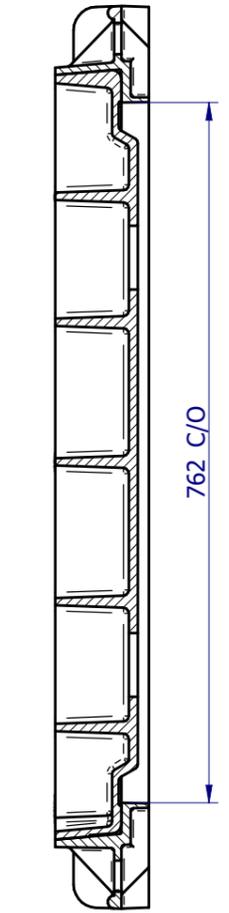
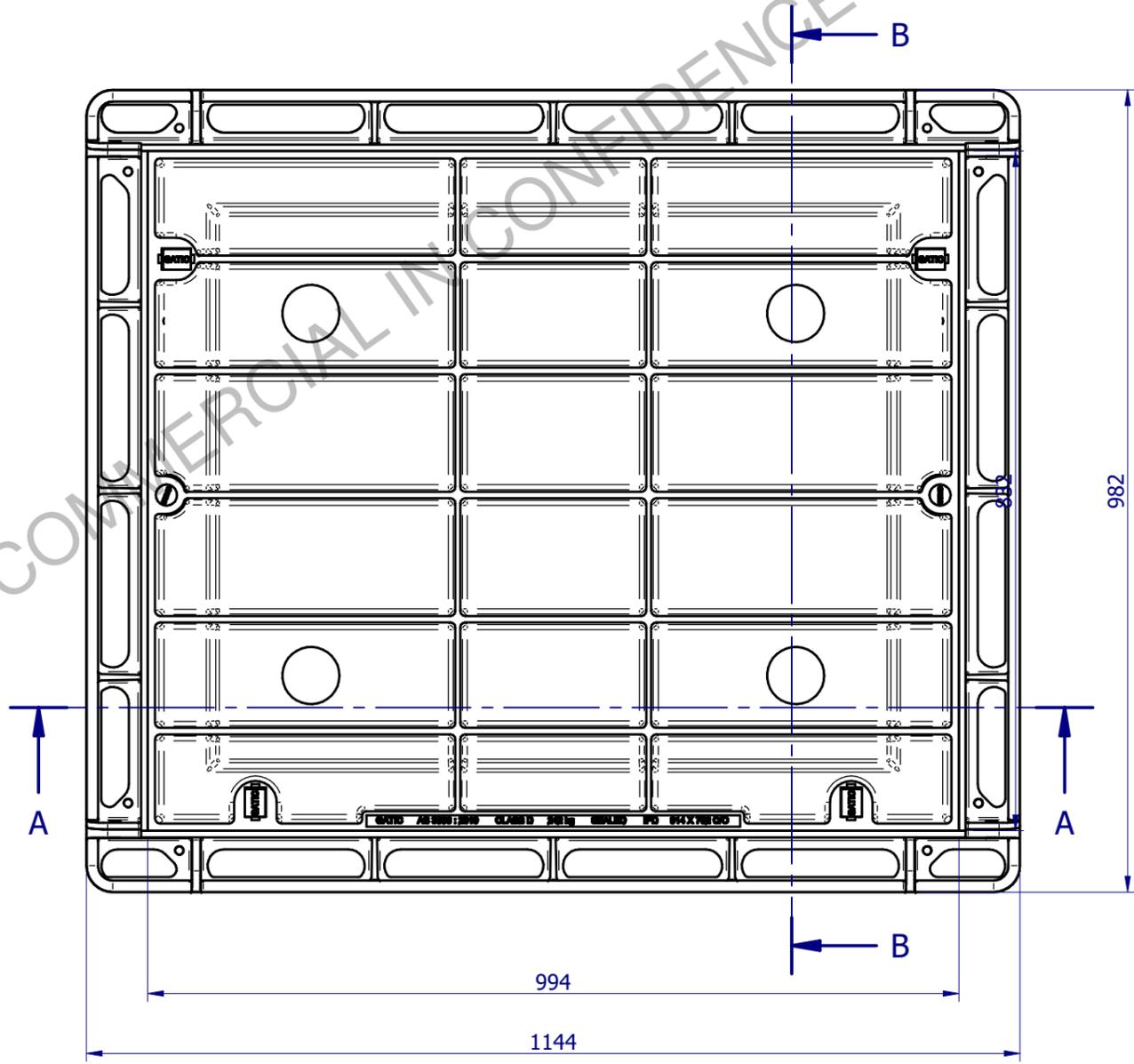
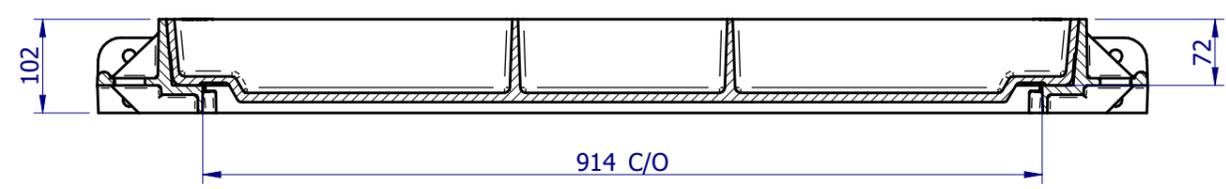
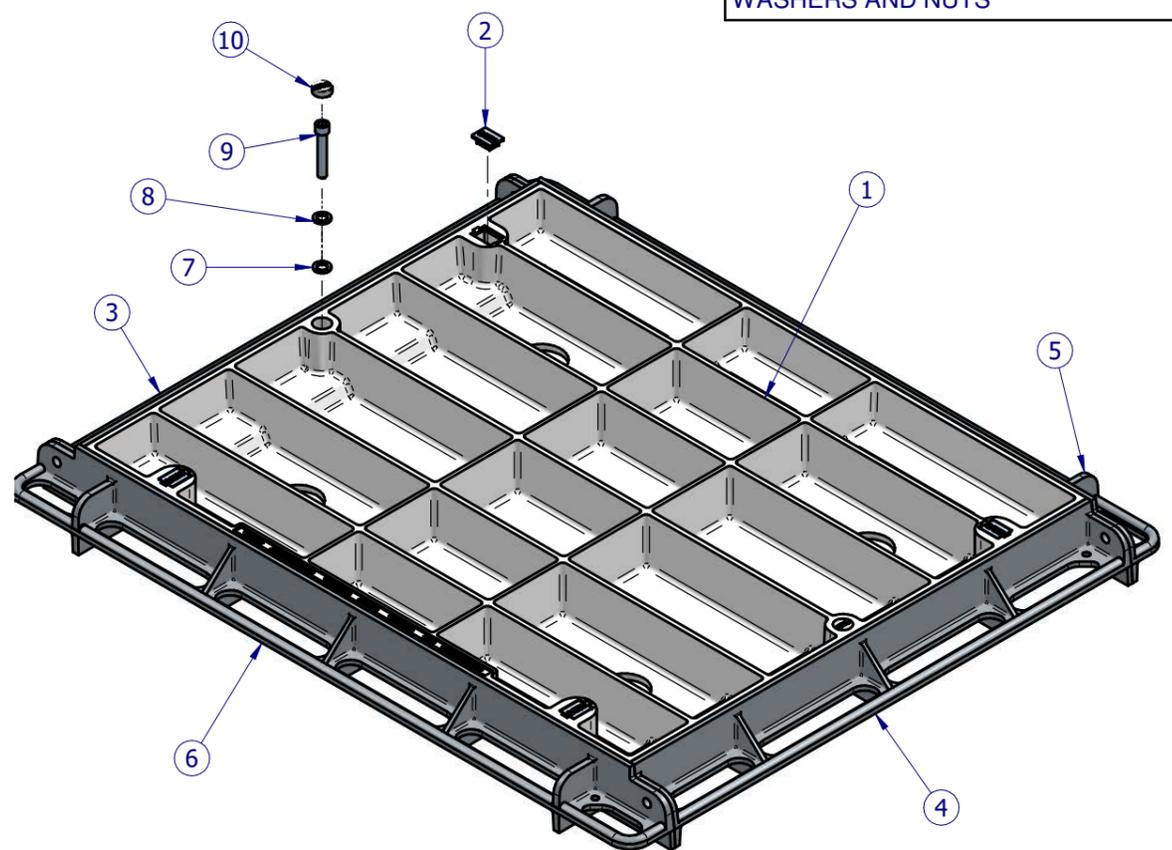


NOTE:
 FRAME COMPONENTS ASSEMBLED
 USING 8 OFF M10x40 HEX BOLTS C/W
 WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301C97D						
Item No.	Drwg.	Rev.	Title	Material	Qty	Mass
1	1725	E	914x762 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	116.4 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4009	D	762mm LH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
4	4011	D	762mm RH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
5	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
6	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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UNLESS OTHERWISE STATED			
ALL MEASURES IN MILLIMETERS.			
GENERAL CAST TOLERANCES: CT9 to ISO 8062.			
CASTING RADII: 3 mm			
DRAFT TAPERS: 2°			
LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm		ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	
NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening			
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM301C97D
DRAWN:	F.M.	05-02-15	SCALE: N.T.S.
CHECKED:	S.S.	05-02-15	FORMAT: A3
APPROVED:	H.B.	05-02-15	SHEET: 1 of 1

TITLE: 914x762 C/O CONCRETE INFILL COVER & FRAME CLASS D - ASSEMBLY		DRG. No:	5522	REV: B
MATERIAL: --		MASS:	168.7 kg	

REVISION	No	DATE	DESCRIPTION	BY	S.S.	CKD.
	B	22-07-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	
	A	14-09-18	INITIAL RELEASE	F.M.	S.S.	