



GM300FP2						
Item No.	Drwg No.	Rev.	Title	Material	Qty	Mass
1	1091	I	Ø229 C/O Frame Class D	Ductile Iron 500-10	1	12.9 kg
2	1092	H	Ø229 C/O Flushing Point Cover Class D	Ductile Iron 500-10	1	6.0 kg
3	6097	A	M12x50 CS Head Screw	Stainless Steel, A4-70	2	0.0 kg
4	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	1	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
I	28-01-21		COMPONENTS REVISED	F.M.	S.S.
H	16-06-12		FRAME DRAWING REVISED	F.M.	M.B.
G	16-11-11		PRODUCT CODE REFERENCES REMOVED	F.M.	S.S.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
S.S.	S.S.	09-10-08
DRAWN:	BY	DATE
F.M.	F.M.	12-01-09
CHECKED:	BY	DATE
S.S.	S.S.	12-01-09
APPROVED:	BY	DATE
H.B.	H.B.	12-01-09

CODE: GM300FP2  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: Ø229 C/O FLUSHING POINT COVER & FRAME ASSY CLASS D  
 MATERIAL: --  
 DRG. No: 2333  
 MASS: 19.0 kg  
 REV: I