



SECTION A-A

Item	DWG	Rev	Title	Material	Qty	Mass
1	4022	B	1218mm Under Cut Bar Class D	Ductile Iron 500-7	1	16.1 kg
2	1206	C	1218x457 C/O Concrete Infill Cover Class D	Ductile Iron 500-7	3	413.2 kg
3	4001	C	527 mm LH Side Bar	Ductile Iron 500-7	3	23.2 kg
4	4002	C	527 mm RH Side Bar	Ductile Iron 500-7	3	23.0 kg
5	4021	B	1218mm Draw Cut Bar Class D	Ductile Iron 500-7	1	19.4 kg
6	2856	A	M10 Washer	Nylon, general purpose	6	0.0 kg
7	2855	A	M10 Washer	Stainless Steel, 304	6	0.0 kg
8	2857	A	M10x65 Socket Head Cap Bolt	Stainless Steel, 304	6	0.3 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	6	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	18	0.1 kg

REVISION	No	DATE	DESCRIPTION	BY	CKD.
F	27-08-12		END BARS & SIDE BARS AMENDED	S.F.	S.S.
E	30-07-12		END BARS & SIDE BARS AMENDED	S.F.	S.S.
D	18-09-09		MARKINGS LAYOUT UPDATED ON COVER	F.M.	S.S.
C	05-03-09		KEYHOLE PLUGS ADDED	S.S.	S.S.
B	08-01-09		BOLT DOWN HOLES INCTRODUCED ON COVER	F.M.	S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

GATIC
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THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE
F.M.	F.M.	26-03-08
CHECKED:	BY	DATE
S.S.	S.S.	08-01-09
APPROVED:	BY	DATE
H.B.	H.B.	08-01-09

CODE: GM303C1215D
 SCALE: N.T.S.
 FORMAT: A3
 SHEET: 1 of 1

TITLE: 1218x1511 C/O - 3 PART COVER & FRAME ASSEMBLY CLASS D
 MASS: 495.4 kg
 DRG. No: 2776
 REV: F