

NOTE:  
 FRAME COMPONENTS  
 ASSEMBLED USING 8 OFF  
 M10x40 HEX BOLTS C/W  
 WASHERS AND NUTS

SECTION B-B

SECTION A-A

GM301S99D						
Item No.	Drwg.	Rev.	Title	Material	Qty.	Mass
1	2376	E	914x914 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	125.1 kg
2	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
3	4014	D	914mm LH Side Bar Class D	Ductile Iron 500-10	1	13.9 kg
4	4015	D	914mm RH Side Bar Class D	Ductile Iron 500-10	1	13.9 kg
5	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
B	27-05-20		MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
A	05-02-15		INITIAL RELEASE	F.M.	S.S.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

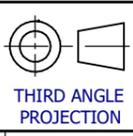
LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.  
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.  
 LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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DESIGNED:	BY	DATE
S.S.	S.S.	06-12-07
DRAWN:	BY	DATE
F.M.	F.M.	05-02-15
CHECKED:	BY	DATE
S.S.	S.S.	05-02-15
APPROVED:	BY	DATE
H.B.	H.B.	05-02-15

CODE:	TITLE:	SCALE:	MATERIAL:	DRG. No:	MASS:	REV:
GM301S99D	914x914 C/O SOLID TOP COVER & FRAME CLASS D- ASSEMBLY	N.T.S.			181.2 kg	B
FORMAT:						
A3						
SHEET:						
1 of 1						