

SECTION B-B

SECTION A-A

GM301C99B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	2771	B	914x914 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	96.1 kg
2	2707	C	914 mm Under Cut Bar Class B	Ductile Iron 500-10	1	6.4 kg
3	2706	C	914 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	6.7 kg
4	2729	B	914mm RH Side Bar Class B	Ductile Iron 500-10	1	6.2 kg
5	2730	B	914mm LH Side Bar Class B	Ductile Iron 500-10	1	6.2 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

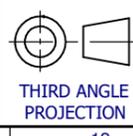
LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.  
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.  
 LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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DESIGNED:	F.M.	25-06-08
DRAWN:	H.L.	25-06-08
CHECKED:	S.S.	07-01-09
APPROVED:	H.B.	07-01-09

CODE:	GM301C99B	TITLE:	914 X 914 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B	
SCALE:	N.T.S.	MATERIAL:		MASS: 121.7 kg
FORMAT:	A3	DRG. No:	2793	REV: C
SHEET:	1 of 1			