

GM321L3012D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass
1	1083	E	305X610 C/O Longitudinal Grate Class D	Ductile Iron 500-10	2	52.1 kg
2	1223	C	1220 mm Frame Class D	Ductile Iron 500-10	2	31.1 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.3 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
C	04-11-20	03-07-09	COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.
B	03-07-09	03-07-09	INITIAL RELEASE.	F.M.	S.S.
A	03-07-09	03-07-09	INITIAL RELEASE.	F.M.	S.S.

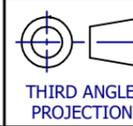
UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.



DESIGNED:	BY	DATE	CODE:	TITLE:
	--	--	GM321L3012D	305x1220 C/O LONGITUDINAL GRATE & FRAME ASSEMBLY CLASS D
	F.M.	03-07-09	SCALE: N.T.S.	
	S.S.	03-07-09	FORMAT: A3	
	H.B.	03-07-09	SHEET: 1 of 1	

DRG. No:	3517	REV:	C
MATERIAL:		MASS: 83.4 kg	