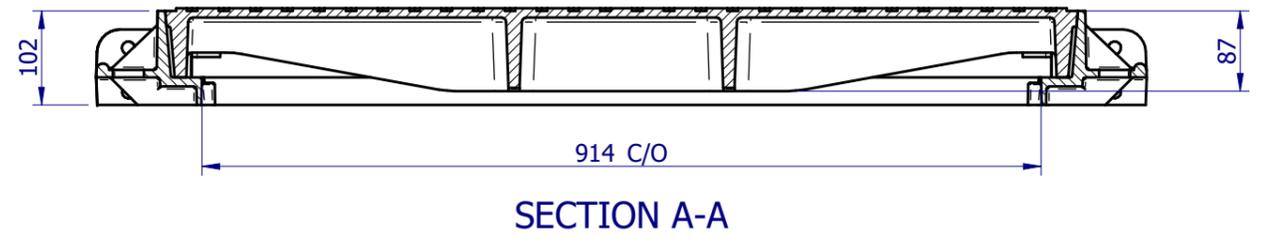
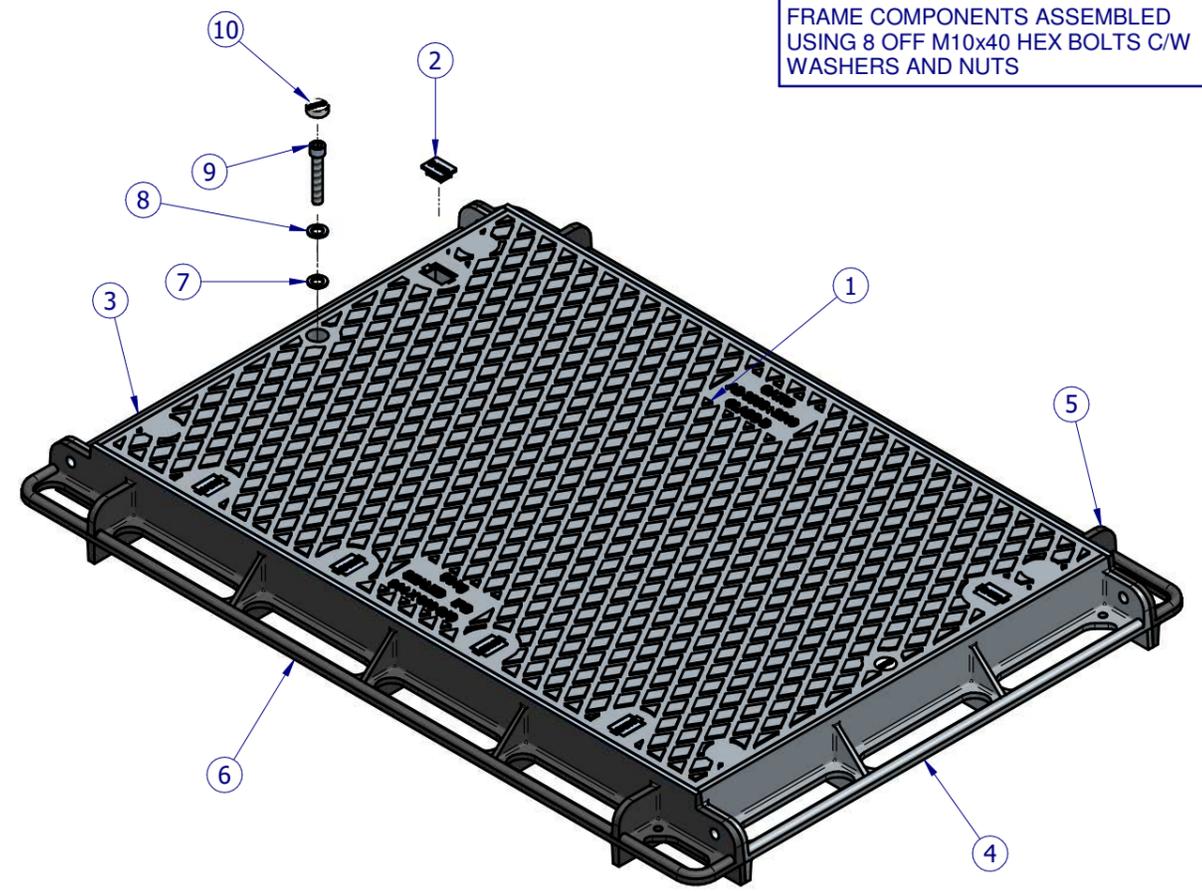
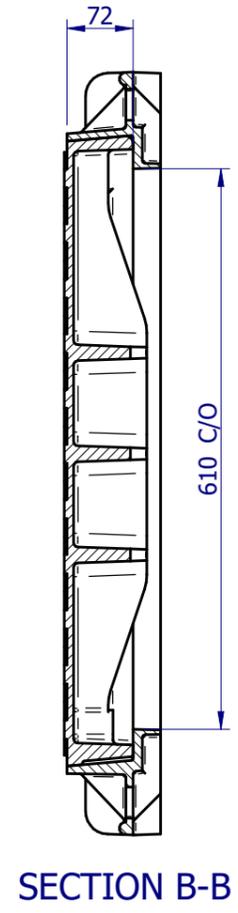
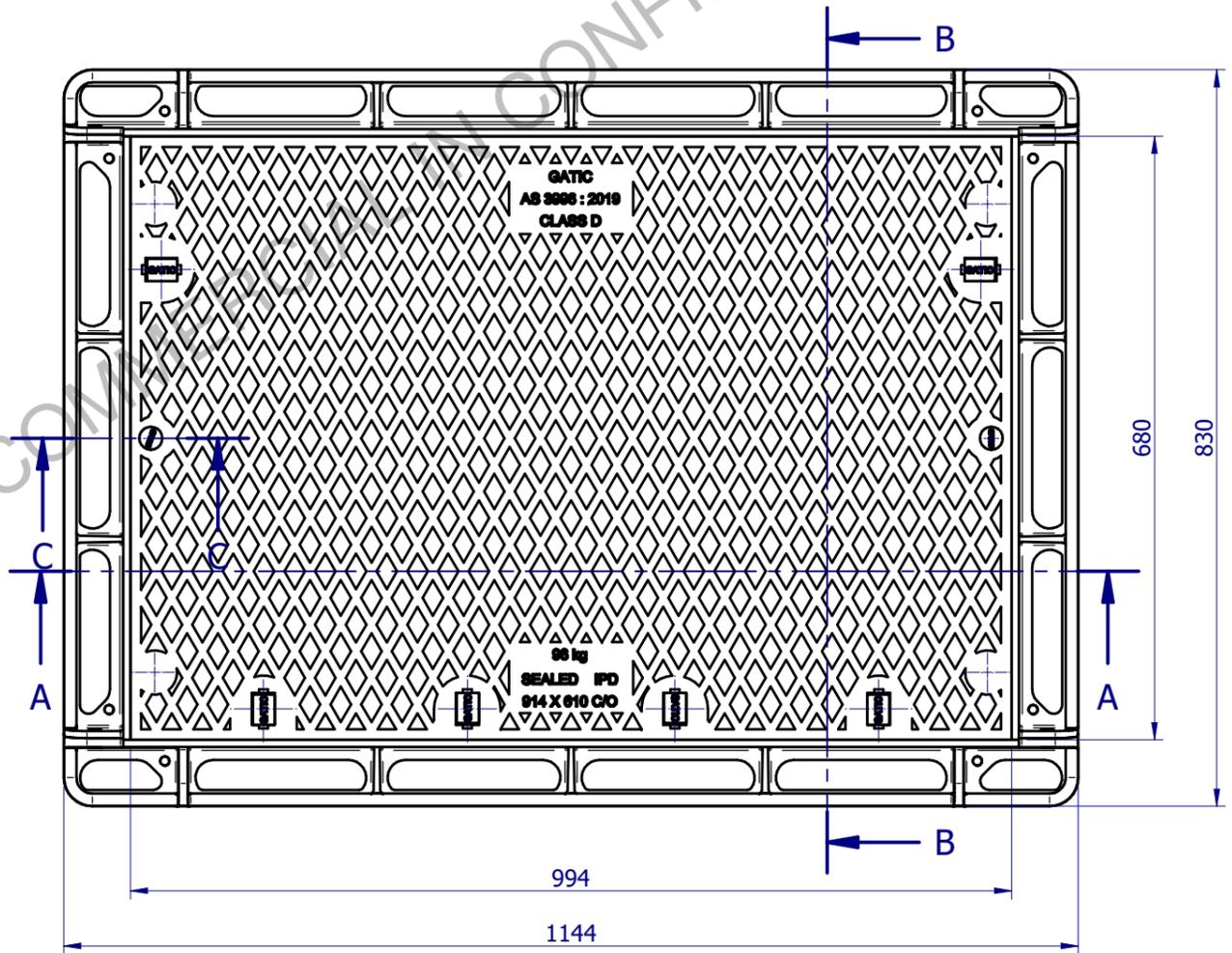


NOTE:
 FRAME COMPONENTS ASSEMBLED
 USING 8 OFF M10x40 HEX BOLTS C/W
 WASHERS AND NUTS



GM301S96D						
Item No.	Drwg.	Rev.	Title	Material	Qty	Mass
1	2195	D	914x610 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	95.7 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg
3	4005	D	610mm LH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
4	4006	D	610mm RH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
5	4016	C	914mm Under Cut Bar Class D	Ductile Iron 500-10	1	12.8 kg
6	4013	C	914mm Draw Cut Bar Class D	Ductile Iron 500-10	1	15.4 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	13-07-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	
A	05-02-15	Initial Release	F.M.	S.S.	

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
 GATIC PTY LTD
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE
 PROJECTION

DESIGNED:	BY	DATE	CODE:
---	---	---	GM301S96D
DRAWN:	CHECKED:	APPROVED:	SCALE:
F.M.	S.S.	H.B.	N.T.S.
05-02-15	05-02-15	05-02-15	A3
SHEET: 1 of 1			

TITLE:	MATERIAL:	DRG. No:	MASS:	REV:
914x610 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY	--		143.5 kg	B
5073				