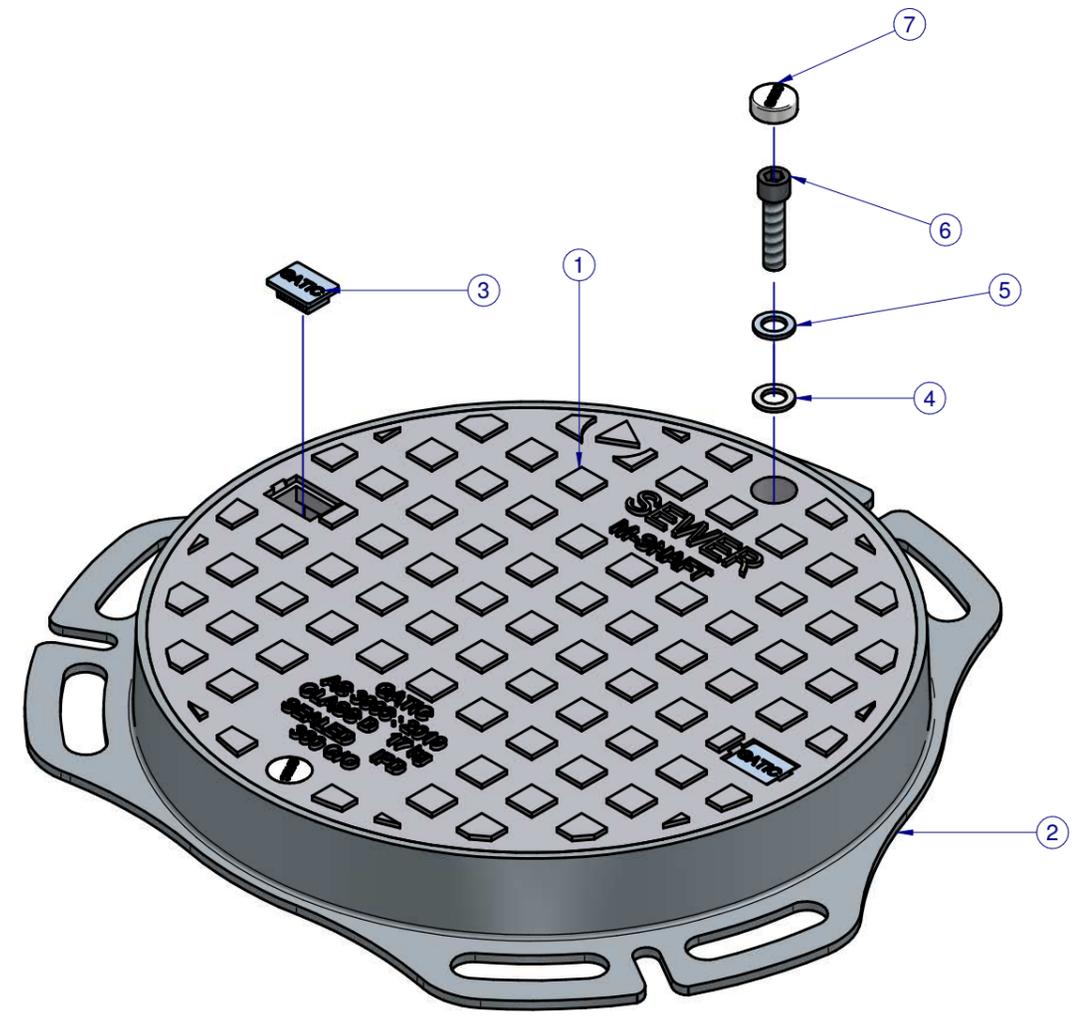
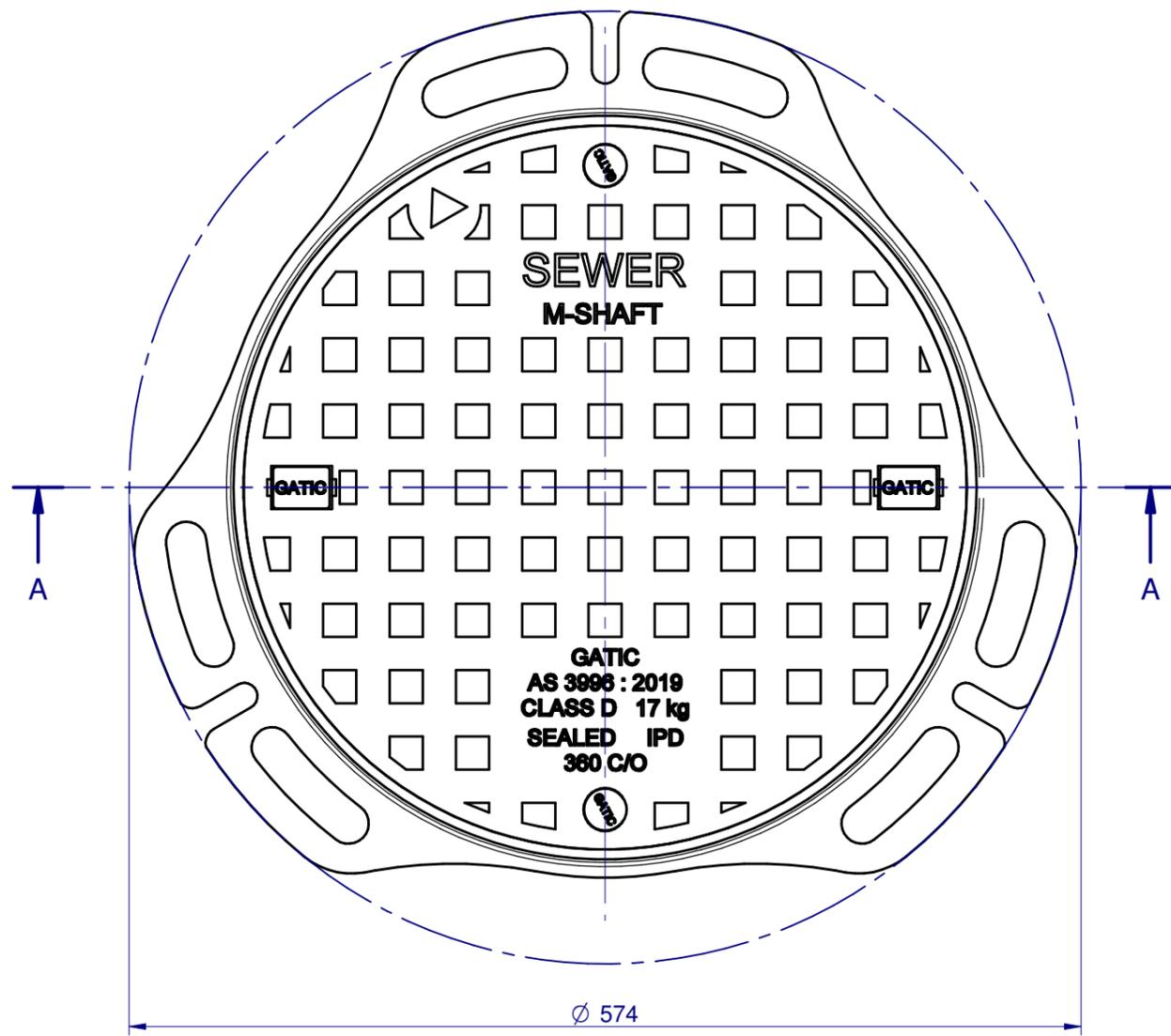


SECTION A-A



GM300S36D2CF						
Item	DWG	Rev	Title	Material	Qty	Mass
1	1975	E	Ø360 C/O Solid Top Cover Class D AS3996	Ductile Iron 500-10	1	17.1 kg
2	1969	C	Ø360x50 C/O DI Frame	Ductile Iron 500-10	1	11.9 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg
4	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
5	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
6	5990	A	M12 x 50 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
E	17-08-20		COVER & FRAME REVISED	F.M.	S.S.
D	01-05-19		COVER DRAWING UPDATED	F.M.	F.M.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

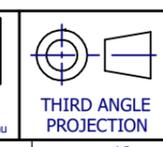
LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE	CODE:
S.S.	-	-	-
CHECKED:	BY	DATE	SCALE:
S.S.	H.B.	14-12-09	N.T.S.
APPROVED:	BY	DATE	FORMAT:
H.B.	H.B.	14-12-09	A3
			SHEET: 1 of 1

TITLE:	DRG. No:	MASS:	REV:
GM300S36D2CF	3401	29.1 kg	E