

GM301C94G						
Item No.	Drwg #	Rev #	Title	Material	Qty	Mass
1	1850	F	914x457 C/O Concrete Infill Cover Class G	Ductile Iron 500-10	1	114.9 kg
2	2821	C	914 mm UC Bar Class G	Ductile Iron 500-10	1	17.9 kg
3	2825	C	914 mm DC Bar Class G	Ductile Iron 500-10	1	18.1 kg
4	2826	C	457 mm RH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
5	2830	C	457 mm LH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

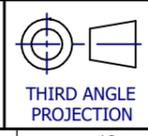
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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DESIGNED:	C.A.	DATE:	08-07-03
DRAWN:	H.L.	DATE:	06-02-09
CHECKED:	S.S.	DATE:	06-02-09
APPROVED:	H.B.	DATE:	06-02-09

CODE:	GM301C94G	TITLE:	914 x 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G
SCALE:	N.T.S.	MATERIAL:	--
FORMAT:	A3	DRG. No.:	2868
SHEET:	1 of 1	REV:	E
		MASS:	170.8 kg