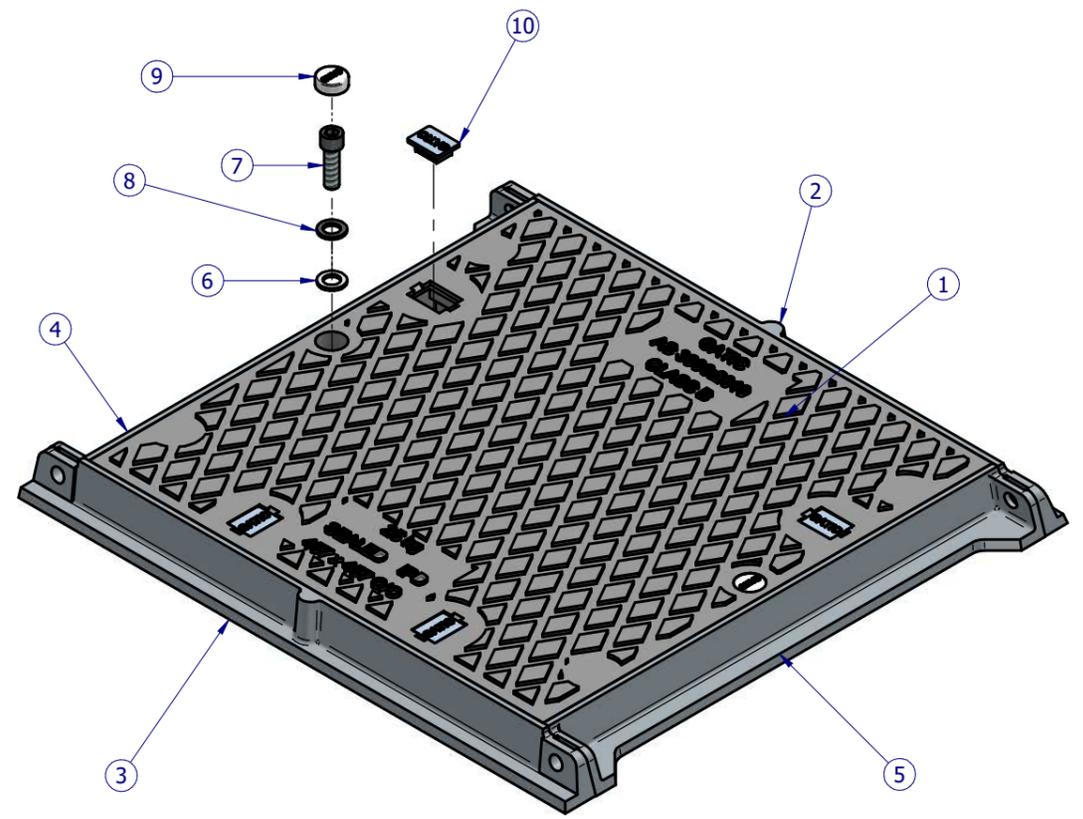


SECTION B-B



GM301C44B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	2884	B	457x457 C/O Solid Top Cover Class B	Ductile Iron 500-10	1	25.4 kg
2	2794	B	457 mm Under Cut Bar Class B	Ductile Iron 500-10	1	3.4 kg
3	2795	B	457 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	3.7 kg
4	2701	B	457 mm LH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
5	2700	B	457 mm RH Side Bar Class B	Ductile Iron 500-10	1	3.3 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

**UNLESS OTHERWISE STATED**  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 to ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

**FINISH:** ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	F.M.	DATE	08-01-09
DRAWN:	F.M.	DATE	08-01-09
CHECKED:	S.S.	DATE	08-01-09
APPROVED:	H.B.	DATE	08-01-09

CODE: GM301S44B  
 SCALE: N.T.S.  
 FORMAT: A3  
 SHEET: of 1

TITLE: 457x457 C/O SOLID TOP COVER & FRAME ASSEMBLY CLASS B  
 MATERIAL: MASS: 39.3 kg  
 DRG. No: **3137**  
 REV: B