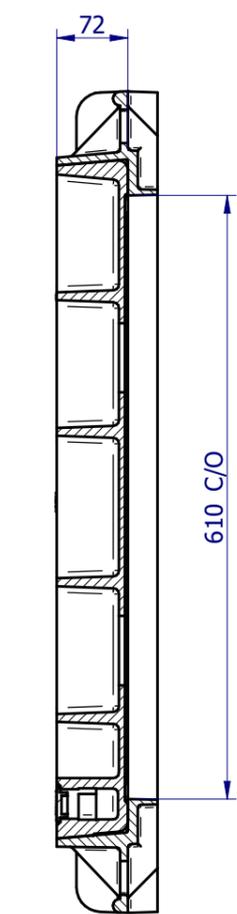
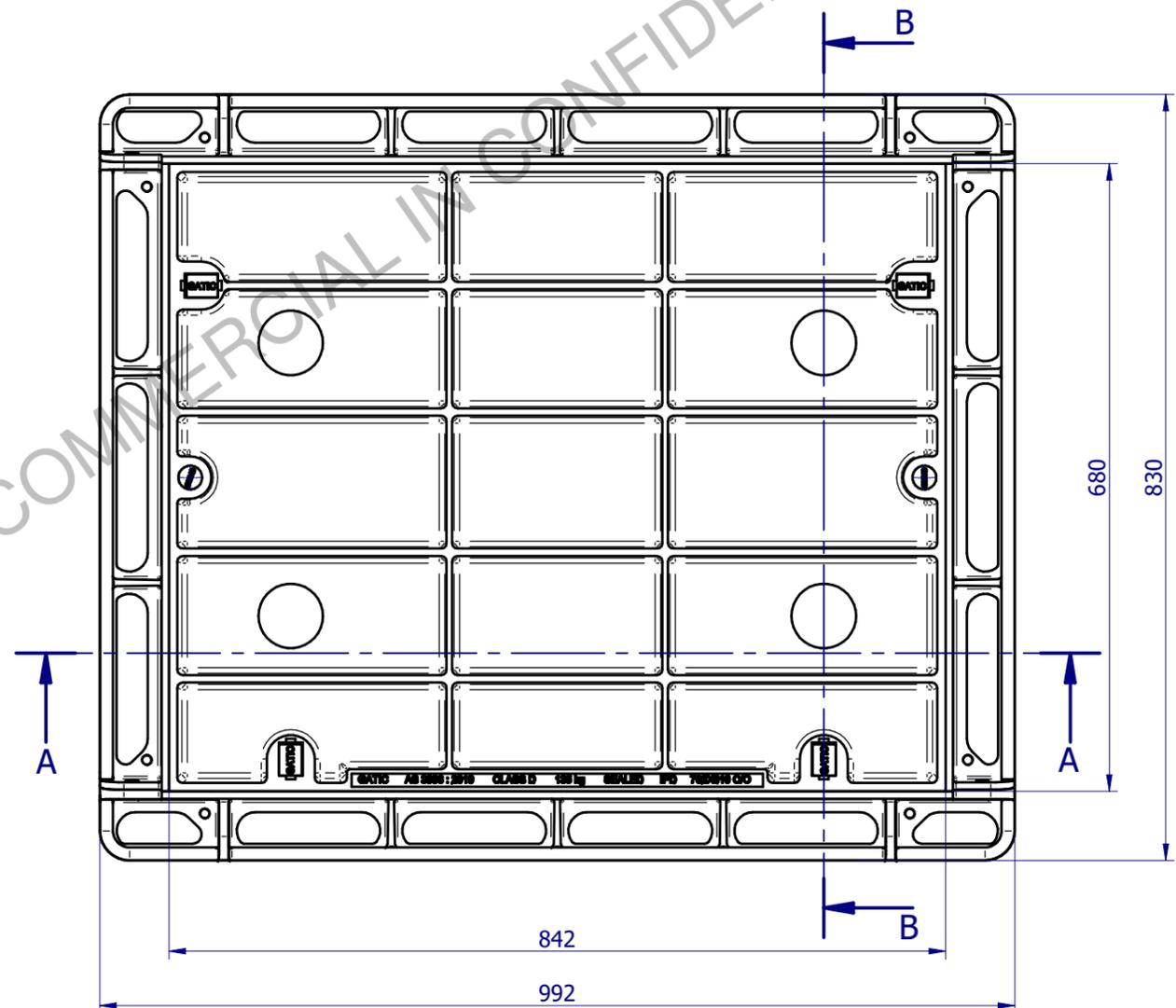
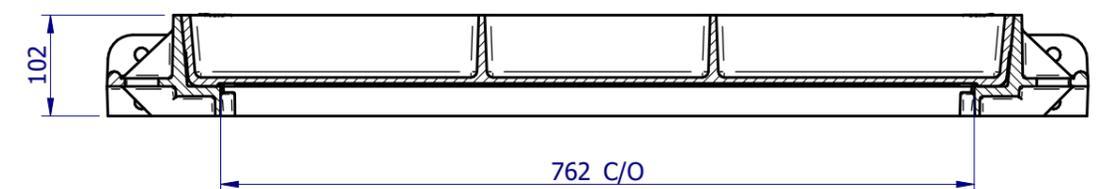
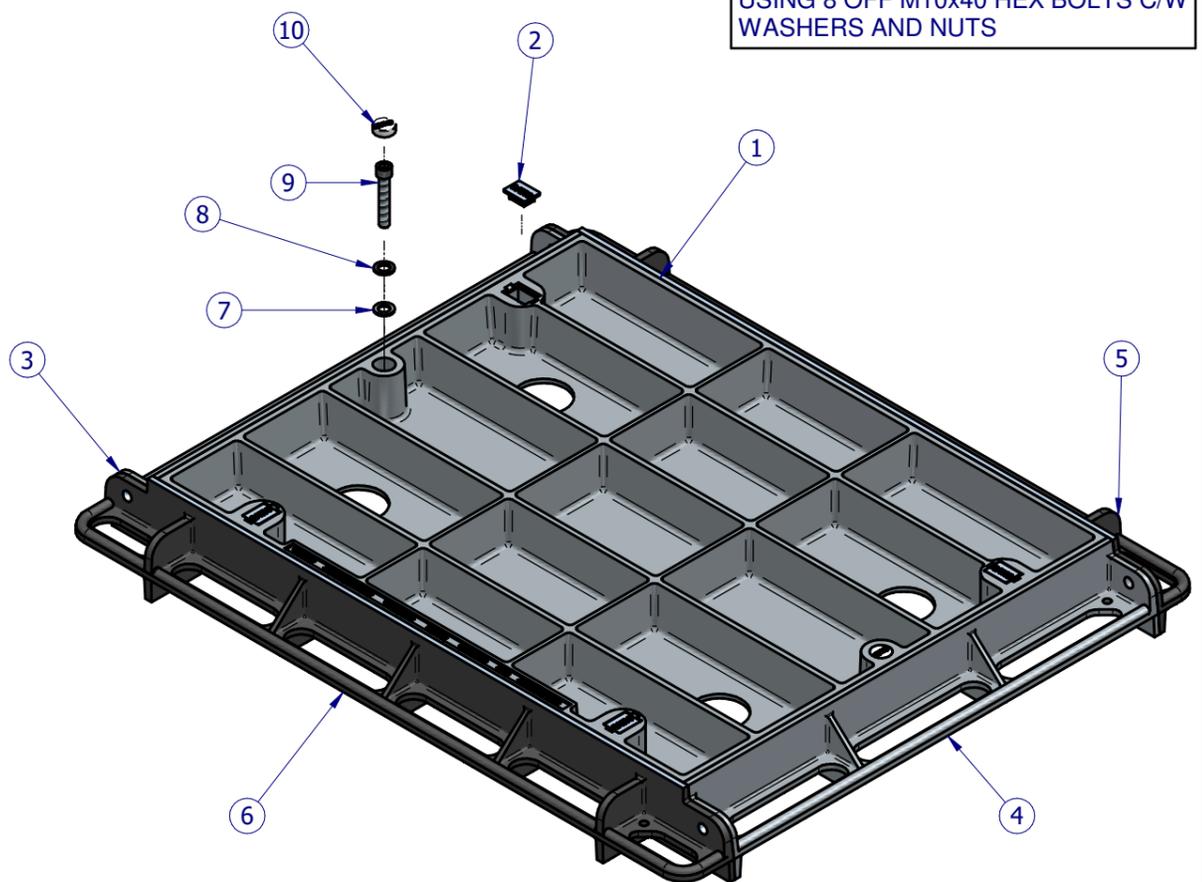


NOTE:
 FRAME COMPONENTS ASSEMBLED
 USING 8 OFF M10x40 HEX BOLTS C/W
 WASHERS AND NUTS



SECTION B-B



SECTION A-A

GM301C76D						
Item No.	Drwg.	Rev.	Title	Material	Qty.	Mass (kg)
1	1660	F	762x610 C/O Concrete Infill Cover Class D	Ductile Iron 500-10	1	65.3 kg
2	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
3	4005	D	610mm LH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
4	4006	D	610mm RH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
5	4012	C	762mm Under Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
6	4008	C	762mm Draw Cut Bar Class D	Ductile Iron 500-10	1	13.5 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
10	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg

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REVISION				UNLESS OTHERWISE STATED		LINEAR MACHINING TOLERANCE:		NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	
C	18-11-21	COVER DRAWING REVISED.	F.M.	M.B.	ALL MEASURES IN MILLIMETERS.		X.	±0.25 mm	FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.
B	17-07-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	GENERAL CAST TOLERANCES:		X.X	±0.10 mm	
A	14-09-18	INITIAL RELEASE	F.M.	S.S.	CT9 to ISO 8062.				
No	DATE	DESCRIPTION	BY	CHKD.	CASTING RADII: 3 mm		ANGULAR MACHINING TOLERANCE:		
					DRAFT TAPERS: 2°		X.	±0.5°	
							X.X	±0.1°	

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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE: GM301C76D
DRAWN:	F.M.	06-02-15	SCALE: N.T.S.
CHECKED:	S.S.	06-02-15	FORMAT: A3
APPROVED:	H.B.	06-02-15	SHEET: 1 of 1

TITLE: 762x610 C/O CONCRETE INFILL COVER & FRAME CLASS D - ASSEMBLY		MASS: 109.6 kg
DRG. No: 5520		REV: C