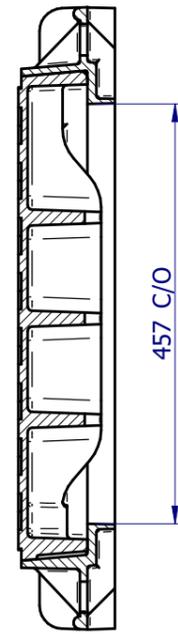
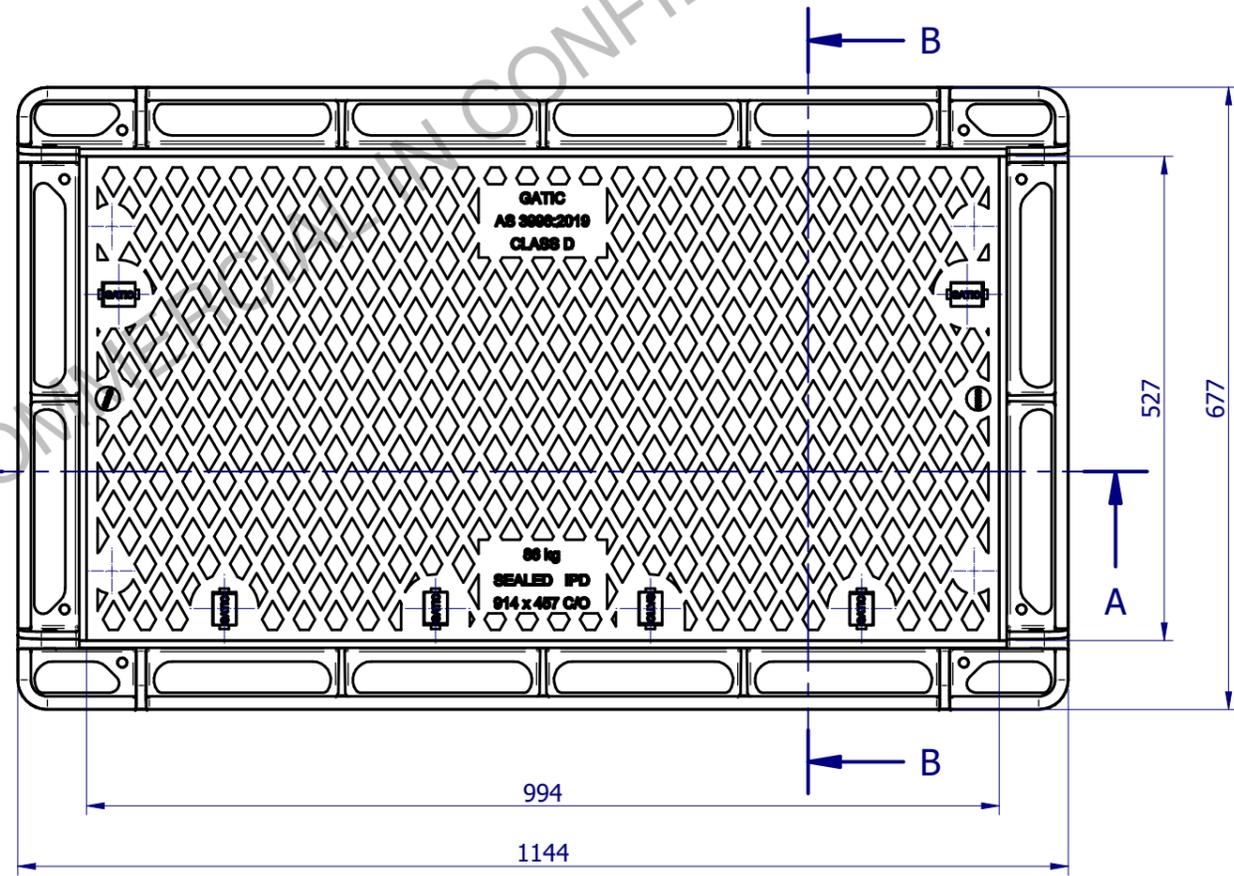
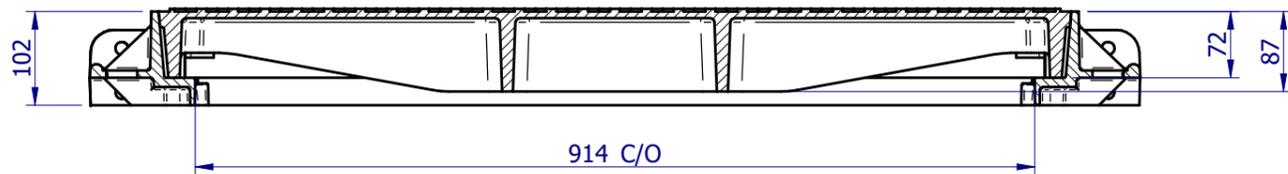
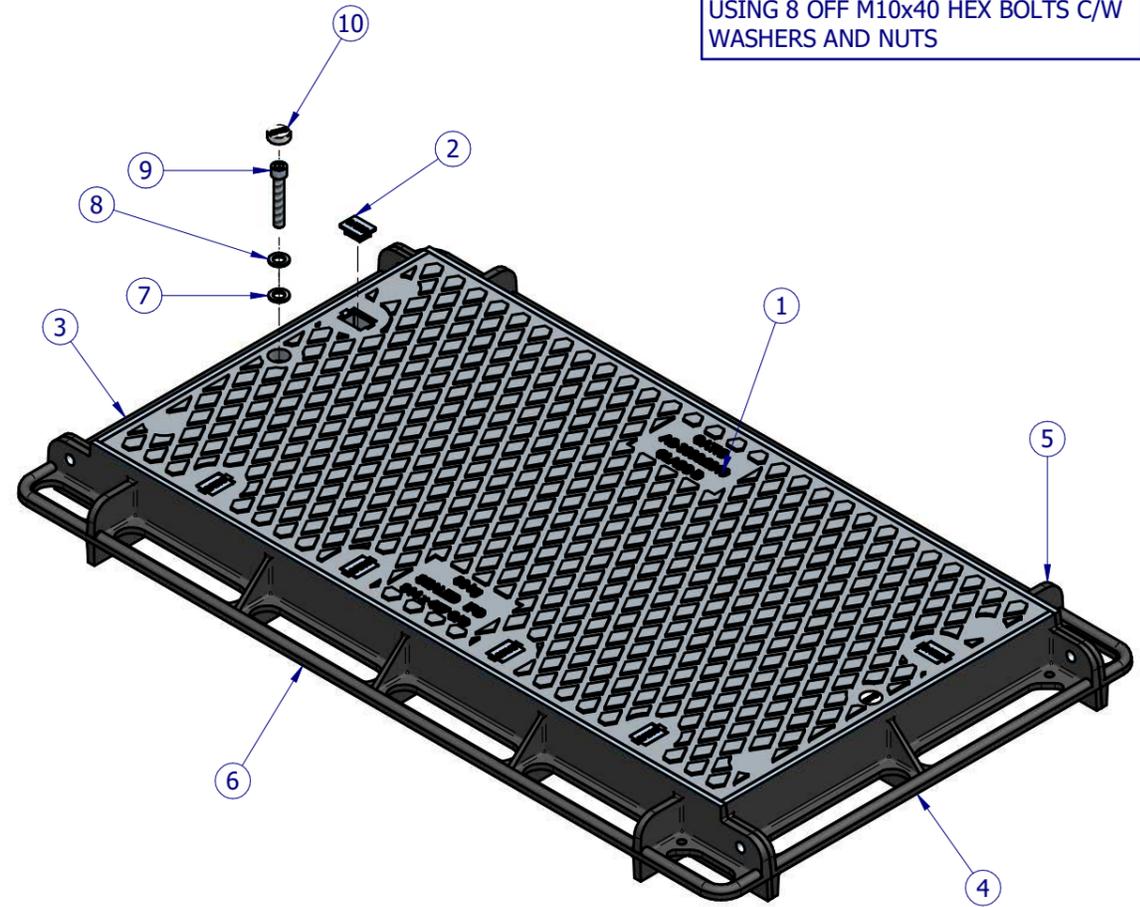


NOTE:  
 FRAME COMPONENTS ASSEMBLED  
 USING 8 OFF M10x40 HEX BOLTS C/W  
 WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301S94D						
Item No.	Drwg.	Rev.	Title	Material	Qty	Mass
1	2194	D	914x457 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	81.8 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg
3	4001	D	457mm LH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
4	4002	D	457mm RH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
5	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
6	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CHKD.
B	24-11-20	COMMENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.	
A	06-02-15	INITIAL RELEASE	F.M.	S.S.	

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
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DRAWN:	BY	DATE
F.M.	F.M.	06-02-15
CHECKED:	BY	DATE
S.S.	S.S.	06-02-15
APPROVED:	BY	DATE
H.B.	H.B.	06-02-15

CODE: GM301S94D  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: 1 of 1

TITLE: 914x457 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY  
 MATERIAL: --  
 DRG. No: 5075  
 MASS: 125.5 kg  
 REV: B