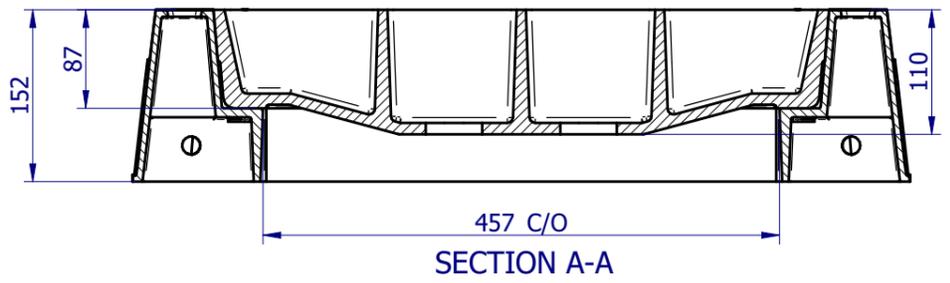
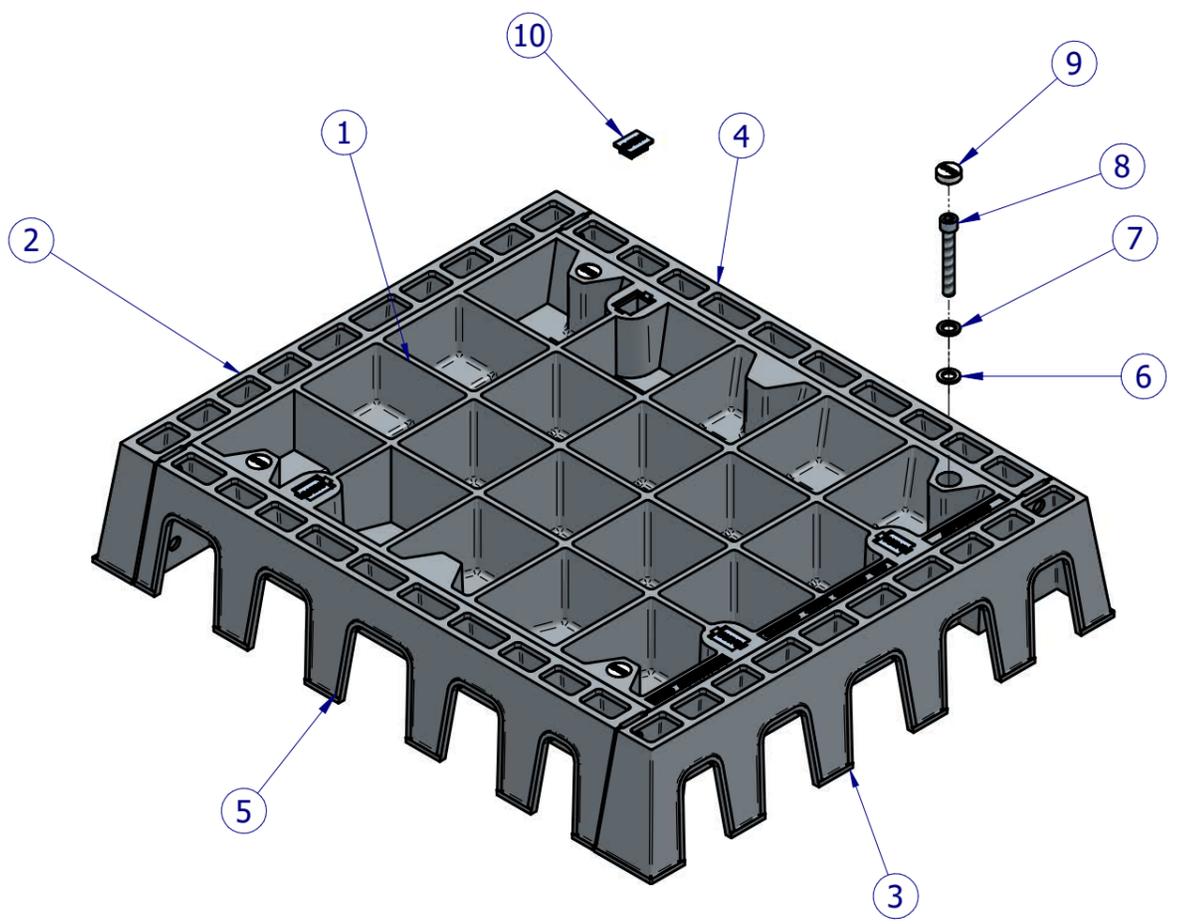


SECTION B-B



SECTION A-A

GM301C46G						
Item No.	Document No.	Rev	Title	Material	Qty	Mass
1	2811	C	457x610 C/O Concrete Infill Cover Class G	Ductile Iron 500-10	1	82.869 kg
2	2818	C	457 mm Under Cut Bar Class G	Ductile Iron 500-10	1	10.944 kg
3	2822	C	457 mm Draw Cut Bar Class G	Ductile Iron 500-10	1	11.147 kg
4	2831	C	610 mm RH Side Bar Class G	Ductile Iron 500-10	1	12.245 kg
5	2827	C	610 mm LH Side Bar Class G	Ductile Iron 500-10	1	12.245 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.004 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.023 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.389 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.010 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.020 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	06-05-24		MODIFIED TO COMPLY WITH AS 3996:2019	F.M.	F.M.
C	06-05-13		FRAMES MODIFIED	F.M.	S.S.
B	02-10-09		MARKINGS LAYOUT UPDATED ON COVER	F.M.	S.S.
A	14-01-09		INITIAL RELEASE.	H.L.	S.S.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

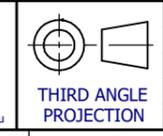
LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au



DESIGNED:	F.M.	DATE:	26-06-08
DRAWN:	H.L.	DATE:	14-01-09
CHECKED:	S.S.	DATE:	14-01-09
APPROVED:	H.B.	DATE:	14-01-09

CODE: GM301C46G  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: 457x610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G  
 MATERIAL: --  
 MASS: 129.894 kg  
 ORG. No: --  
**2835**  
 REV: D