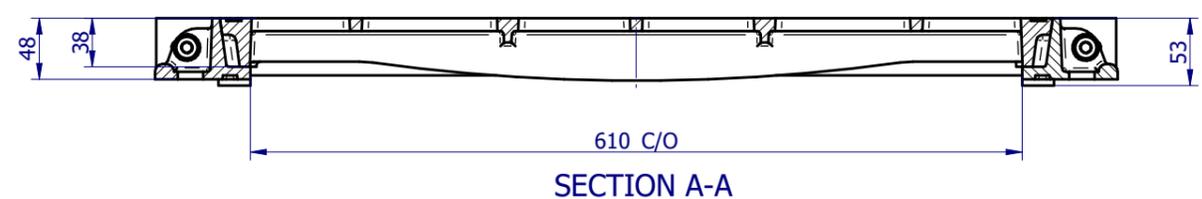
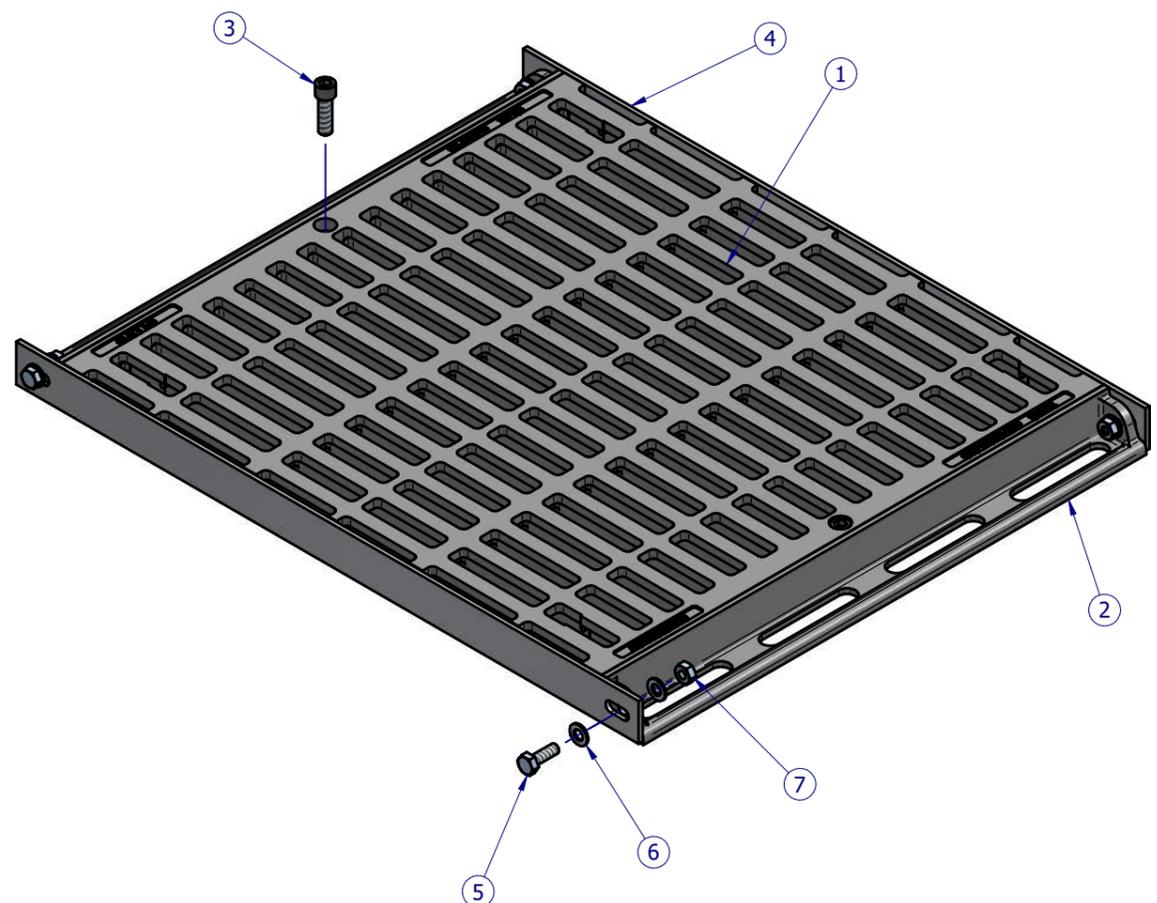


COMMERCIAL IN CONFIDENCE



GM321S6161B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	1077	D	610x610 C/O Transverse Grate Class B	Ductile Iron 500-10	1	36.1 kg
2	3482	B	610 mm Bar Class B	Ductile Iron 500-10	2	8.3 kg
3	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
4	3273	B	755 mm End Plate, 45mm x 5mm Thick	Galvanized steel	2	2.6 kg
5	3275	A	M10x30 Hex Head Bolt	Galvanized steel	4	0.1 kg
6	2369	A	M10 Washer	Steel	8	0.0 kg
7	2370	A	M10 Nut	Steel	4	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
	A	10-08-09	INITIAL RELEASE.	F.M.	S.S.

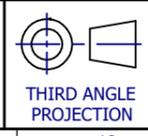
UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.  
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.  
 RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE	CODE: GM321S6161B
DRAWN:	F.M.	10-08-09	SCALE: N.T.S.
CHECKED:	S.S.	10-08-09	FORMAT: A3
APPROVED:	H.B.	10-08-09	SHEET: 1 of 1

TITLE:	610x610 C/O SUMP GRATE & FRAME ASSEMBLY CLASS B	
MATERIAL:	DRG. No: 3274	
MASS:	47.3 kg	REV: B