



GM321S6191G						
Item	DWG #	Revision	Title	Material	Qty	Mass
1	6188	A	610X457 C/O Sump Grate Class G	Ductile Iron 500-10	2	129.4 kg
2	6189	A	GM321S6191G Frame	Ductile Iron 500-10	2	23.0 kg
3	3284	A	GMS End Plate	Structural Steel	2	8.6 kg
4	2370	A	M10 Nut	Steel	4	0.0 kg
5	2369	A	M10 Washer	Steel	8	0.0 kg
6	2396	A	M10x40 Hex Head Bolt	Steel	4	0.2 kg
7	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	8	0.6 kg

REVISION B 15-12-21 GRATE ADJUSTED. F.M. M.B. A 13-04-09 INITIAL RELEASE. S.S. S.S. No DATE DESCRIPTION BY CKD.		UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°		LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°		NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.		GATIC GATIC PTY LTD 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au		THIRD ANGLE PROJECTION		CODE: GM321S6191G SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1		TITLE: 610x914 C/O SUMP GRATE CLASS G ASSEMBLY DRG. No: 4369 MASS: 161 kg REV: B	
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