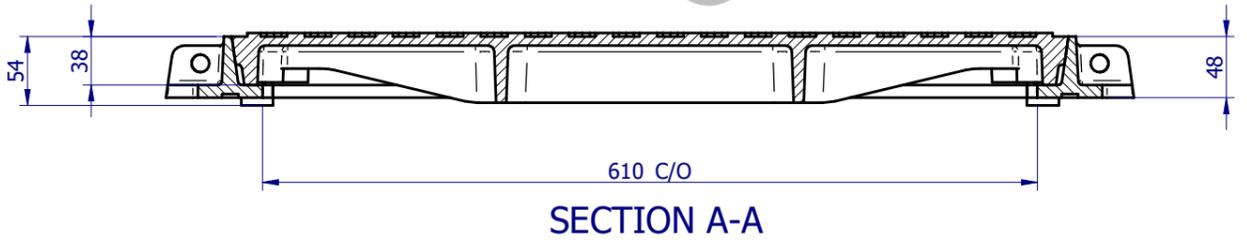


SECTION B-B



SECTION A-A

GM301S66B					
Item #	Drwg #	Rev #	Title	Material	Mass (kg)
1	2887	B	610x610 C/O Solid Top Cover Class B	Ductile Iron 500-10	42.9 kg
2	2772	B	610 mm Under Cut Bar Class B	Ductile Iron 500-10	4.4 kg
3	2773	B	610 mm Draw Cut Bar Class B	Ductile Iron 500-10	4.7 kg
4	2703	B	610 mm RH Side Bar Class B	Ductile Iron 500-10	4.3 kg
5	2704	B	610 mm LH Side Bar Class B	Ductile Iron 500-10	4.3 kg
6	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	0.0 kg
7	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	0.1 kg
8	6012	A	M12 Washer	Stainless Steel, A4-70	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	0.0 kg

UNLESS OTHERWISE STATED			
ALL MEASURES IN MILLIMETERS.			
GENERAL CAST TOLERANCES: CT9 to ISO 8062.			
CASTING RADII: 3 mm			
DRAFT TAPERS: 2°			
LINEAR MACHINING TOLERANCE:		ANGULAR MACHINING TOLERANCE:	
X. ±0.25 mm		X. ±0.5°	
X.X ±0.10 mm		X.X ±0.1°	
NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening			
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			

GATIC
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THIRD ANGLE PROJECTION

DESIGNED:	BY:	DATE:
F.M.	F.M.	27-09-08
DRAWN:	CHECKED:	APPROVED:
F.M.	S.S.	H.B.
08-01-09	08-01-09	08-01-09

CODE: GM301S66B	TITLE: 610X610 C/O SOLID TOP COVER & FRAME ASSY CLASS B
SCALE: N.T.S.	DRG. No: 3140
FORMAT: A3	MASS: 60.7 kg
SHEET: of 1	REV: B