

GM301C1261D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass (kg)
1	6081	A	1218x610 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	138.6 kg
2	4021	C	1298 mm DC Bar	Ductile Iron 500-10	1	19.4 kg
3	4022	C	1298 mm UC Bar	Ductile Iron 500-10	1	16.1 kg
4	4005	D	680 mm LH Side Bar	Ductile Iron 500-10	1	9.7 kg
5	4006	D	680 mm RH Side Bar	Ductile Iron 500-10	1	9.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	6	0.0 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
A	30-11-20	INITIAL RELEASE.		F.M.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES: CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

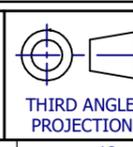
LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

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DESIGNED:	BY	DATE
F.M.	F.M.	27-11-20
CHECKED:	BY	DATE
S.S.	S.S.	27-11-20
APPROVED:	BY	DATE
S.S.	S.S.	27-11-20

CODE: GM301C1261D	TITLE: 1218x610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS D
SCALE: N.T.S.	MASS: 193.8 kg
FORMAT: A3	DRG. No: 6084
SHEET: 1 of 1	REV: A