



SECTION A-A

| GM300C6D2N | | | | | | |
|------------|--------------|----------|---|------------------------|-----|---------|
| Item No. | Document No. | Revision | Title | Material | Qty | Mass |
| 1 | 1554 | J | 610mm C/O Circular Infill Cover Class D | Ductile Iron 500-10 | 1 | 37.9 kg |
| 2 | 1505 | J | 610mm C/O Circular Frame Class D | Ductile Iron 500-10 | 1 | 24.2 kg |
| 3 | 1681 | A | Plastic Keyhole Plug | UV Stabilized Nylon | 4 | 0.0 kg |
| 4 | 2917 | A | M12 Washer | Nylon, general purpose | 2 | 0.0 kg |
| 5 | 2918 | A | M12 Washer | Stainless Steel, A4-70 | 2 | 0.0 kg |
| 6 | 5990 | A | M12 x 50 Socket Head Cap Bolt | Stainless Steel, A4-70 | 2 | 0.1 kg |
| 7 | 2854 | C | Plastic Plug Ø26 mm | UV Stabilized Nylon | 2 | 0.0 kg |

| REVISION | DATE | DESCRIPTION | BY | CKD. |
|----------|----------|---|------|------|
| E | 20-05-20 | MODIFIED TO COMPLY WITH AS 3996 : 2019 | F.M. | S.S. |
| D | 15-05-09 | COMPONENTS REVISED | F.M. | S.S. |
| C | 26-03-09 | COMPONENTS REVISED | F.M. | S.S. |
| B | 23-01-09 | PROVISION MADE FOR 1 M10 BOLT DOWN BOLT | H.L. | S.S. |
| A | 20-09-07 | REVISED & REDRAWN | S.S. | M.K. |

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE PROJECTION

| DESIGNED: | BY | DATE |
|-----------|------|----------|
| S.S. | S.S. | 29-09-07 |
| DRAWN: | BY | DATE |
| H.L. | H.L. | 23-01-09 |
| CHECKED: | BY | DATE |
| S.S. | S.S. | 23-01-09 |
| APPROVED: | BY | DATE |
| H.B. | H.B. | 23-01-09 |

CODE: GM300C6D2N
 SCALE: N.T.S.
 FORMAT: A3
 SHEET: 1 of 1

TITLE: 610 C/O CONCRETE INFILL CLASS D ASSEMBLY
 MATERIAL: Ductile Iron 500-10
 MASS: 62.2 kg
 DRG. No: 2319
 REV: E