



SECTION A-A

GM300C6E2						
Item	Drwg	Rev	Title	Material	Qty	Mass
1	2374	E	Ø614mm C/O Cover Class E	Ductile Iron 500-10	1	41.8 kg
2	2373	D	Ø614mm C/O Frame	Ductile Iron 500-10	1	33.1 kg
3	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg
4	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
5	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
6	--	--	M12 x 60 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

REVISION	E	23-07-20	COVER AND FRAME REVISED TO AS3996-2019	F.M.	S.S.	<b>UNLESS OTHERWISE STATED</b> ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2° LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1° NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening <b>FINISH:</b> ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.
	D	27-10-09	BOLT DOWN BOSSES ADDED. COMPONENTS REVISED.	S.S.	M.B.	
	C	17-07-08	PARTS REVISED.	S.S.	H.B.	
	B	04-02-08	KEYHOLE DETAILS CHANGED.	F.M.	M.K.	
	A	03-12-07	INITIAL RELEASE.	F.M.	M.K.	
No	DATE	DESCRIPTION	BY	CKD.		

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:
DRAWN:	F.M.	03-12-07	GM300C6E2
CHECKED:	M.K.	03-12-07	SCALE:
APPROVED:	H.B.	03-12-07	N.T.S.
			FORMAT:
			A3
			SHEET:
			1 of 1

TITLE: 614 C/O COVER AND FRAME ASSEMBLY CLASS E  
 CONCRETE INFILLED 57 mm DEEP COVER  
 MATERIAL: MASS: 75.0 kg  
 DRG. No: **2375** REV: **E**