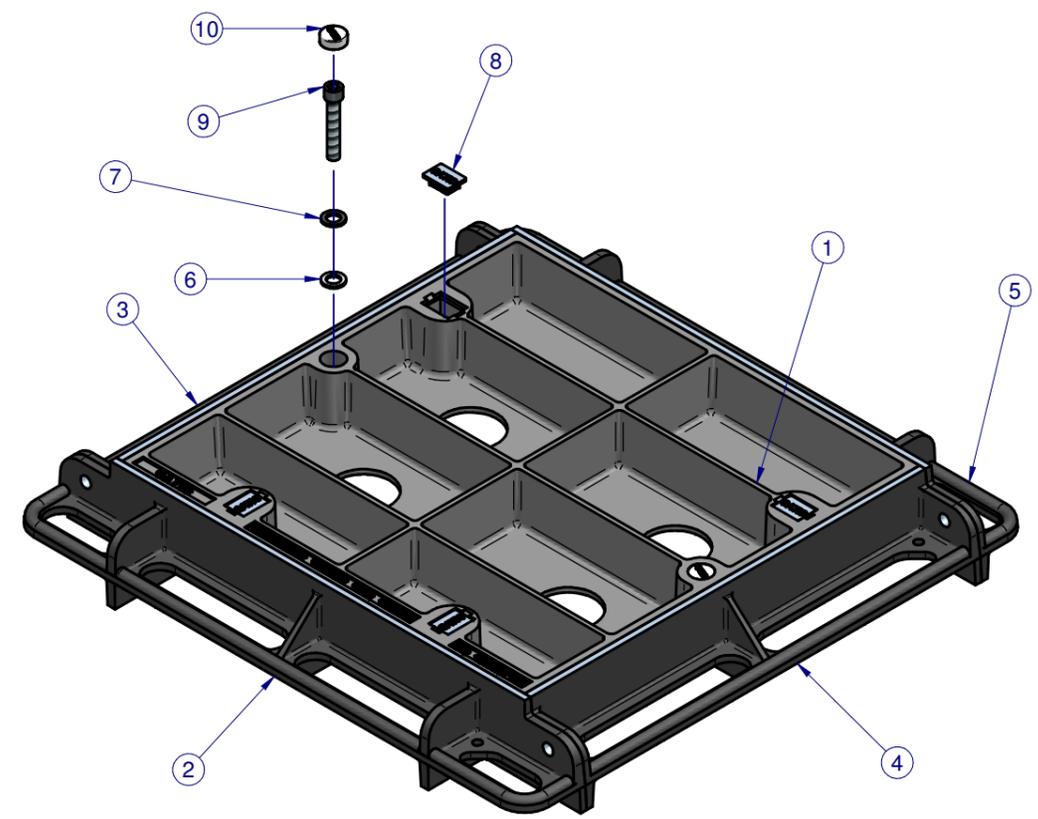
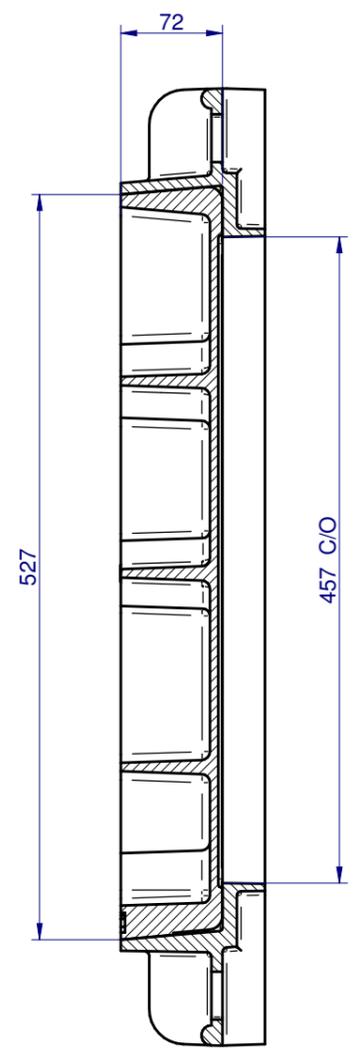
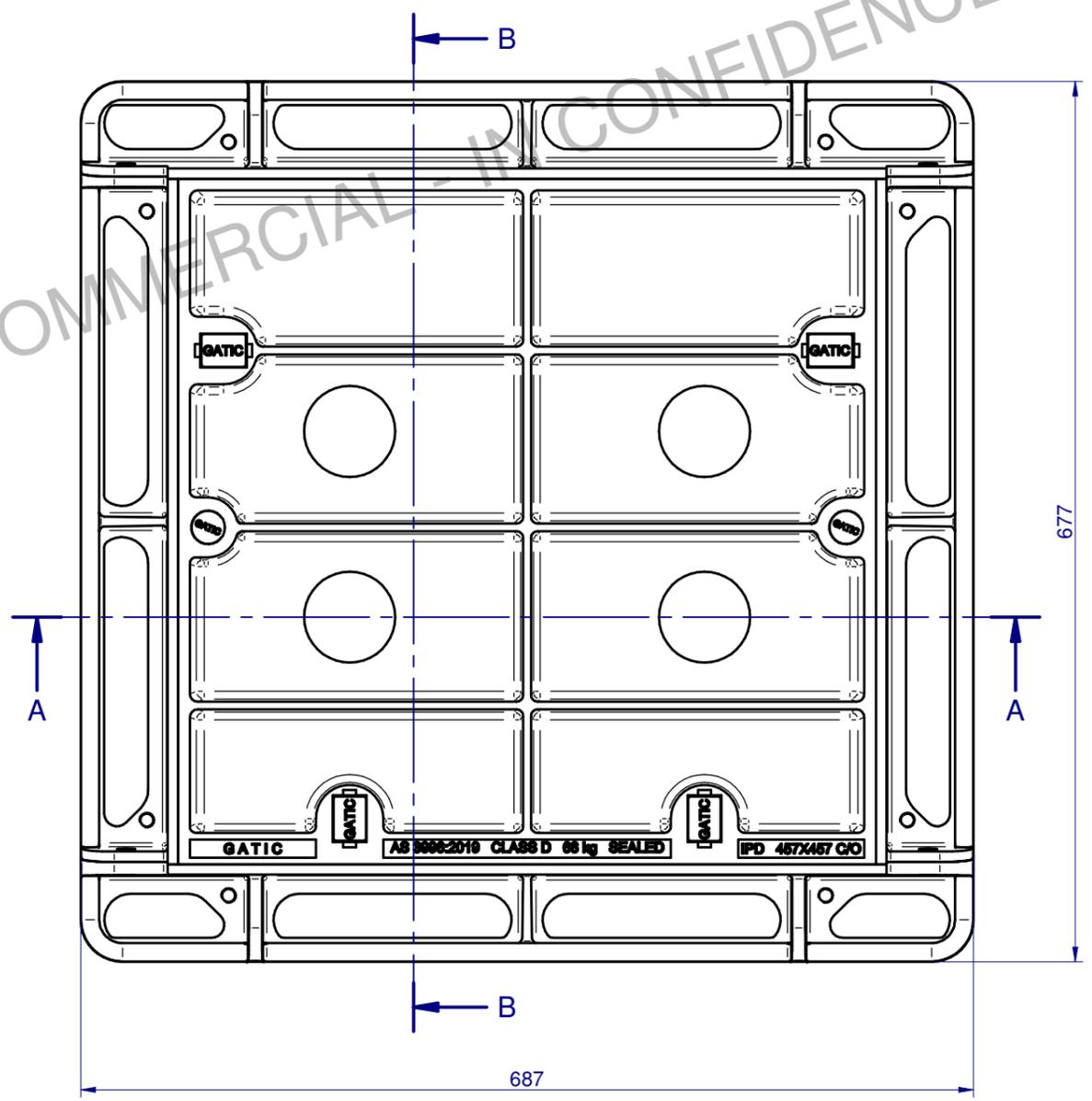
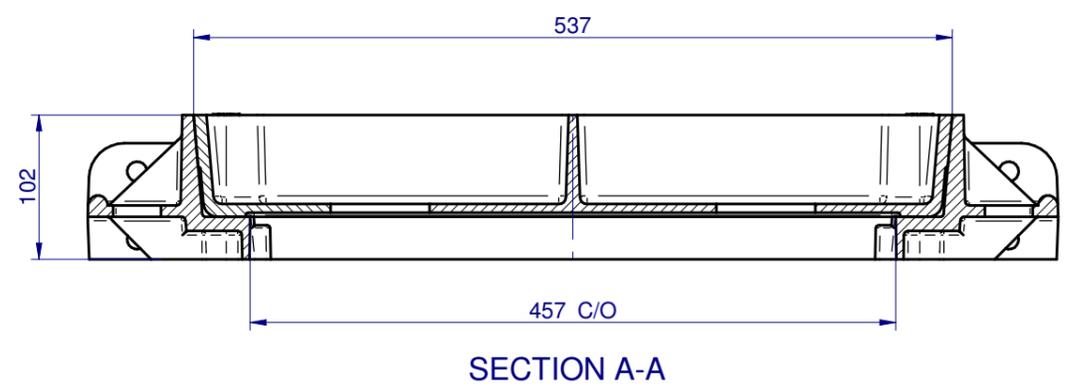


COMMERCIAL IN CONFIDENCE



NOTE:
FRAME COMPONENTS
ASSEMBLED USING 8 OFF
M10x40 HEX BOLTS C/W
WASHERS AND NUTS



SECTION B-B

SECTION A-A

GM301C44D						
Item	Dwg.	Rev.	Title	Material	Qty.	Mass
1	1691	F	457x457 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	35.9 kg
2	4000	C	457 mm Draw Cut Bar	Ductile Iron 500-10	1	9.2 kg
3	4001	D	457 mm LH Side Bar	Ductile Iron 500-10	1	7.7 kg
4	4002	D	457 mm RH Side Bar	Ductile Iron 500-10	1	7.7 kg
5	4003	C	457 mm Under Cut Bar	Ductile Iron 500-10	1	7.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
C	23-02-22		COVER DRAWING REVISED	F.M.	M.B.
B	01-09-20		COVER & FRAME REVISED TO COMPLY TO AS3996:2019	F.M.	S.S.
A	10-07-14		INITIAL RELEASE.	S.S.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.

GENERAL CAST TOLERANCES:
CT19 to ISO 8062.

CASTING RADII: 3 mm
DRAFT TAPERS: 2°

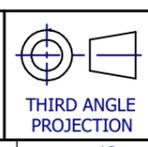
LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED.
FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680.
LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE
S.S.	S.S.	10-07-14
DRAWN:	S.S.	10-07-14
CHECKED:	S.S.	10-07-14
APPROVED:	H.B.	10-07-14

CODE:	TITLE:	SCALE:	FORMAT:	DRG. No:	MASS:	REV:
GM301C44D	457X457 CONCRETE INFILL COVER & FRAME ASSEMBLY, CLASS D	N.T.S.	A3	5027	68.4 kg	C