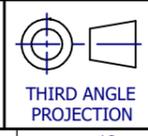


GM321T3012G / GM321T3012F900						
Item No.	Drwg No.	Revision	Title	Material	Quantity	Mass
1	1482	E	305x610 C/O Transverse Grate Class G	Ductile Iron 500-10	2	68.4 kg
2	4663	B	1220 mm Frame Class G	Ductile Iron 500-10	2	24.8 kg
3	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	8	0.6 kg

REVISION	F	07-09-21	FRAME CHANGED TO DRWG # 4663	F.M.	M.B.	<b>UNLESS OTHERWISE STATED</b> ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2° LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1° NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening <b>FINISH:</b> ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.
	E	14-10-20	REVISED TO 2019 STANDARD EDITION	S.S.	S.S.	
	B	22-06-09	GRATE REVISED	F.M.	S.S.	
	A	18-11-08	INITIAL RELEASE	S.S.	S.S.	
	No	DATE	DESCRIPTION	BY	CKD.	



DESIGNED:	S.S.	18-11-08
DRAWN:	S.S.	18-11-08
CHECKED:	S.S.	18-11-08
APPROVED:	H.B.	18-11-08

CODE:	GM321T3012G	TITLE:	305X1220 C/O TRANSVERSE GRATE & FRAME ASSEMBLY CLASS G
SCALE:	N.T.S.	MATERIAL:	
FORMAT:	A3	DRG. No.:	2995
SHEET:	1 of 1	REV:	F
		MASS:	93.8 kg