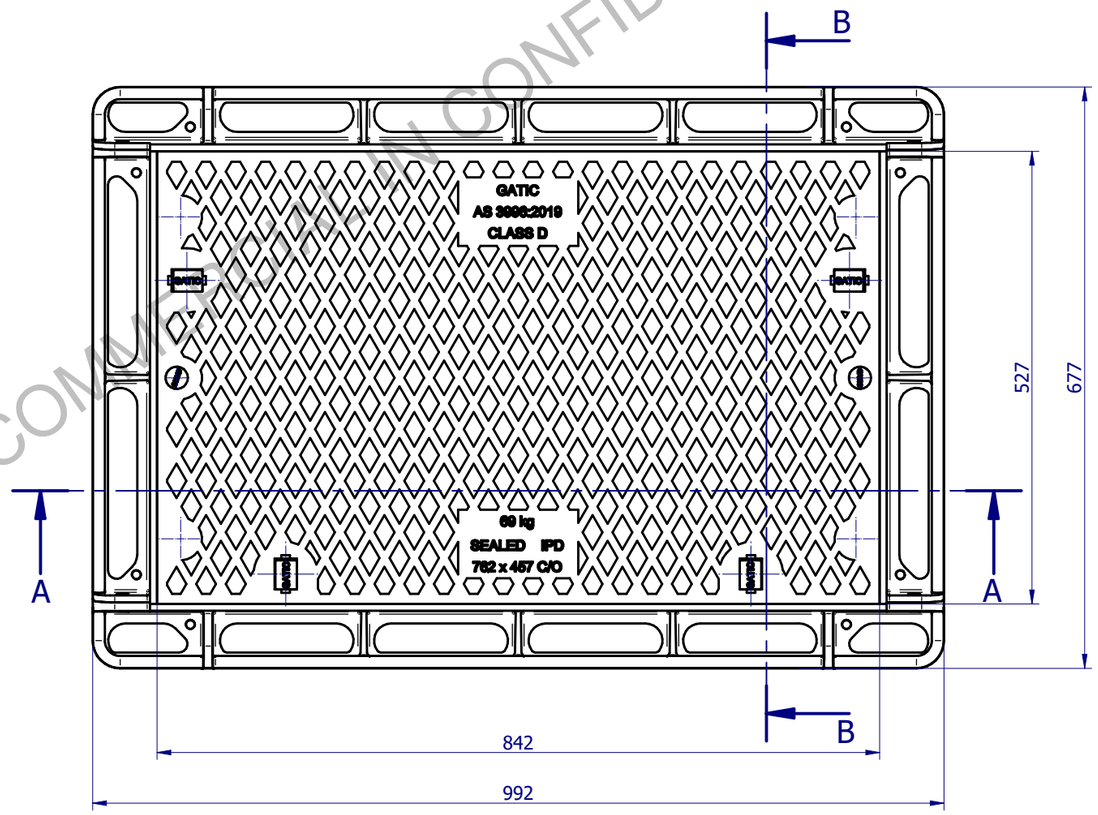
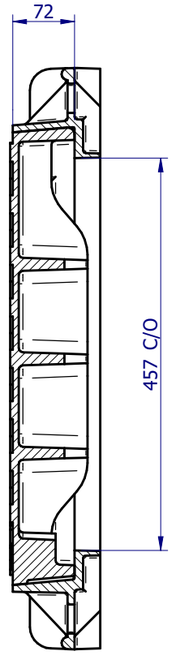
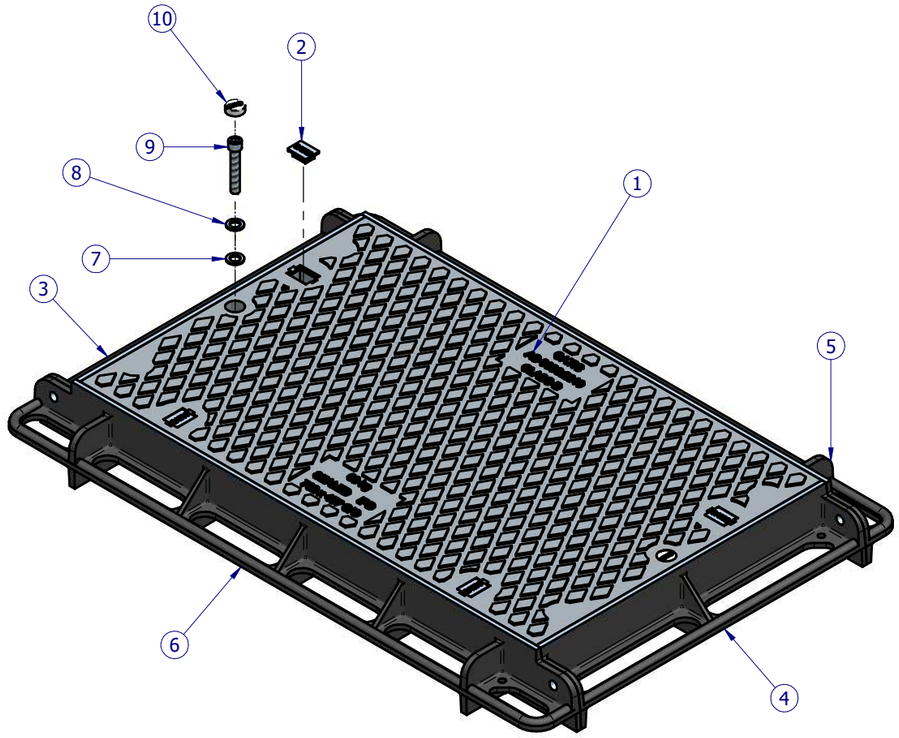
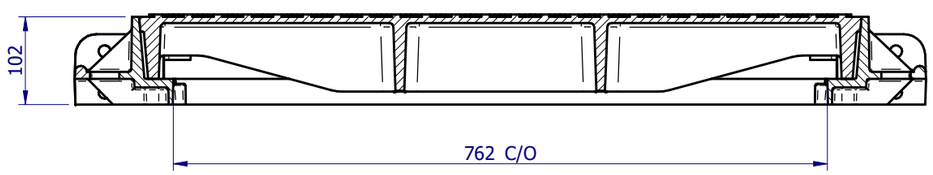
COMMERCIAL IN CONFIDENCE





SECTION B-B





SECTION A-A

NOTE:

8 only of M10x50 Hex head bolts required for assembly C/W washers and nuts.

GM301S74D						
Item #	Drwg #	Rev #	Title	Material	Qty.	Mass (kg)
1	2191	D	762x457 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	68.7 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4001	D	457mm LH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
4	4002	D	457mm RH Side Bar Class D	Ductile Iron 500-10	1	7.7 kg
5	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
6	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION No	DATE	DESCRIPTION	BY	CKD.
B	03-02-21	COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.
A	09-02-15	INITIAL RELEASE	F.M.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

	BY	DATE
DESIGNED:	--	--
DRAWN:	F.M.	06-02-15
CHECKED:	S.S.	06-02-15
APPROVED:	H.B.	06-02-15

CODE: GM301S74D
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1

TITLE: 762x457 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY
MATERIAL: -- MASS: 109.0 kg
DRG. No: 5078 REV: B

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