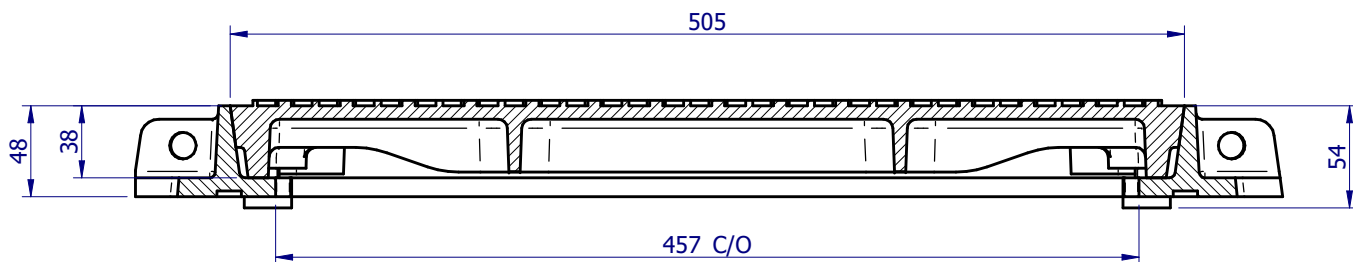
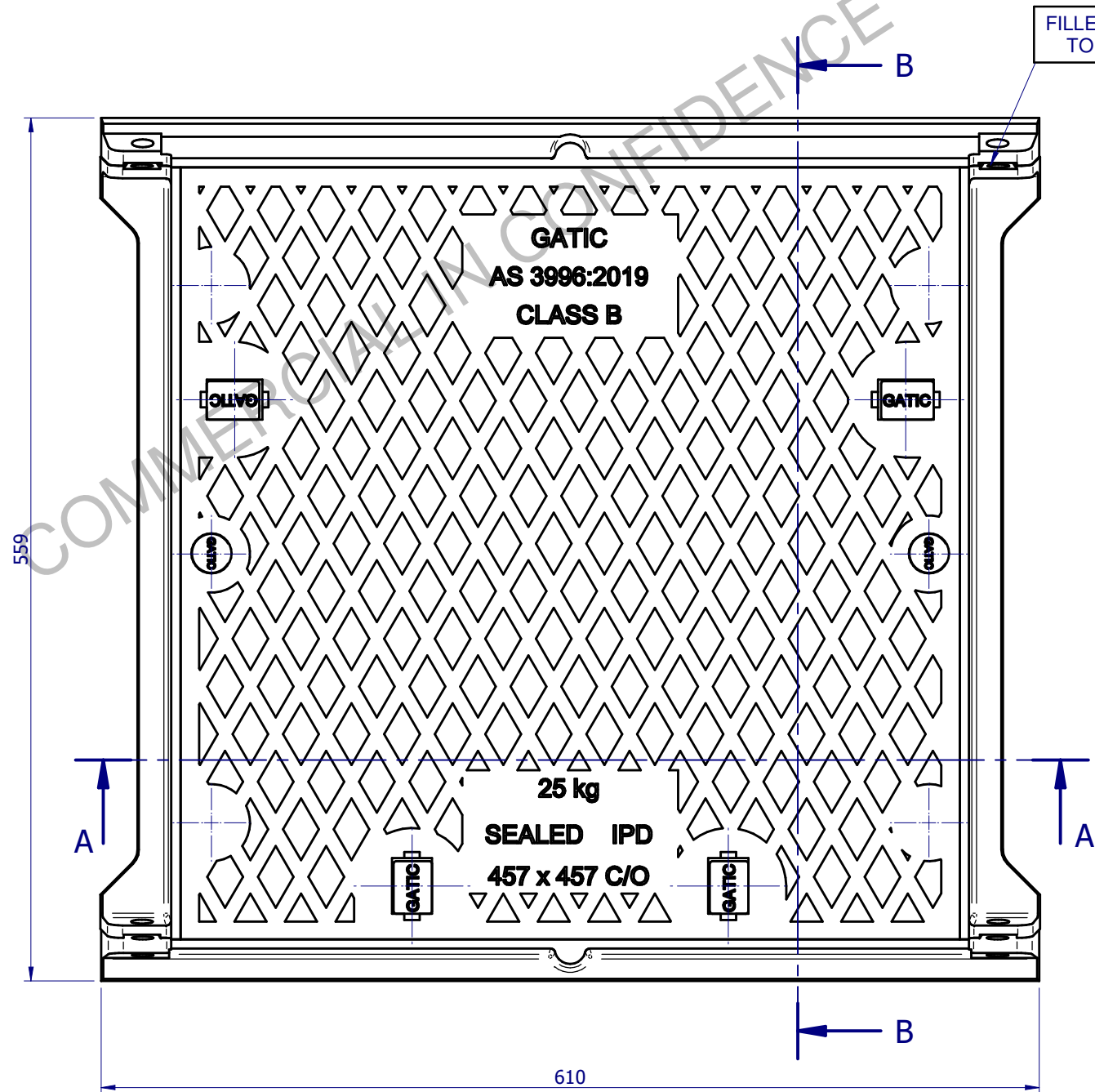
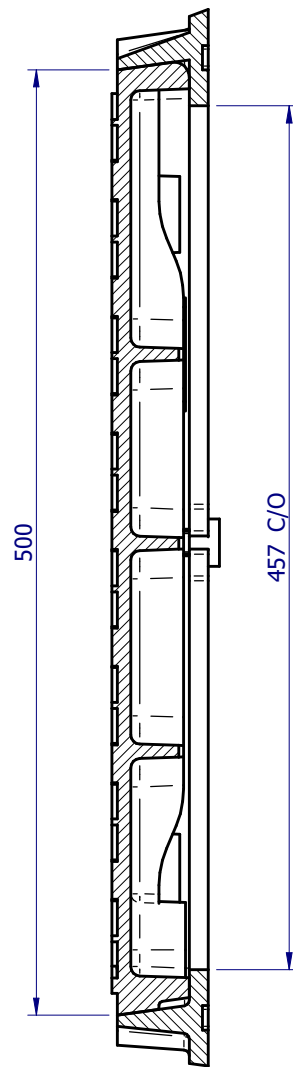


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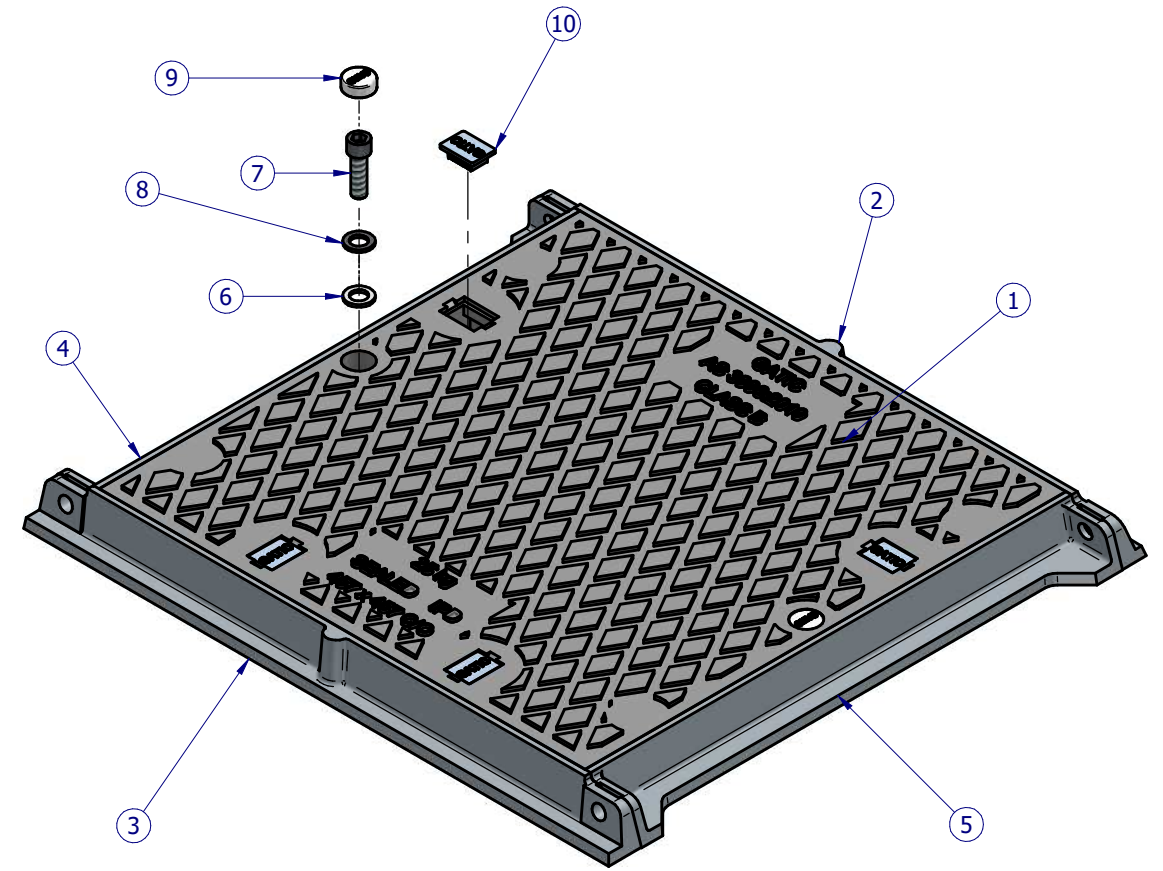


SECTION A-A

FILLER MATERIAL
TO BE ADDED



SECTION B-B



GM301S44B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	2884	B	457x457 C/O Solid Top Cover Class B	Ductile Iron 500-10	1	25.4 kg
2	2794	B	457 mm Under Cut Bar Class B	Ductile Iron 500-10	1	3.4 kg
3	2795	B	457 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	3.7 kg
4	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
5	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD
B1	23-04-26		PRODUCT CODE ON TABLE CORRECTED	F.M.	M.B.
B	16-12-20		COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.
A	08-01-09		INITIAL RELEASE.	F.M.	S.S.

UNLESS OTHERWISE STATED	
ALL MEASURES IN MILLIMETERS.	
GENERAL CAST TOLERANCES:	
CT9 to ISO 8062.	
CASTING RADII: 3 mm	
DRAFT TAPERS: 2°	

LINEAR MACHINING TOLERANCE:	
X.	±0.25 mm
X.X	±0.10 mm
ANGULAR MACHINING TOLERANCE:	
X.	±0.5°
X.X	±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.	
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680.	
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	

GATIC	
GATIC PTY LTD	
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073	
Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au	

THIRD ANGLE PROJECTION	

DESIGNED:	BY	DATE	CODE:
F.M.	F.M.	08-01-09	GM301S44B
DRAWN:	BY	DATE	SCALE:
F.M.	F.M.	08-01-09	N.T.S.
CHECKED:	BY	DATE	FORMAT:
S.S.	S.S.	08-01-09	A3
APPROVED:	BY	DATE	SHEET:
H.B.	H.B.	08-01-09	of 1

TITLE: 457x457 C/O SOLID TOP COVER & FRAME ASSEMBLY CLASS B	
MATERIAL: 3137	
DRG. No: 3137	
MASS: 39.3 kg	
REV: B1	