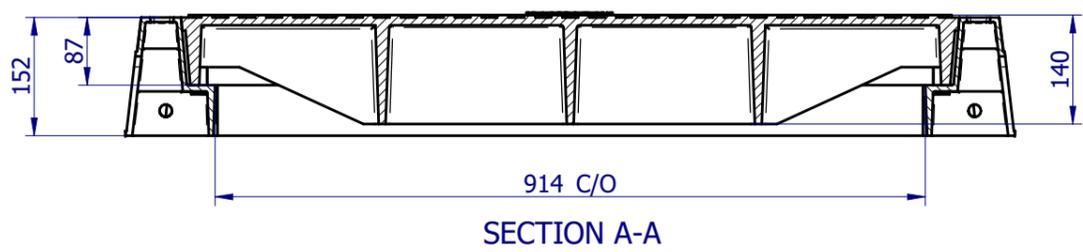


SECTION B-B

ITEM #1 REVISED



SECTION A-A

GM301S99G						
Item No.	Document No.	Rev.	Title	Material	Qty	Mass
1	4636	C	914x914 C/O Solid Top Cover Class G 900 kN	Ductile Iron 500-10	1	201.6 kg
2	2821	C	914 mm UC Bar Class G	Ductile Iron 500-10	1	17.9 kg
3	2825	C	914 mm DC Bar Class G	Ductile Iron 500-10	1	18.1 kg
4	2829	C	914 mm LH Side Bar Class G	Ductile Iron 500-10	1	16.8 kg
5	2833	C	914 mm RH Side Bar Class G	Ductile Iron 500-10	1	16.8 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.	F.M.	M.B.	S.S.
D	23/08/22	COVER DRAWING REVISED		F.M.	M.B.	F.M.	M.B.	S.S.
C	01/06/20	MODIFIED TO COMPLY WITH AS 3996 : 2019		F.M.	S.S.	F.M.	S.S.	S.S.
B	17/05/13	FRAMES MODIFIED.		F.M.	S.S.	F.M.	S.S.	S.S.
A	11/10/12	INITIAL RELEASE.		F.M.	S.S.	F.M.	S.S.	S.S.

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:
S.S.	S.S.	11-10-12	GM301S99G
DRAWN:	CHECKED:	APPROVED:	SCALE:
F.M.	S.S.	H.B.	N.T.S.
S.S.	S.S.	H.B.	A3
S.S.	H.B.	H.B.	1 of 1

TITLE: 914X914 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G  
 MASS: 271.6 kg  
 DRG. No: 4638  
 REV: D