



GM300C6B2N						
Item No.	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	1336	H	610mm C/O Circular Frame Class B	Ductile Iron 500-10	1	14.8 kg
2	1615	L	610mm C/O Circular Infill Cover Class B	Ductile Iron 500-10	1	30.4 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
4	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
5	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
N	27-07-21		MARKING ON COVER CORRECTED	F.M.	M.B.
M	06-08-20		MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
L	08-11-17		REVISED WITH NO CHANGES	F.M.	S.S.
K	05-02-10		COMPONENT '2' REVISED	F.M.	S.S.
J	13-05-09		BOLT DOWN & MARKINGS ADDED	F.M.	H.B.
No	DATE		DESCRIPTION	BY	CKD.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO A54680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:	TITLE:
C.A.	C.A.	13-05-05	GM300C6B2N	Ø610mm C/O CONCRETE INFILL COVER & FRAME CLASS B
H.L.	H.L.	22-01-09	N.T.S.	
S.S.	S.S.	22-01-09	A3	
H.B.	H.B.	22-01-09	1 of 1	

DRG. No:	1332	REVISION:	N
MASS:	45.3 kg		