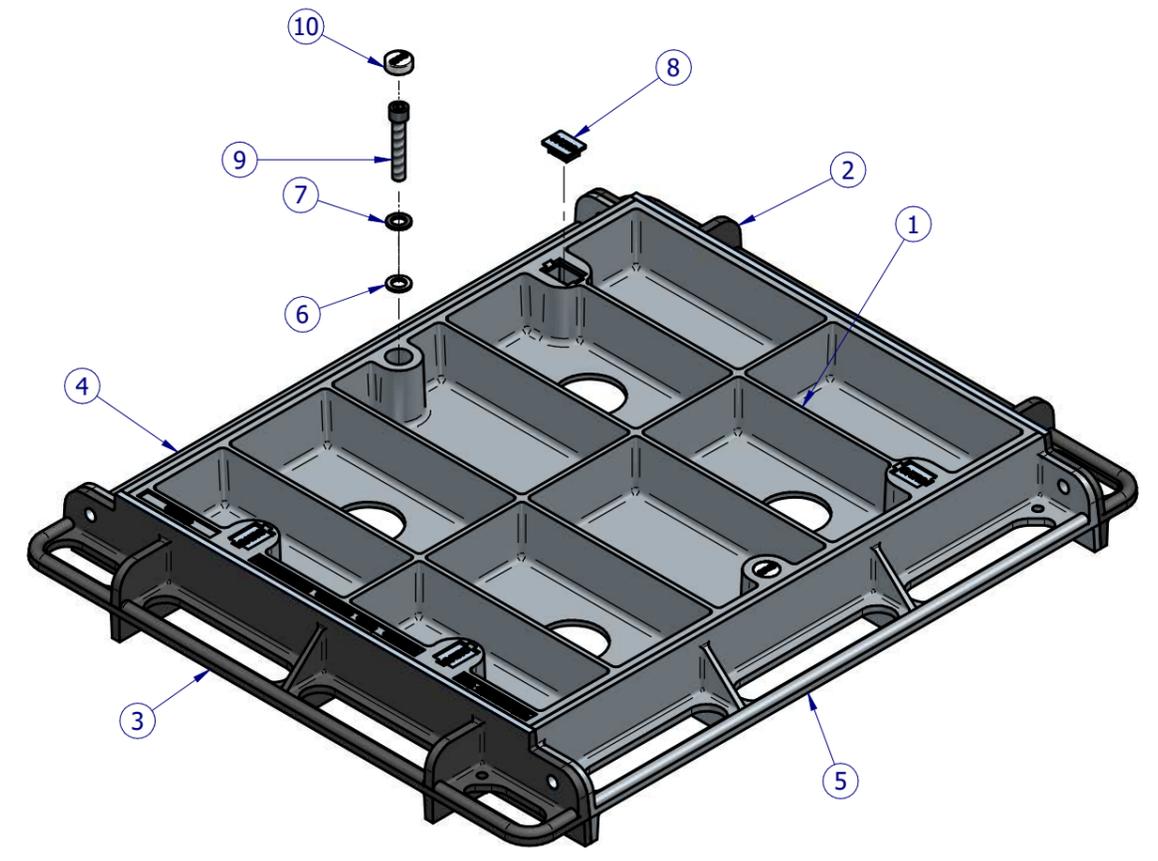
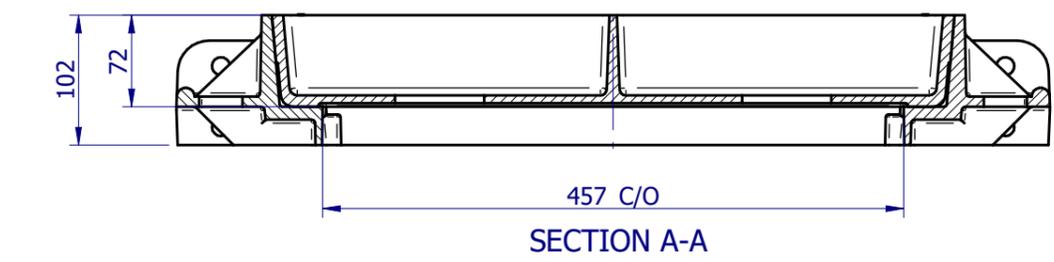


SECTION B-B



NOTE:
FRAME COMPONENTS
ASSEMBLED USING 8 OFF
M10x40 HEX BOLTS C/W
WASHERS AND NUTS

GM301C46D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1714	F	457X610 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	43.252 kg
2	4003	C	457 mm Under Cut Bar	Ductile Iron 500-10	1	7.668 kg
3	4000	C	457 mm Draw Cut Bar	Ductile Iron 500-10	1	9.178 kg
4	4005	D	610 mm LH Side Bar	Ductile Iron 500-10	1	9.731 kg
5	4006	D	610 mm RH Side Bar	Ductile Iron 500-10	1	9.731 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.002 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.012 kg
8	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.020 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.168 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.005 kg



SECTION A-A

REVISION	No	DATE	DESCRIPTION	BY	CKD.
C	23-02-22		COVER DRAWING REVISED	F.M.	M.B.
B	02-10-20		COVER & FRAME REVISED TO COMPLY TO AS 3996:2019	F.M.	S.S.
A	31-07-17		Initial Release	S.S.	S.S.

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES:
CT9 TO ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

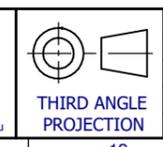
LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
Ph: 03 9316 2666 Fax: 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE
S.S.	S.S.	31-07-17
DRAWN:	BY	DATE
S.S.	S.S.	31-07-17
CHECKED:	BY	DATE
M.B.	M.B.	31-07-17
APPROVED:	BY	DATE
S.S.	S.S.	31-07-17

CODE: GM301C46D
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1

TITLE: 457X610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
MATERIAL: MASS: 79.766 kg
DRG. No: **5374**
REV: C