NOTE:

FRAME COMPONENTS ASSEMBLED USING 8 OFF M10x40 HEX BOLTS C/W WASHERS AND NUTS

75

762 C/O

832

982

842

992

GATIC
AS 3996:2019
CLASS D

94 kg

SEALED IPD
762 x 762 C/O

SECTION B-B

102

87
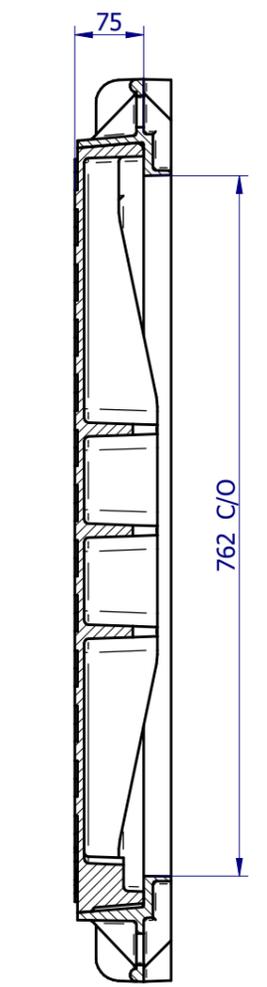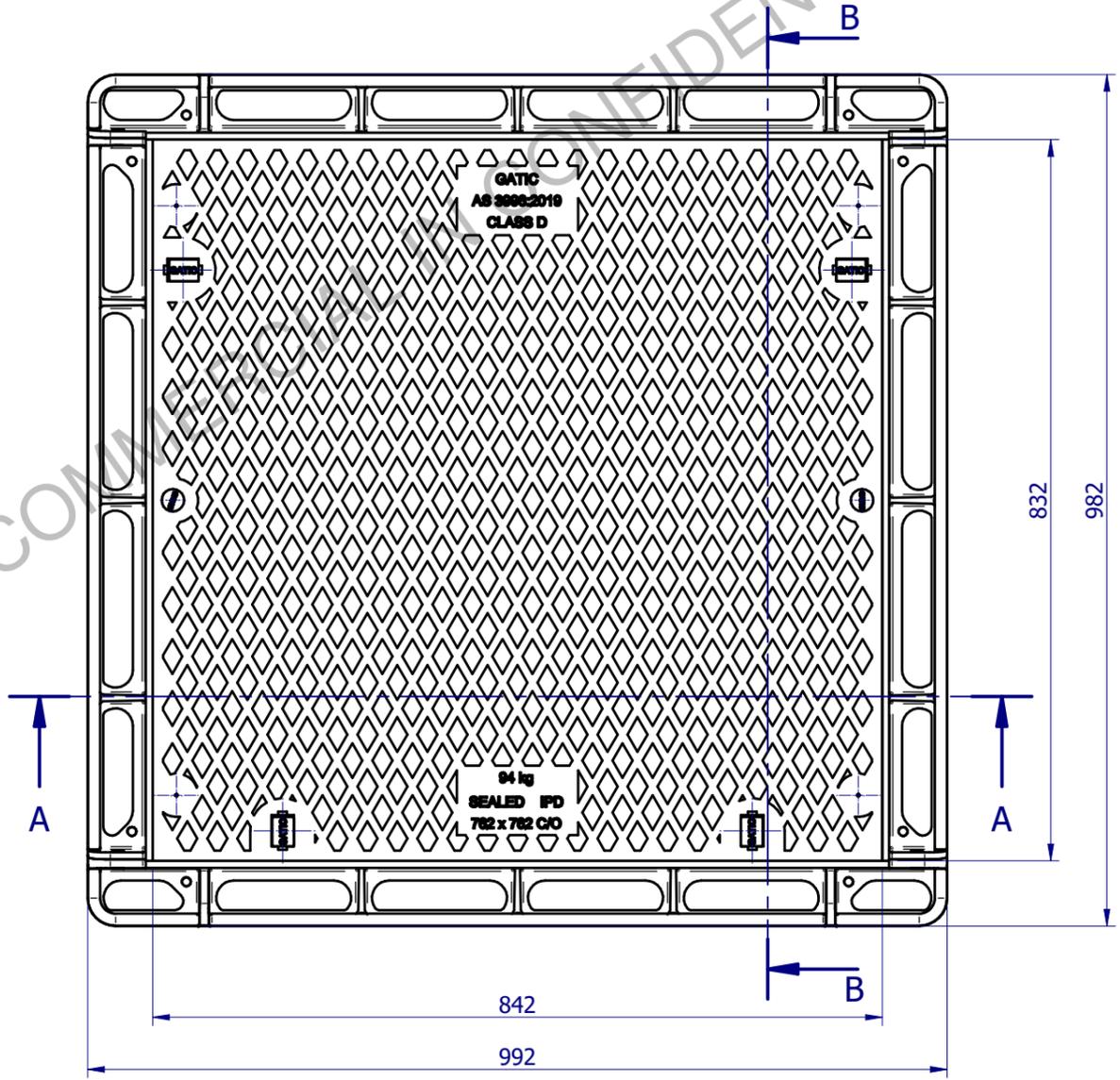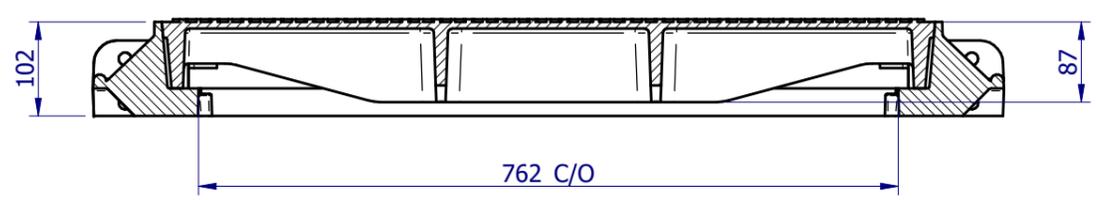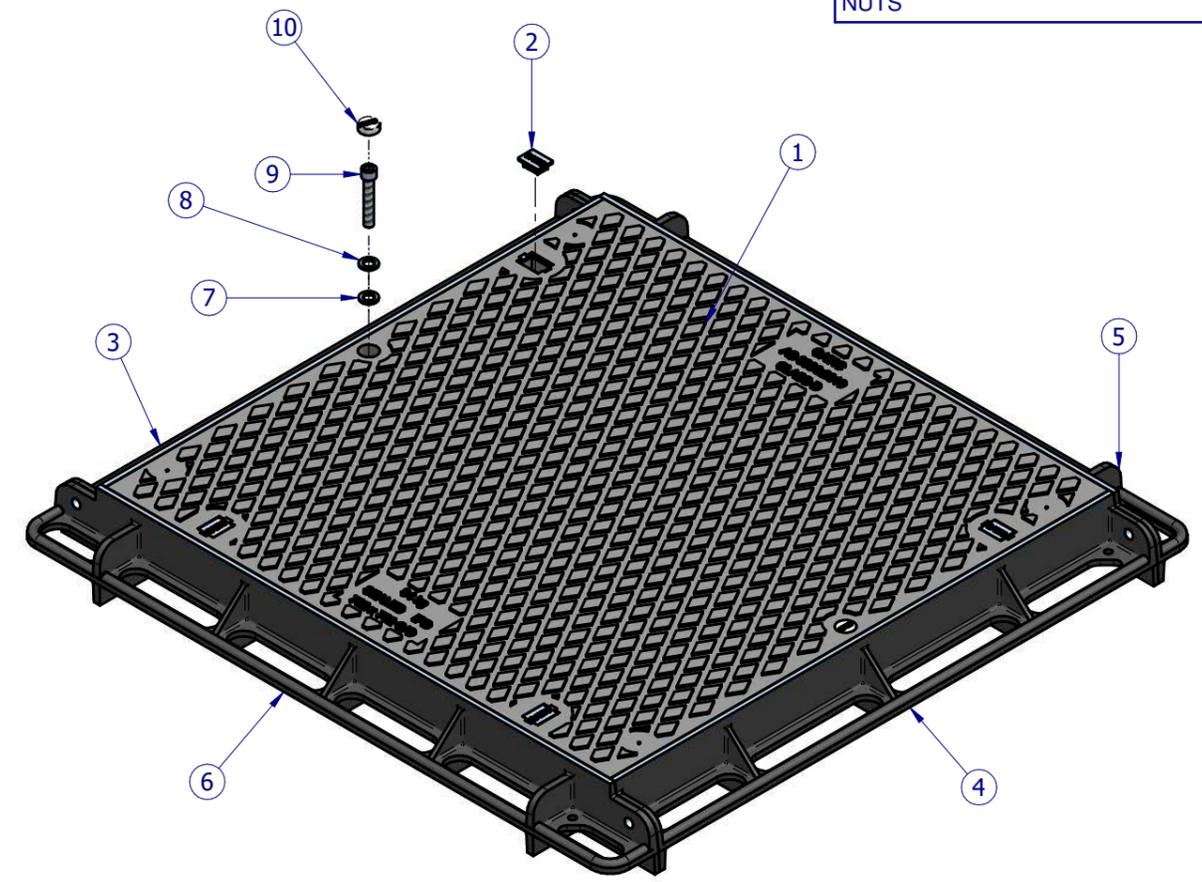
762 C/O

SECTION A-A

GM301S77D						
Item No.	Drwg.	Rev.	Title	Material	Qty.	Mass (kg)
1	2193	D	762x762 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	93.4 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4009	D	762mm LH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
4	4011	D	762mm RH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
5	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
6	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, 304	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, 304	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION

No	DATE	DESCRIPTION	BY	CKD.
B	10-12-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
A	04-02-15	INITIAL RELEASE	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILIMETERS.

GENERAL CAST TOLERANCES:
CT9 to ISO 8062.

CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X.   ±0.25 mm
X.X   ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X.   ±0.5°
X.X   ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP
GALVANISED TO AS4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE
APPLIED ON ALL MACHINED SURFACES.

GATIC

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

CODE: GM301S77D

TITLE: 762x762 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY

	BY	DATE
DESIGNED:	--	--
DRAWN:	F.M.	04-02-15
CHECKED:	S.S.	04-02-15
APPROVED:	H.B.	04-02-15

SCALE: N.T.S.

FORMAT: A3

SHEET: 1 of 1

MATERIAL: --

MASS: 142.3 kg

DRG. No: 5072

REV: B