

GM321T1512D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	1224	C	152X610 C/O Transverse Grate Class D	Ductile Iron 500-10	2	38.8 kg
2	1223	C	1220 mm Frame Class D	Ductile Iron 500-10	2	31.1 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	07-01-21		COMPONENTS REVISED.	F.M.	S.S.
A	26-05-09		INITIAL RELEASE.	F.M.	S.S.

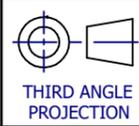
UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE	CODE:
	--	--	GM321T1512D
DRAWN:	BY	DATE	SCALE:
F.M.	F.M.	26-05-09	N.T.S.
CHECKED:	BY	DATE	FORMAT:
S.S.	S.S.	26-05-09	A3
APPROVED:	BY	DATE	SHEET:
H.B.	H.B.	26-05-09	1 of 1

TITLE:	DRG. No:	REV:
152 x 1220 C/O TRANSVERSE GRATE & FRAME ASSEMBLY CLASS D	3472	B
MATERIAL:		MASS: 70.1 kg