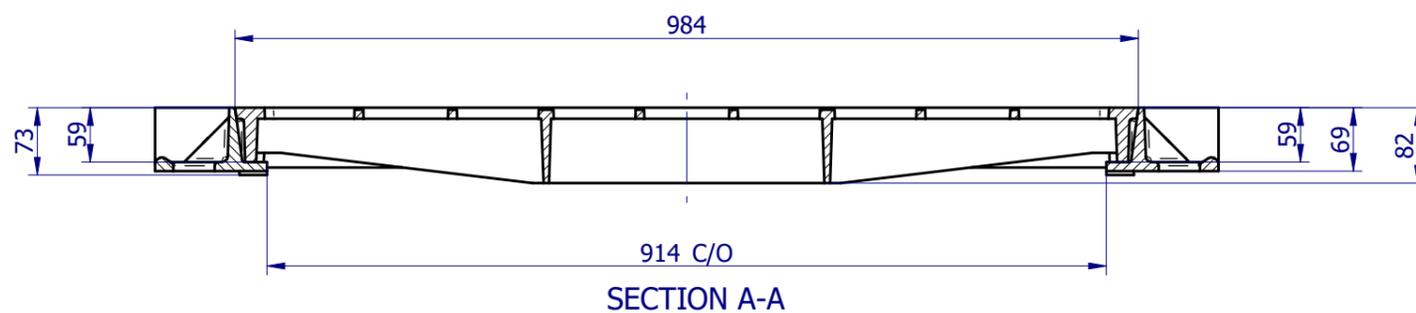
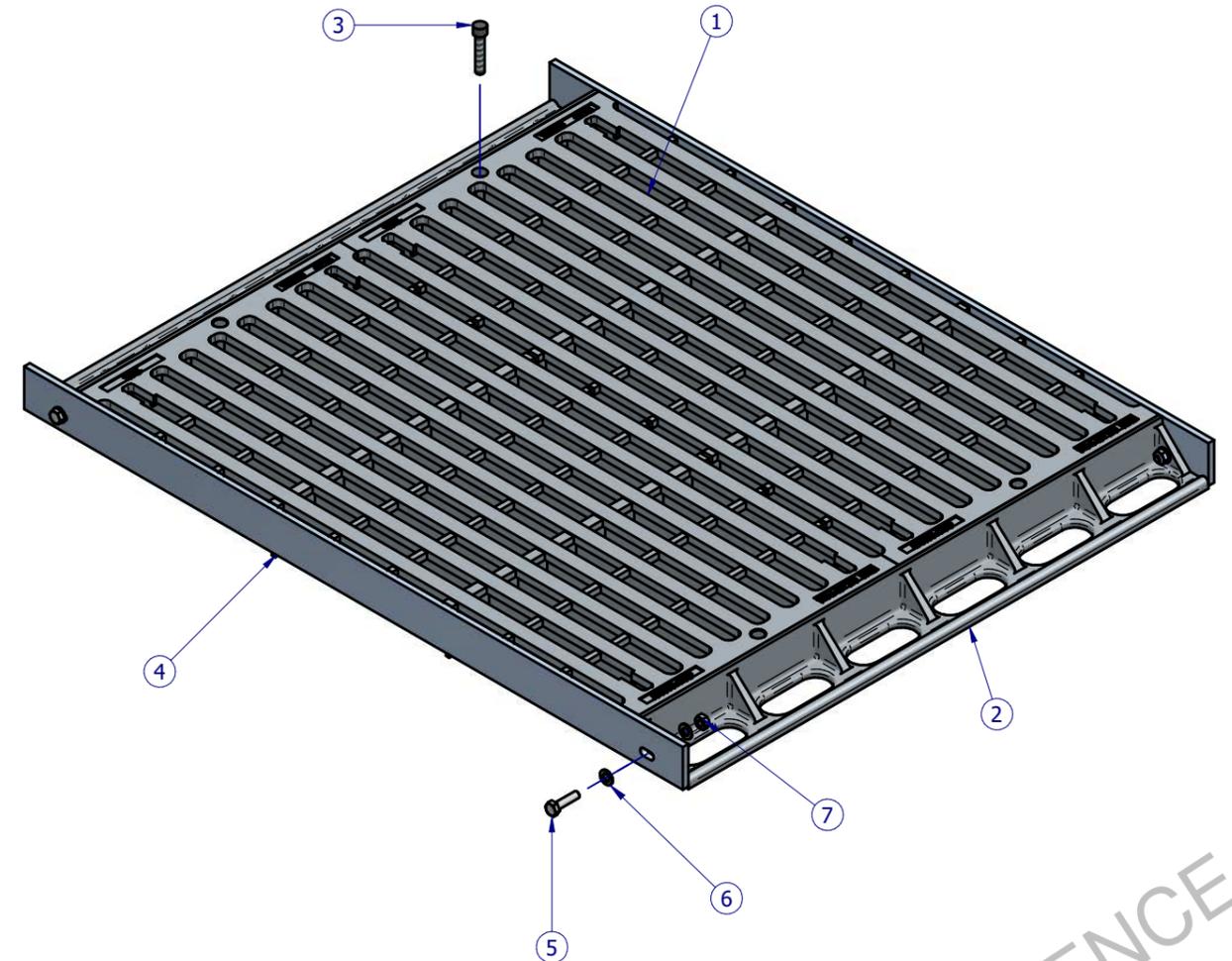
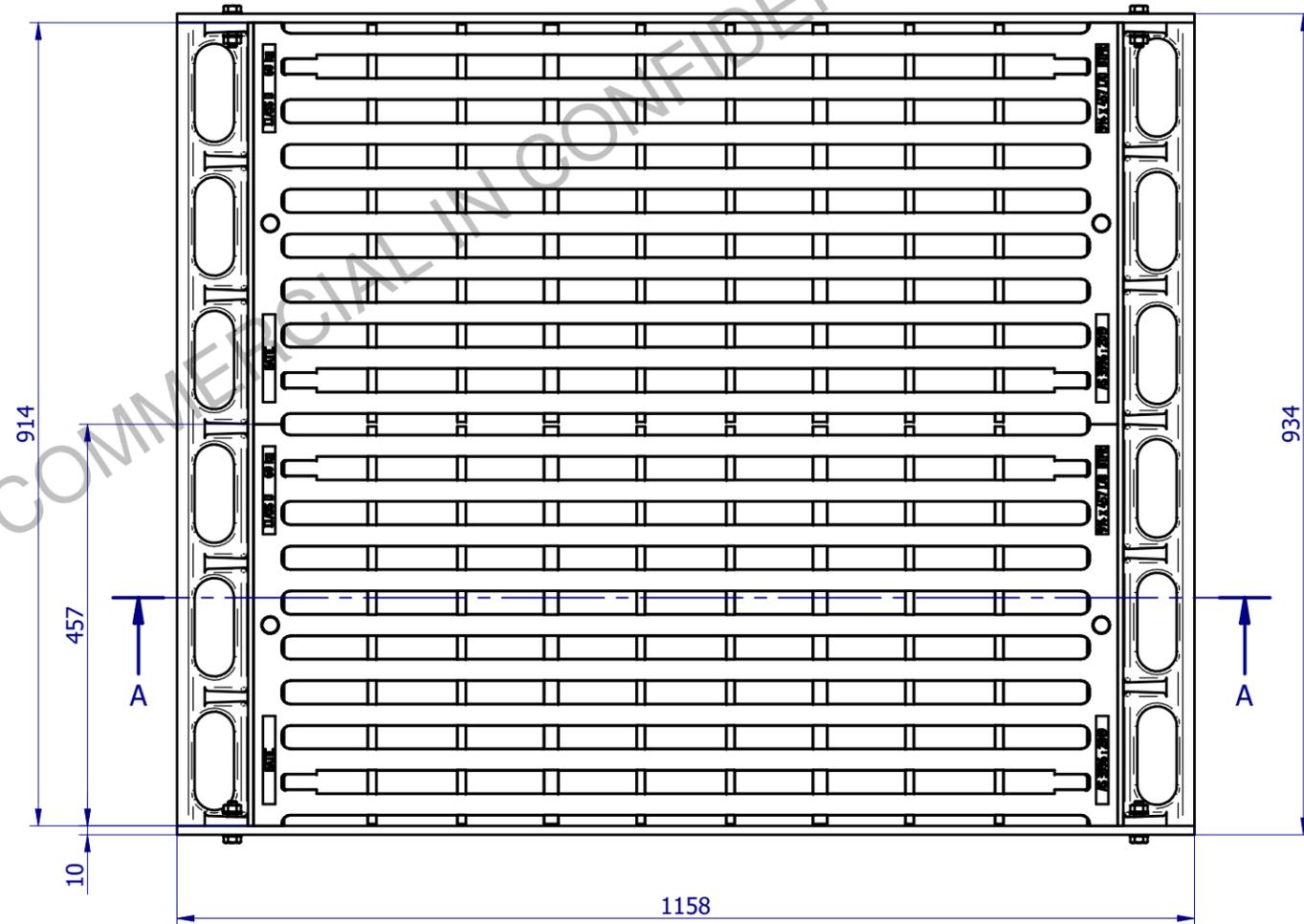


# NEW DESIGN



GM321S9191D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass [kg]
1	6001	A	914x457 C/O Grate Class D	Ductile Iron 500-10	2	120.4 kg
2	3500	B	914 mm Bar Class D	Ductile Iron 500-10	2	23.0 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg
4	3287	A	GMS End Plate	Galvanized steel	2	11.7 kg
5	2396	A	M10x40 Hex Head Bolt	Steel	4	0.2 kg
6	2369	A	M10 Washer	Steel	8	0.0 kg
7	2370	A	M10 Nut	Steel	4	0.0 kg

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES: CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:

X. ±0.25 mm  
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:

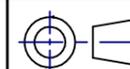
X. ±0.5°  
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



GATIC PTY LTD  
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:
F.M.	F.M.	06-07-20	GM321S9191G
F.M.	F.M.	06-07-20	SCALE: N.T.S.
S.S.	S.S.	06-07-20	FORMAT: A3
S.S.	S.S.	06-07-20	SHEET: 1 of 1

TITLE: 914x914 C/O - 2 PART SUMP GRATE & FRAME ASSEMBLY CLASS D \*\* AS 3996 : 2019 \*\*

MATERIAL: MASS: 155.6 kg

DRG. No: **6003** REV: **A**