

GM301C66B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2744	C	610x610 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	34.4 kg
2	2772	B	610 mm Under Cut Bar Class B	Ductile Iron 500-10	1	4.4 kg
3	2773	B	610 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	4.7 kg
4	2703	B	610 mm RH Side Bar Class B	Ductile Iron 500-10	1	4.3 kg
5	2704	B	610 mm LH Side Bar Class B	Ductile Iron 500-10	1	4.3 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

SECTION A-A

SECTION B-B

REVISION	No	DATE	DESCRIPTION	BY	CHKD.
D	14-12-20		COVER MODIFIED	F.M.	S.S.
C	07-08-20		COVER & FRAME MODIFIED	F.M.	S.S.
B	07-01-09		BARS MODIFIED	F.M.	S.S.
A	25-06-08		INITIAL RELEASE	H.L.	M.K.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

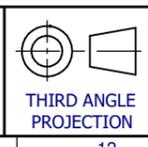
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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DESIGNED:	F.M.	DATE	25-06-08
DRAWN:	H.L.	DATE	25-06-08
CHECKED:	S.S.	DATE	07-01-09
APPROVED:	H.B.	DATE	07-01-09

CODE:	GM301C66B	TITLE:	610 X 610 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS B
SCALE:	N.T.S.	MATERIAL:	
FORMAT:	A3	DRG. No:	2786
SHEET:	1 of 1	REVISION:	D
		MASS:	52.2 kg