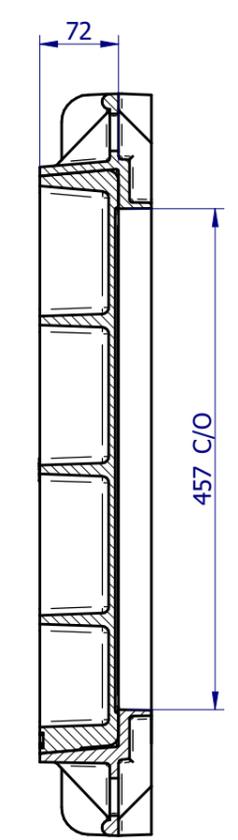
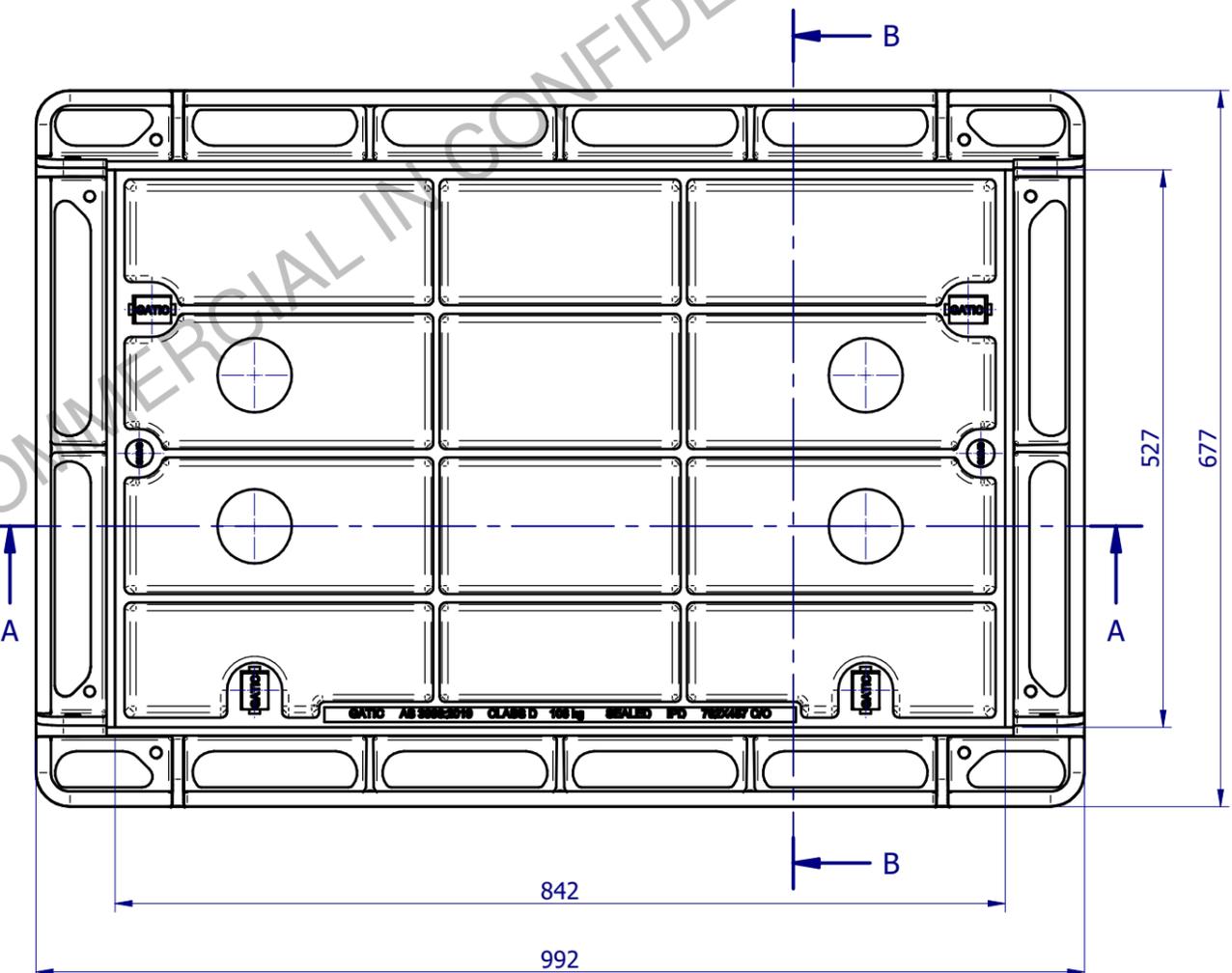
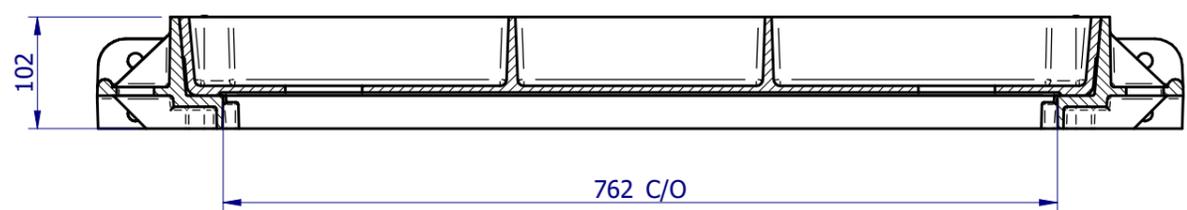
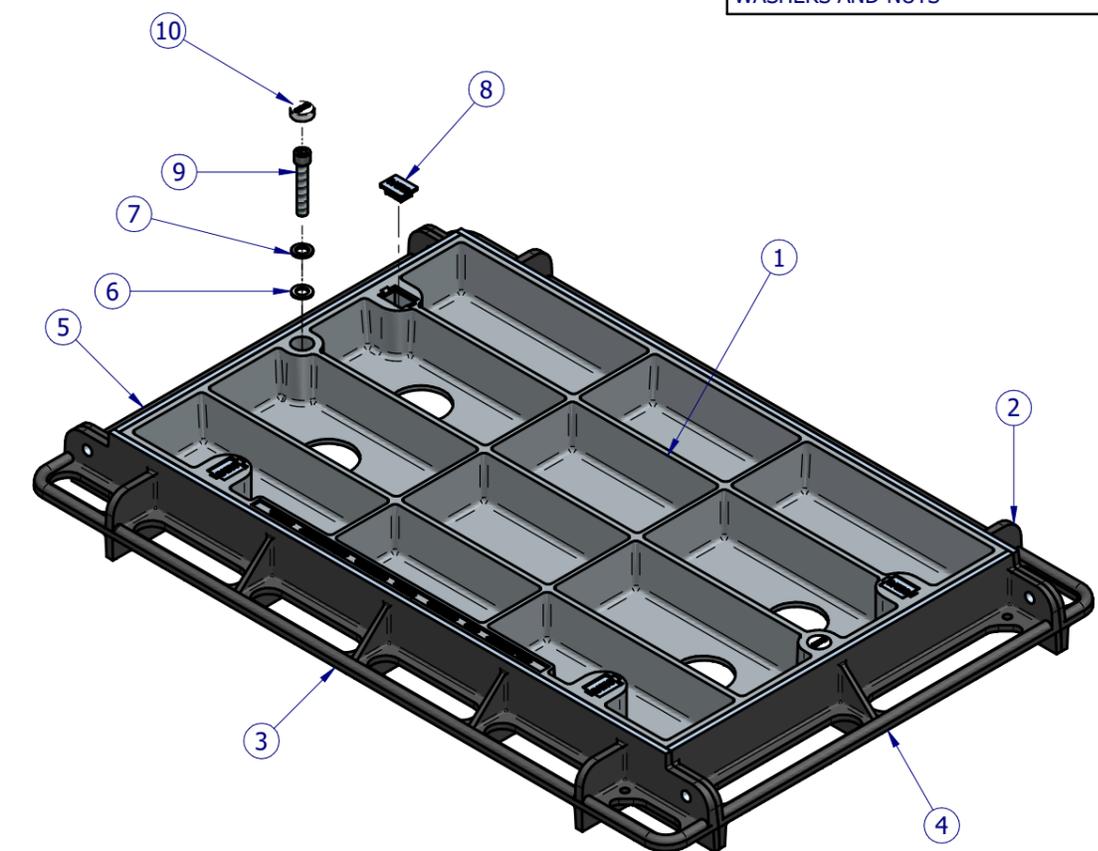


NOTE:
 FRAME COMPONENTS ASSEMBLED
 USING 8 OFF M10x40 HEX BOLTS C/W
 WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301C74D						
Item No.	Drwg #	Rev #	Title	Material	Qty.	Mass
1	1722	E	762x457 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	53.1 kg
2	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
3	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
4	4002	D	457mm RH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
5	4001	D	457mm LH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

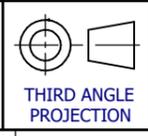
UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.
 RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	S.S.	DATE:	13-05-2019
DRAWN:	F.M.	DATE:	13-05-2019
CHECKED:	F.M.	DATE:	13-05-2019
APPROVED:	S.S.	DATE:	13-05-2019

CODE:	GM301C74D	TITLE:	762x457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
SCALE:	N.T.S.	MATERIAL:	
FORMAT:	A3	DRG. No:	5653
SHEET:	1 of 1	REV:	C
		MASS:	93.4 kg