATE
S.S.	S.S.	09-10-14
APPROVED:	BY	DATE
H.B.	H.B.	09-10-14

CODE:	TITLE:	MATERIAL:	MASS:
GM301C99D	914x914 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D		194.6 kg
SCALE:	FORMAT:	DRG. No:	REV:
N.T.S.	A3		B
SHEET:	5039		
1 of 1			