



GM321T2212D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass
1	1228	C	229x610 C/O Transverse Grate Class D	Ductile Iron 500-10	2	55.9 kg
2	1223	C	1220 mm Frame Class D	Ductile Iron 500-10	2	31.1 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg

REVISION			
No	DATE	DESCRIPTION	BY
B	07-08-24	REDESIGNED TO COMPLY WITH AS 3996:2019	F.M. M.B.
A	26-05-09	INITIAL RELEASE.	F.M. S.S.
			CKD.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:	TITLE:
			GM321T2212D	229x1220 C/O TRANSVERSE GRATE & FRAME ASSEMBLY CLASS D
			SCALE: N.T.S.	DRG. No: 3474
			FORMAT: A3	MASS: 87.3 kg
			SHEET: 1 of 1	REV: B