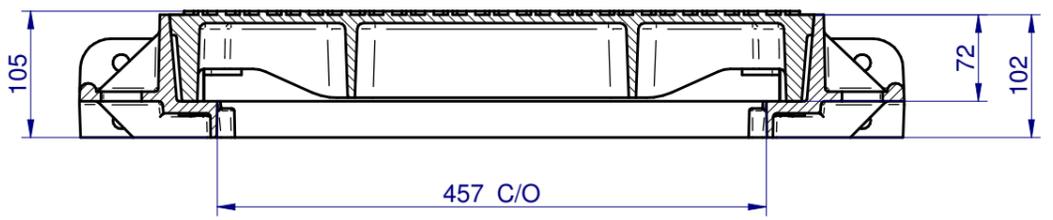
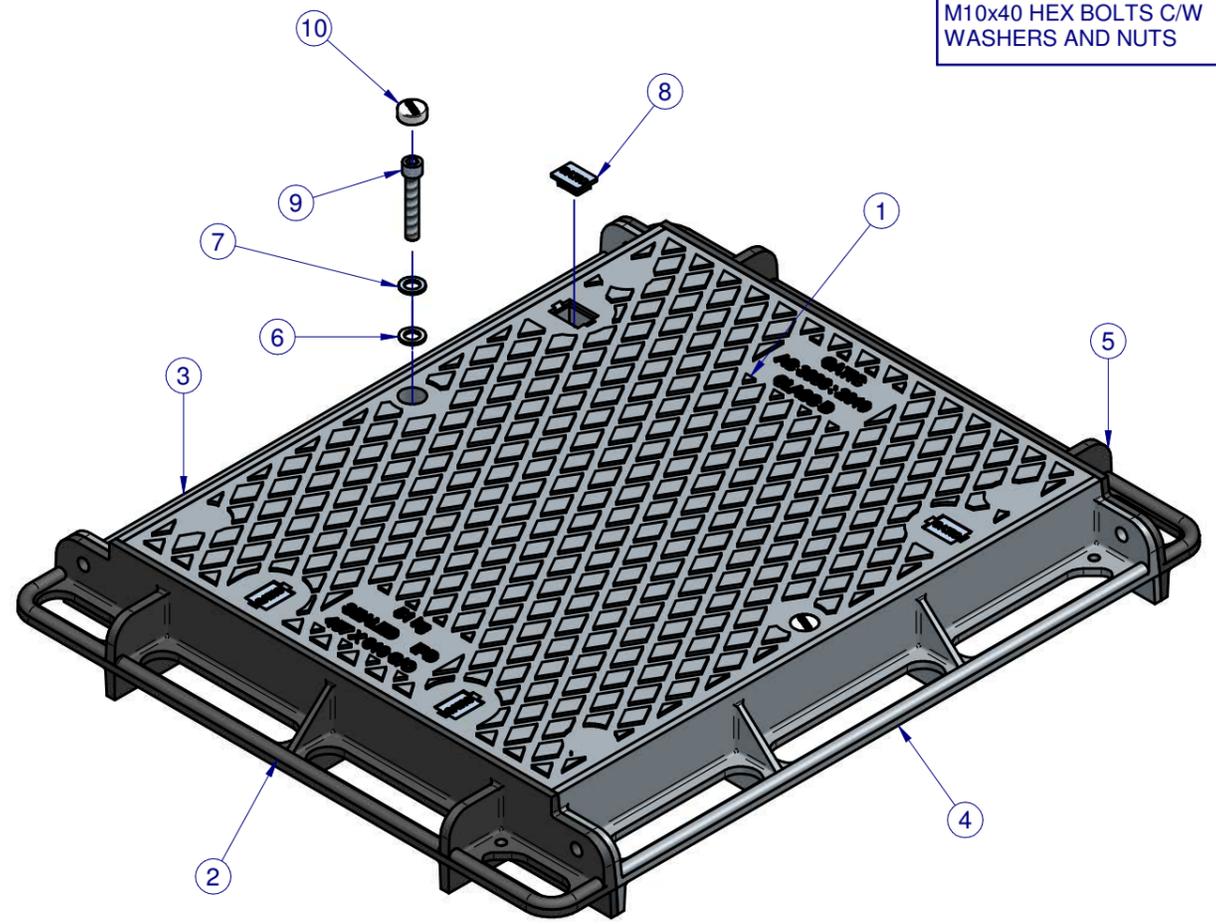
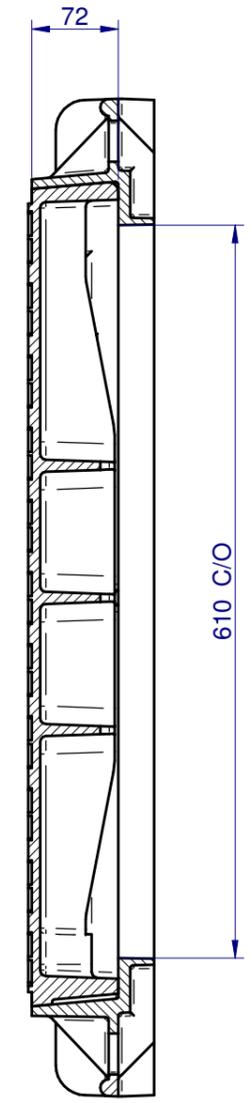
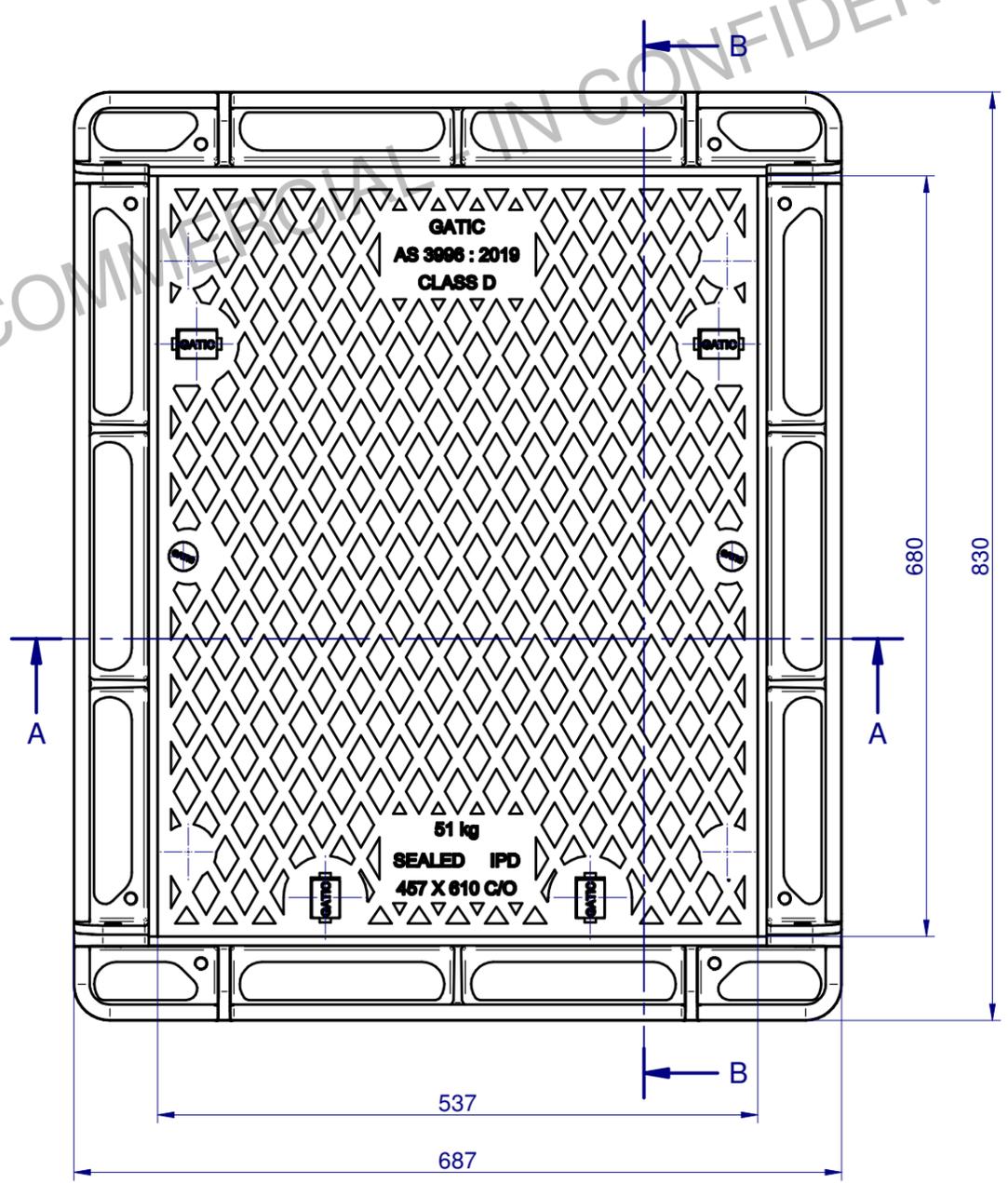


NOTE:
FRAME COMPONENTS
ASSEMBLED USING 8 OFF
M10x40 HEX BOLTS C/W
WASHERS AND NUTS



SECTION B-B

SECTION A-A

GM301S46D						
Item No.	Dwg.	Rev.	Title	Material	Qty.	Mass
1	2187	D	457x610 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	50.4 kg
2	4000	C	457mm Draw Cut Bar Class D	Ductile Iron 500-10	1	9.2 kg
3	4005	D	610mm LH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
4	4006	D	610mm RH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
5	4003	C	457mm Under Cut Bar Class D	Ductile Iron 500-10	1	7.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	S.S.	CKD.
B	20-08-20	MODIFIED TO COMPLY WITH AS 3996 : 2019		F.M.	S.S.	
A	11-02-15	INITIAL RELEASE.		F.M.	S.S.	

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

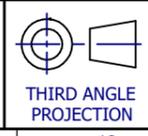
LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE	CODE:
	--	--	GM301S46D
CHECKED:	BY	DATE	SCALE:
	F.M.	11-02-15	N.T.S.
APPROVED:	BY	DATE	FORMAT:
	S.S.	11-02-15	A3
	H.B.	11-02-15	SHEET: 1 of 1

TITLE:	DRG. No:	REV:
457 X 610 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY	5089	B
MASS: 86.9 kg		