



GM301C74G						
Item No.	Document No.	Rev.	Title	Material	Qty	Mass
1	2814	C	762X457 C/O Concrete Infill Cover Class G	Ductile Iron 500-10	1	96.8 kg
2	2820	C	762 mm Under Cut Bar Class G	Ductile Iron 500-10	1	15.9 kg
3	2824	C	762 mm Draw Cut Bar Class G	Ductile Iron 500-10	1	16.1 kg
4	2826	C	457 mm RH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
5	2830	C	457 mm LH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
D	20-10-20		MODIFIED TO COMPLY WITH AS 3996:2019	F.M.	S.S.
C	07-05-13		FRAMES MODIFIED	F.M.	S.S.
B	02-10-09		MARKINGS LAYOUT UPDATED ON COVER	F.M.	S.S.
A	14-01-09		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
F.M.	F.M.	27-06-08
DRAWN:	BY	DATE
F.M.	F.M.	14-01-09
CHECKED:	BY	DATE
S.S.	S.S.	14-01-09
APPROVED:	BY	DATE
H.B.	H.B.	14-01-09

CODE: GM301C74G  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: 762x457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G  
 MASS: 148.6 kg  
 DRG. No: 2839  
 REV: D