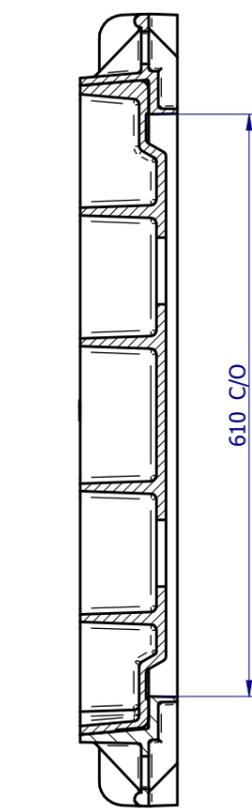
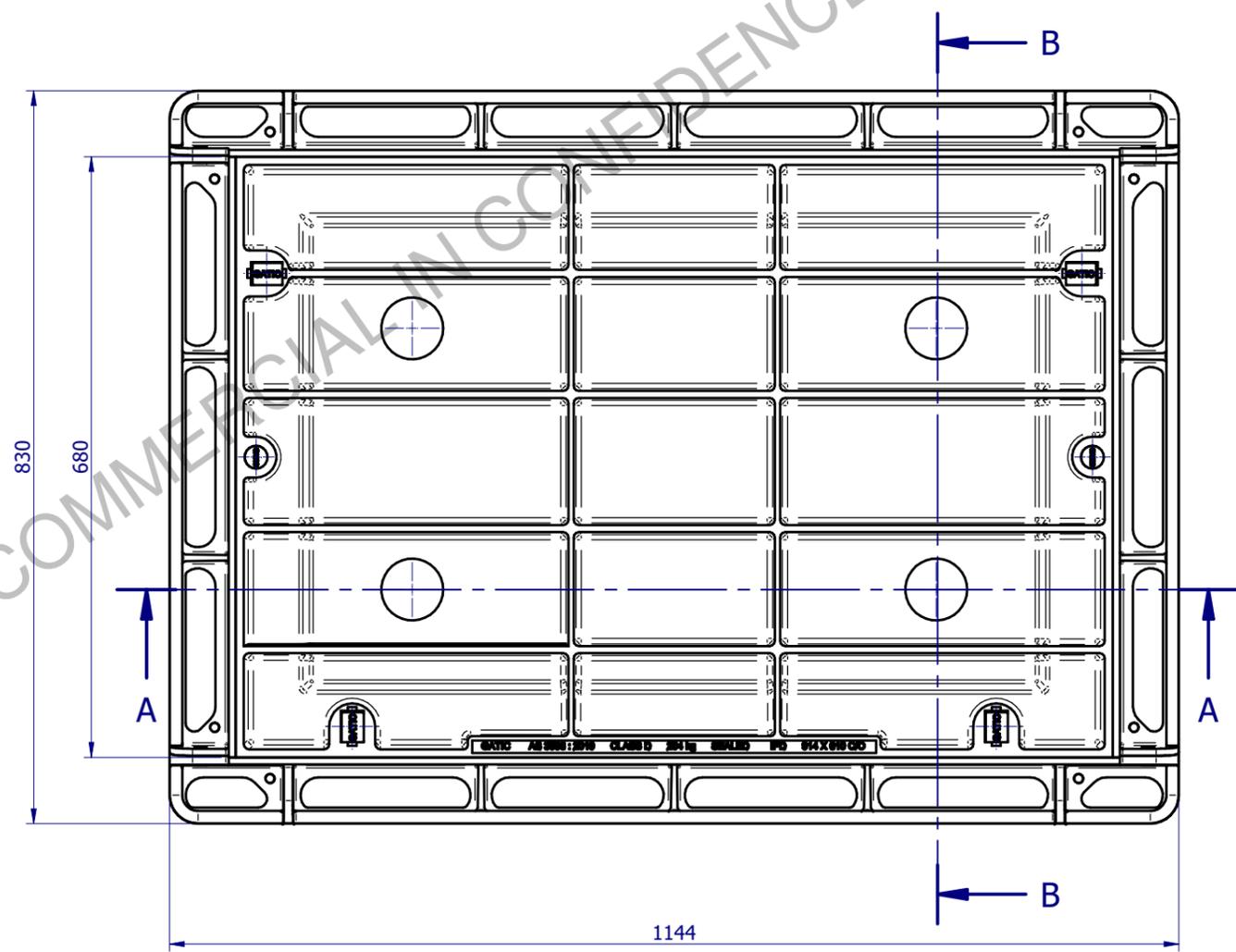
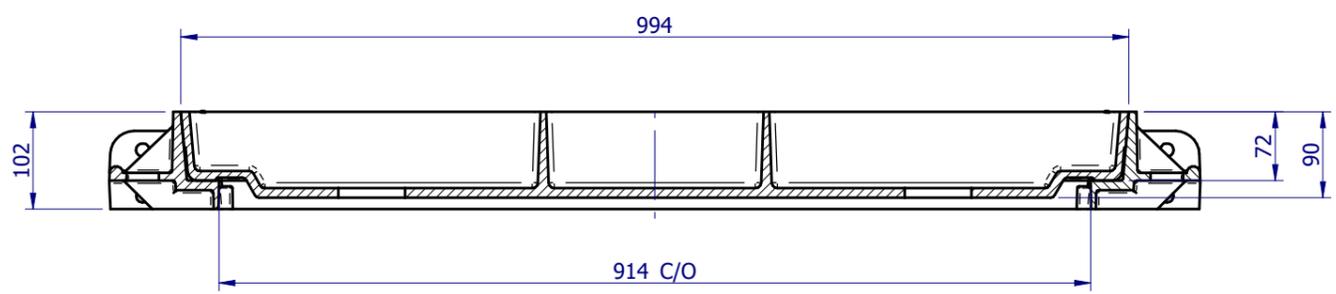
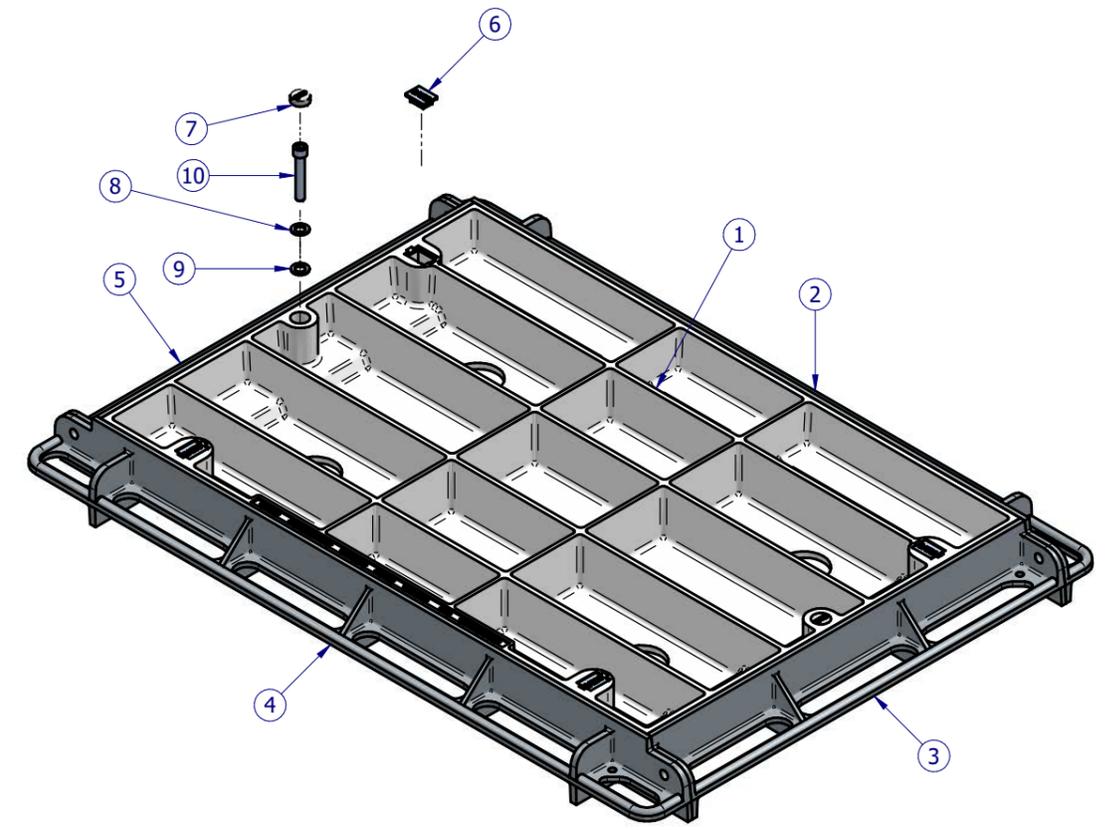


NOTE:  
 FRAME COMPONENTS ASSEMBLED  
 USING 8 OFF M10x40 HEX BOLTS C/W  
 WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301C96D						
Item No.	Document No.	Revision	Title	Material	Qty	Mass
1	1661	G	914x610 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	97.2 kg
2	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
3	4006	D	680 mm RH Side Bar	Ductile Iron 500-10	1	9.7 kg
4	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
5	4005	D	680 mm LH Side Bar	Ductile Iron 500-10	1	9.7 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
7	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
10	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	16-07-20		MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.
A	21-05-13		INITIAL RELEASE	S.S.	S.S.

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

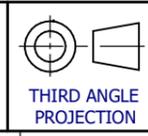
LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au



DESIGNED:	BY	DATE	CODE:
S.S.	S.S.	21-05-13	GM301C96D
S.S.	S.S.	21-05-13	SCALE: N.T.S.
S.S.	S.S.	21-05-13	FORMAT: A3
H.B.	H.B.	21-05-13	SHEET: 1 of 1

TITLE:	DRG. No:	MASS:	REV:
914x610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D		145.0 kg	B
<b>4843</b>			