



GM301C44G						
Item No.	Drwg #	Rev #	Title	Material	Qty	Mass
1	2810	C	457x457 C/O Concrete Infill Cover Class G	Ductile Iron 500-10	1	69.0 kg
2	2830	C	457 mm LH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
3	2826	C	457 mm RH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
4	2818	C	457 mm Under Cut Bar Class G	Ductile Iron 500-10	1	10.9 kg
5	2822	C	457 mm Draw Cut Bar Class G	Ductile Iron 500-10	1	11.1 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION D 21-10-20 MODIFIED TO COMPLY WITH AS 3996:2019 F.M. S.S. C 06-05-13 FRAMES MODIFIED F.M. S.S. B 31-08-09 MARKINGS LAYOUT UPDATED ON COVER F.M. S.S. A 14-01-09 INITIAL RELEASE. F.M. S.S. No DATE DESCRIPTION BY CKD	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°		LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.			DESIGNED: F.M. 28-06-08 DRAWN: F.M. 14-01-09 CHECKED: S.S. 14-01-09 APPROVED: H.B. 14-01-09	CODE: GM301C44G SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1	TITLE: 457 x 457 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS G MATERIAL: -- DRG. No: 2834 MASS: 110.9 kg REV: D
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