

GM300S9D6I36V						
Item No.	Drwg No.	Rev	Title	Material	Qty.	Mass
1	4551	B	Ø914mm C/O Circular Frame Class D	Ductile Iron 500-10	1	31.7 kg
2	5184	B	610mm C/O Circular Solid Top Sewer Cover Class D	Ductile Iron 500-10	1	70.8 kg
3	5185	B	Ø360mm C/O Solid Top Water Cover Class D	Ductile Iron 500-10	1	17.9 kg
4	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
5	2917	A	M12 Washer	Nylon, general purpose	6	0.0 kg
6	2918	A	M12 Washer	Stainless Steel, A4-70	6	0.0 kg
7	6071	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	6	0.1 kg
8	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	14-11-23		COMPONENTS REVISED TO COMPLY TO AS3996 2019	F.M.	F.M.
A	31-03-16		INITIAL RELEASE, WITH 50mm VENTS	F.M.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADI: 3 mm
 DRAFT TAPERS: 2°

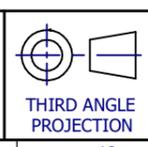
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
 FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
 LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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DESIGNED:	BY	DATE
F.M.	F.M.	04-09-12
CHECKED:	BY	DATE
S.S.	S.S.	04-09-12
APPROVED:	BY	DATE
H.B.	H.B.	04-09-12

CODE: GM300S9D6I36V
 SCALE: N.T.S.
 FORMAT: A3
 SHEET: 1 of 1

TITLE: Ø914 C/O COVER WITH Ø360 C/O INSERT, 57mm SOLID TOP WATER ASSEMBLY CLASS D, WITH VENTS
 MATERIAL: --
 DRG. No: 5186
 MASS: 120.9 kg
 REV: B