



SECTION B-B

SECTION A-A

GM301C66D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1658	F	610x610 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	54.0 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4004	C	610mm Draw Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
4	4007	C	610mm Under Cut Bar Class D	Ductile Iron 500-10	1	9.4 kg
5	4005	D	680 mm LH Side Bar	Ductile Iron 500-10	1	9.7 kg
6	4006	D	680 mm RH Side Bar	Ductile Iron 500-10	1	9.7 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	21-05-20	21-05-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
A	21-05-13	21-05-13	Initial Release	S.S.	S.S.

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 TO ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
S.S.	S.S.	21-05-13
DRAWN:	BY	DATE
F.M.	F.M.	21-05-13
CHECKED:	BY	DATE
S.S.	S.S.	21-05-13
APPROVED:	BY	DATE
H.B.	H.B.	21-05-13

CODE: GM301C66D  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: 610 x 610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D  
 MATERIAL: MASS: 94.3 kg  
 DRG. No: 4842  
 REV: B