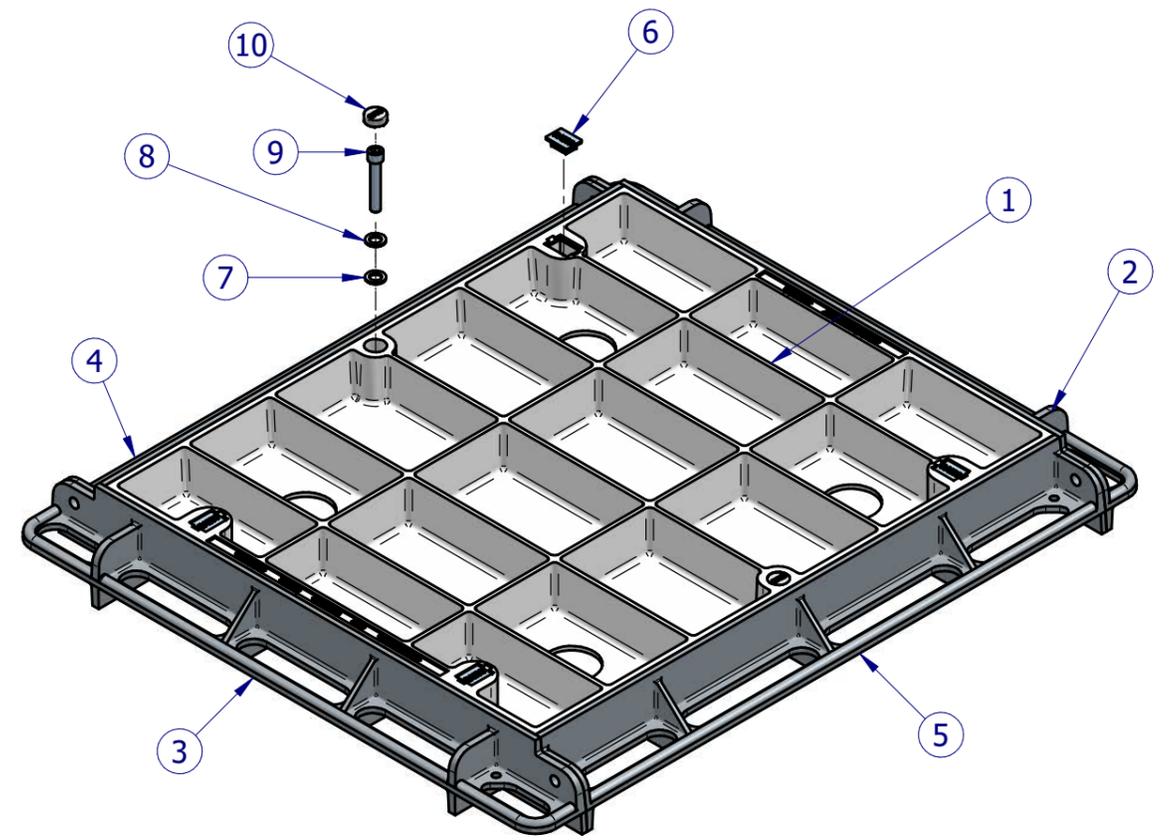


NOTE:
FRAME COMPONENTS ASSEMBLED USING M10x40 HEX BOLTS COMES WITH WASHERS AND NUTS



GM301C67D						
Item No.	Document No.	Revision	Title	Material	Qty.	Mass
1	1720	E	610x762 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	64.3 kg
2	4007	C	610mm Under Cut Bar Class D	Ductile Iron 500-10	1	9.4 kg
3	4004	C	610mm Draw Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
4	4009	D	762mm LH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
5	4011	D	762mm RH Side Bar Class D	Ductile Iron 500-10	1	12.0 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

SECTION A-A

SECTION B-B

UNLESS OTHERWISE STATED
ALL MEASURES IN MILLIMETERS.
GENERAL CAST TOLERANCES: CT9 to ISO 8062.
CASTING RADII: 3 mm
DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
X. ±0.25 mm
X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
X. ±0.5°
X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
GATIC PTY LTD
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THIRD ANGLE PROJECTION

DESIGNED:	F.M.	DATE:	22-07-08
DRAWN:	H.L.	DATE:	22-07-08
CHECKED:	S.S.	DATE:	22-07-08
APPROVED:	H.B.	DATE:	27-07-08

TITLE: 610 x 762 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
CODE: GM301C67D
SCALE: N.T.S.
FORMAT: A3
SHEET: 1 of 1
MATERIAL: MASS: 109.1 kg
DRG. No: 5519
REV: B

REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	07-10-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	
A	14-09-18	INITIAL RELEASE	F.M.	S.S.	