

GM300S9D2I36						
Item No.	Drwg No.	Rev	Title	Material	Qty.	Mass
1	4551	B	Ø914mm C/O Circular Frame Class D	Ductile Iron 500-10	1	31.7 kg
2	4547	C	Ø914mm C/O Circular Solid Top Sewer Cover Class D	Ductile Iron 500-10	1	71.2 kg
3	4975	C	Ø360mm C/O Circular Solid Top Cover Class D	Ductile Iron 500-10	1	17.0 kg
4	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
5	--	--	M12 Washer	Nylon, general purpose	6	0.0 kg
6	--	--	M12 Washer	Stainless Steel, A4-70	6	0.0 kg
7	6071	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	6	0.1 kg
8	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
C	22-10-20		COVER & FRAME REVISED TO COMPLY WITH AS 3996:2019	F.M.	S.S.
B	01-05-19		COVER MARKING REVISED.	F.M.	F.M.
A	04-09-12		INITIAL RELEASE.	S.F.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

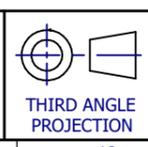
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
 LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE	CODE:
S.F.	S.F.	04-09-12	GM300S9D2I36
CHECKED:	BY	DATE	SCALE:
S.S.	S.S.	04-09-12	N.T.S.
APPROVED:	BY	DATE	FORMAT:
H.B.	H.B.	04-09-12	A3
			SHEET: 1 of 1

TITLE: Ø914 C/O COVER WITH Ø360 C/O INSERT, 57mm SOLID TOP SEWER ASSEMBLY CLASS D
 DRG. No: 4554
 MASS: 120.4 kg
 REV: C