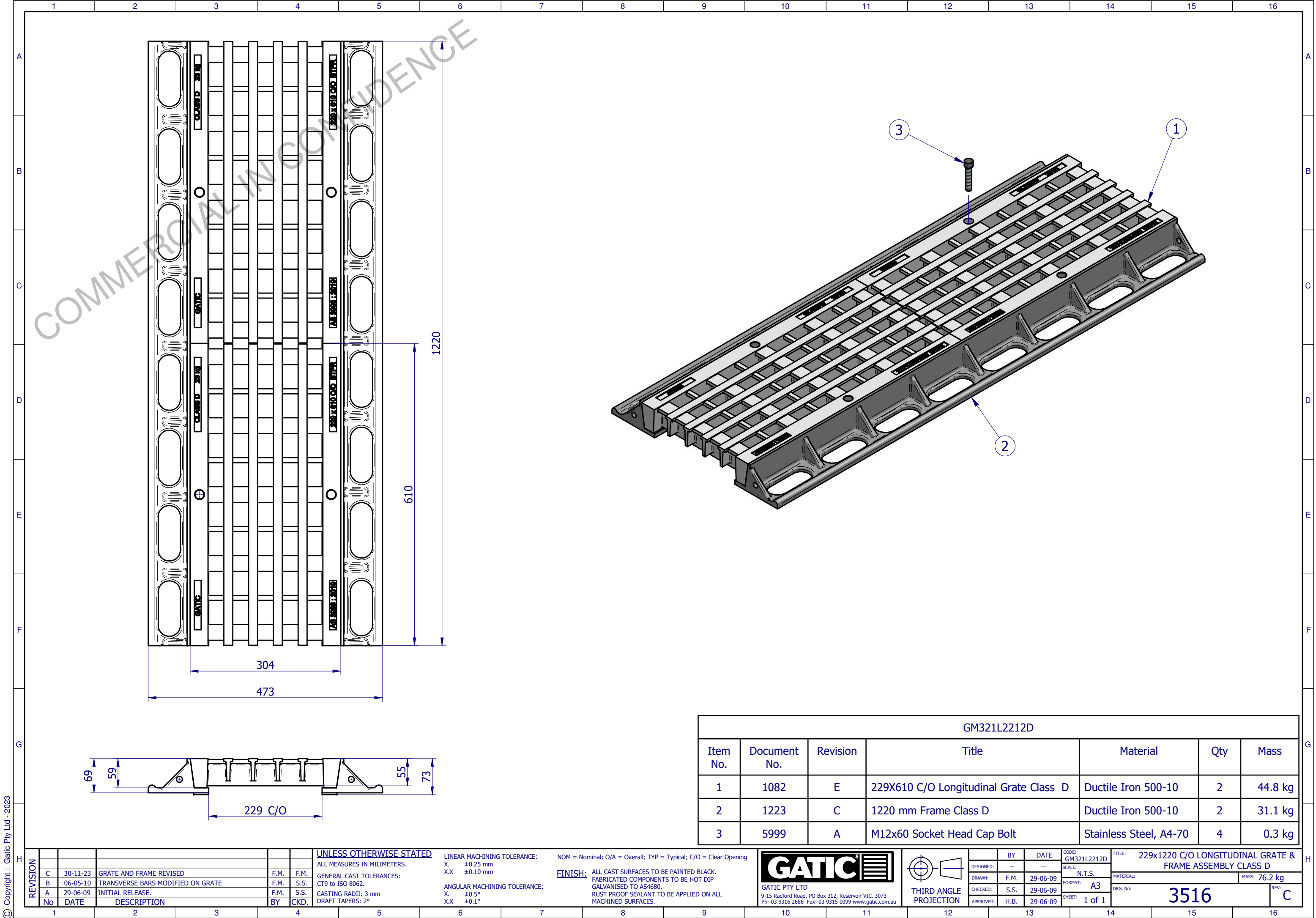


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GM321L2212D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1082	E	229X610 C/O Longitudinal Grate Class D	Ductile Iron 500-10	2	44.8 kg
2	1223	C	1220 mm Frame Class D	Ductile Iron 500-10	2	31.1 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg

REVISION																	
C	30-11-23	GRATE AND FRAME REVISED	F.M.	F.M.													
B	06-05-10	TRANSVERSE BARS MODIFIED ON GRATE	F.M.	S.S.													
A	29-06-09	INITIAL RELEASE.	F.M.	S.S.													
No	DATE	DESCRIPTION	BY	CKD.													

UNLESS OTHERWISE STATED

ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES:

CT9 to ISO 8062.

CASTING RADII: 3 mm

DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:

X. ±0.25 mm

X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:

X. ±0.5°

X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK.

FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.

RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM321L2212D	TITLE: 229x1220 C/O LONGITUDINAL GRATE & FRAME ASSEMBLY CLASS D
DRAWN:	F.M.	29-06-09	SCALE: N.T.S.	
CHECKED:	S.S.	29-06-09	FORMAT: A3	
APPROVED:	H.B.	29-06-09	SHEET: 1 of 1	

DRG. No:

3516

REV: C