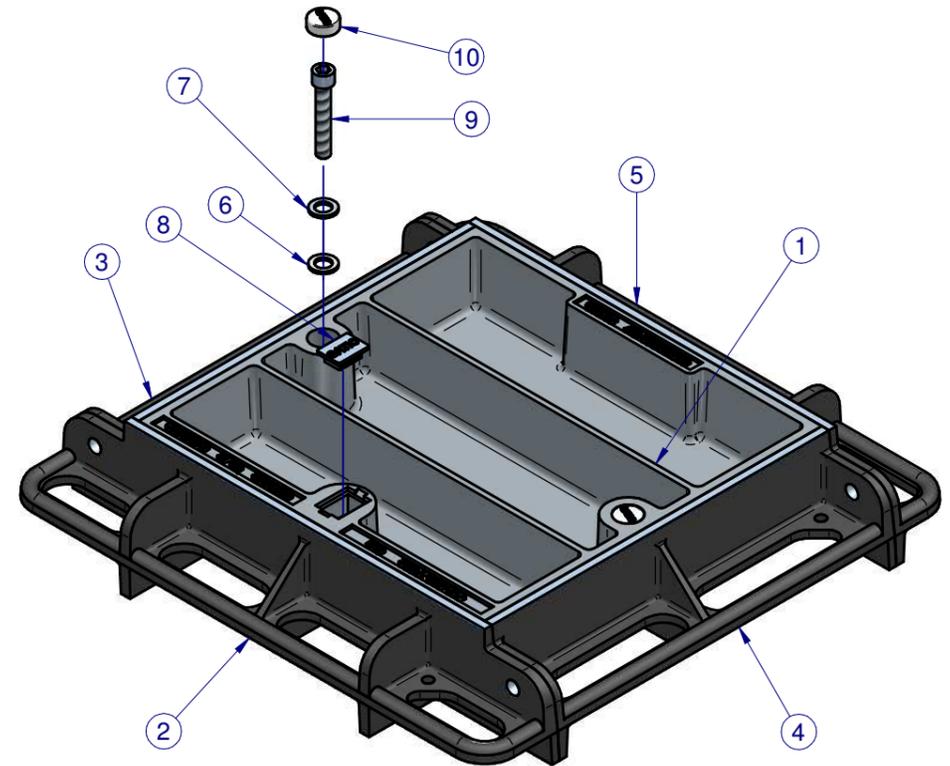
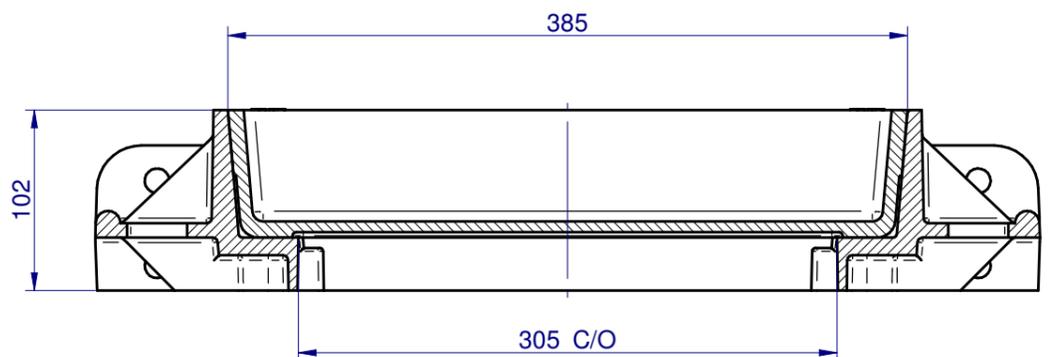


SECTION B-B



NOTE:
FRAME COMPONENTS
ASSEMBLED USING 8 OFF
M10x40 HEX BOLTS C/W
WASHERS AND NUTS



SECTION A-A

| GM301C33D | | | | | | |
|-----------|------|------|---|------------------------|------|---------|
| Item | Dwg. | Rev. | Title | Material | Qty. | Mass |
| 1 | 1715 | E | 305x305 C/O Concrete Infill Cover Class D | Ductile Iron 500-10 | 1 | 20.7 kg |
| 2 | 4017 | C | 305 mm Draw Cut Bar | Ductile Iron 500-10 | 1 | 7.3 kg |
| 3 | 4018 | D | 305 mm LH Side Bar | Ductile Iron 500-10 | 1 | 5.8 kg |
| 4 | 4019 | D | 305 mm RH Side Bar | Ductile Iron 500-10 | 1 | 5.8 kg |
| 5 | 4020 | C | 305 mm Under Cut Bar | Ductile Iron 500-10 | 1 | 6.1 kg |
| 6 | 2917 | A | M12 Washer | Nylon, general purpose | 2 | 0.0 kg |
| 7 | 2918 | A | M12 Washer | Stainless Steel, A4-70 | 2 | 0.0 kg |
| 8 | 1681 | A | Plastic Keyhole Plug | UV Stabilized Nylon | 1 | 0.0 kg |
| 9 | 5992 | A | M12x70 Socket Head Cap Bolt | Stainless Steel, A4-70 | 2 | 0.1 kg |
| 10 | 2854 | C | Plastic Plug Ø26 mm | UV Stabilized Nylon | 2 | 0.0 kg |

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| REVISION | No | DATE | DESCRIPTION | BY | CKD. |
|----------|----------|------|---|------|------|
| B | 01-10-20 | | COVER & FRAME REVISED TO COMPLY TO AS 3998:2019 | F.M. | S.S. |
| A | 10-07-14 | | INITIAL RELEASE. | S.S. | S.S. |

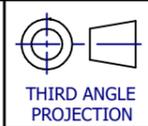
UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.



| DESIGNED: | BY | DATE |
|-----------|------|----------|
| S.S. | S.S. | 10-07-14 |
| CHECKED: | BY | DATE |
| S.S. | S.S. | 10-07-14 |
| APPROVED: | BY | DATE |
| H.B. | H.B. | 10-07-14 |

| | |
|-----------------|---|
| CODE: GM301C33D | TITLE: 305X305 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D |
| SCALE: N.T.S. | DRG. No: 5026 |
| FORMAT: A3 | REV: B |
| SHEET: 1 of 1 | MASS: 45.8 kg |