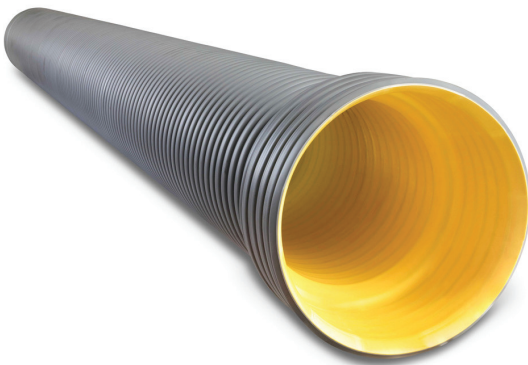


PP Sewer Systems

SewerMax® GR10525C

DN525 x 3m SN10 SewerMax Pipe RRJ



Application

Used to convey sewage in gravity sewer mains.

Features

- Australian made
- Lightweight
- High performance rubber ring joint
- Smooth internal bore
- Recyclable

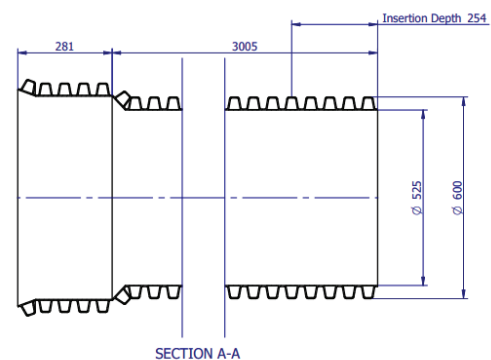
Technical Data

Product Properties

Material	Polypropylene (PP-B)
Colour	Grey with yellow internal liner
Nominal stiffness	SN10
Nominal weight	18kg/m
Maximum allowable operation temperature ¹	50°C
Unprotected UV exposure (years)	2 years

Product Dimensions²

Minimum effective length	3000mm
Mean Pipe OD	600mm
Mean Pipe ID	523mm
Min socket length	260mm
Socket OD (REF)	704mm
Profile pitch	57mm
Witness mark	5th Rib



¹For short term, intermittent exposure. Contact Iplex for further details

²Dimensions at 20°C

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Crate

Crate quantity ³	3
Approximate crate mass	182kg

³Pack configuration 3 pipes across by 1 high.

Pipe Joint Details

Pipe spigot and socket joint with rubber ring seal.

Iplex rubber ring code	GEWSEW525
Joint type	RRJ
Rubber ring material	SBR
Average number of joints per kg – lubricant	7
Minimum radius of pipe curvature	86m
Maximum socket deflection	2°

Quality, Product Standards and Certifications

Environmental declaration	Environmental Product Declaration (EPD) S-P-00714
Product standard	AS/NZS 5065 "Polyethylene and polypropylene pipes & fittings for drainage & sewerage applications"
Quality standard	ISO9001: 2015 Quality Management System Certificate No QEC0037
Structural design and installation standard	AS/NZS 2566.1 "Buried flexible pipelines - Part 1, Structural design" AS/NZS 2566.2 "Buried flexible pipelines - Part 2, Installation" AS/NZS 2033 "Design and Installation of Polyolefin pipe systems"
Product certification	WaterMARK WMKT20603 and StandardsMark SMKP20603
WSAA appraisal	WSAA appraisal PA21S19 (Issue 2): SewerMAX and SewerMax+ Polypropylene Structured Wall Pipes for Non-Pressure Gravity Sewerage Applications

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Material Properties

Mechanical

Density 'Specific Gravity'	0.9
Tensile yield strain (50mm/min)	8%
Ring bending stiffness	≥10000 N/m/m
Tensile yield stress (50mm/min)	31 MPa
Creep ratio	3
Hardness shore D	60
Poissons ratio	0.45
Min ring flexibility ⁴	30%
Ring bending modulus (3mins)	1300 MPa
Apparent ring bending modulus (50 years)	342 MPa

⁴Ring flexibility is the minimum deflection required without buckling, cracking or permanent deformation.

Thermal

Coefficient of thermal expansion	15x10 ⁻⁵ /°C
Thermal conductivity	0.22 W/m.K