



SECTION A-A

| GM721 | | | | | | |
|--------|--------|-------|----------------------------|------------------------|-----|-----------|
| Item # | Drwg # | Rev # | Title | Material | Qty | Mass [kg] |
| 1 | 2964 | C | Ø229 C/O Frame | Ductile Iron 500-10 | 1 | 5.3 kg |
| 2 | 2963 | B | Ø229 C/O S/T Cover Class D | Ductile Iron 500-10 | 1 | 5.8 kg |
| 3 | 6012 | A | M12 Washer | Stainless Steel, A4-70 | 2 | 0.0 kg |
| 4 | 2968 | A | M12x30 Hex Head Bolt | Stainless Steel, A4-70 | 2 | 0.1 kg |
| 5 | 1681 | A | Plastic Keyhole Plug | UV Stabilized Nylon | 1 | 0.0 kg |

| REVISION | No | DATE | DESCRIPTION | BY | CKD. |
|----------|----------|------|--|------|------|
| D | 25-10-22 | | FRAME REVISED | F.M. | M.B. |
| C | 16-08-22 | | COMPONENTS REVISED TO COMPLY TO AS 3996:2019 | F.M. | S.S. |
| B | 14-09-17 | | REVISED WITH NO CHANGES. | F.M. | S.S. |
| A | 13-05-11 | | INITIAL RELEASE. | F.M. | S.S. |

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

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THIRD ANGLE PROJECTION

| DESIGNED: | BY | DATE | CODE: |
|-----------|------|----------|---------------|
| F.M. | F.M. | 13-05-11 | GM721 |
| F.M. | F.M. | 13-05-11 | SCALE: N.T.S. |
| S.S. | S.S. | 13-05-11 | FORMAT: A3 |
| H.B. | H.B. | 13-05-11 | SHEET: 1 of 1 |

| TITLE: | DRG. No: | REV: |
|---|----------|---------------|
| GM721 - Ø229 C/O SOLID TOP COVER AND FRAME ASSEMBLY CLASS D | 2965 | D |
| MATERIAL: | | MASS: 11.2 kg |