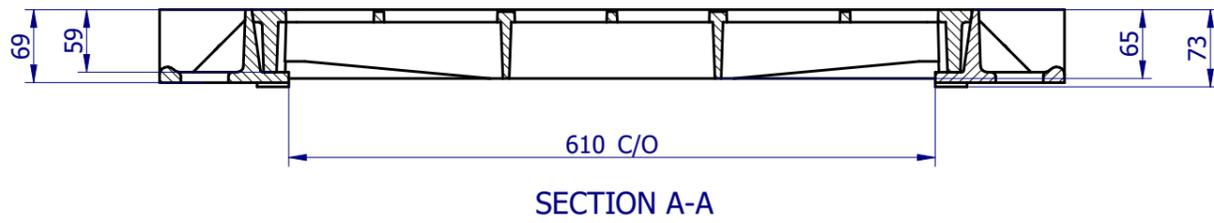
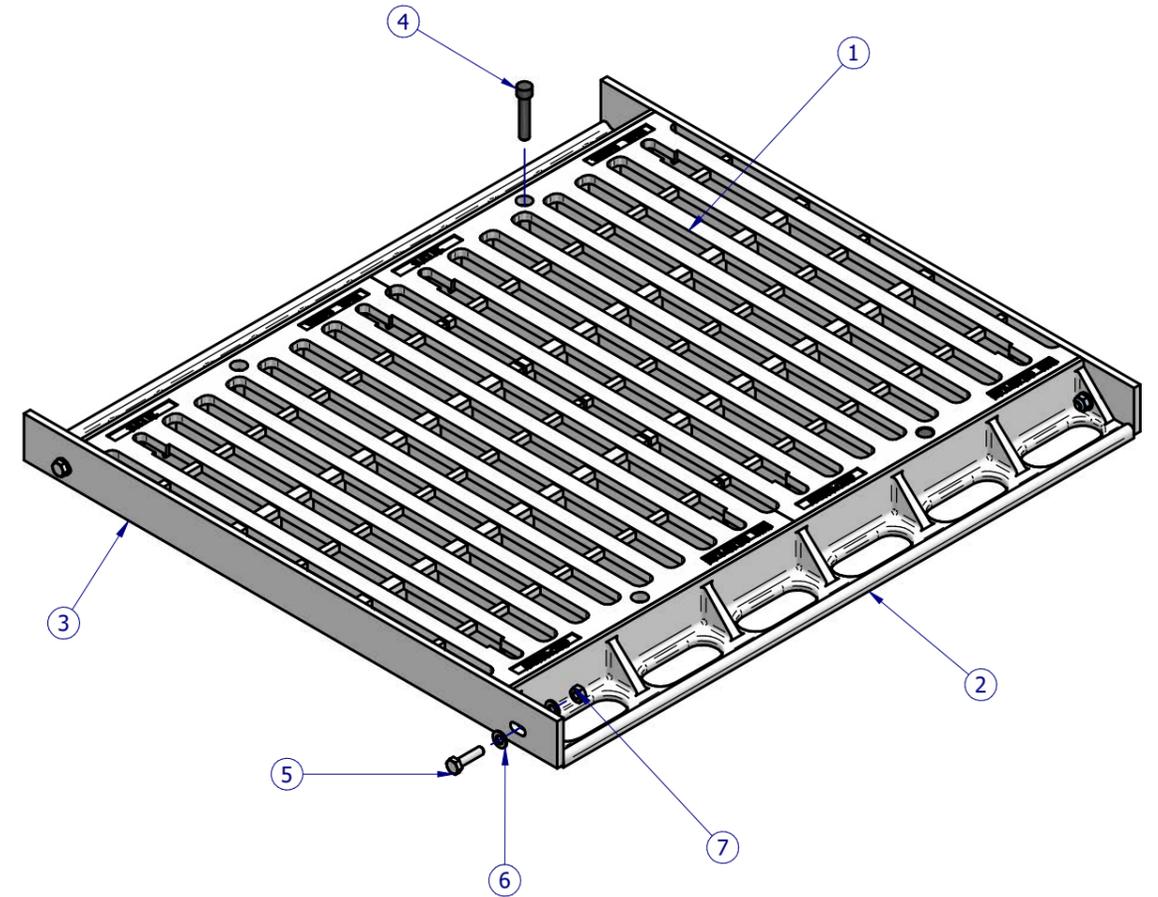
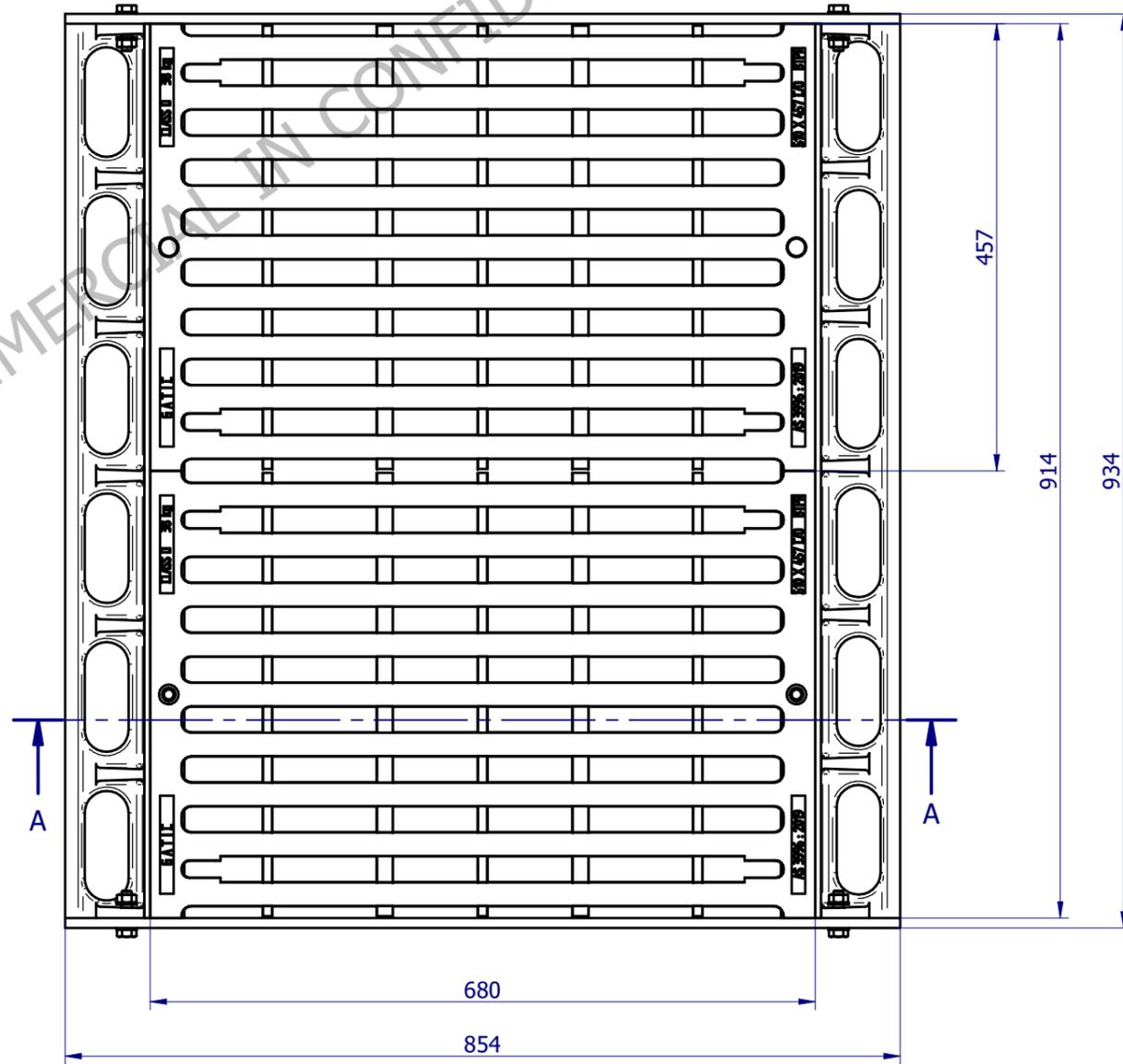


NEW DESIGN



GM321S6191D						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass
1	6077	A	610x457 C/O Grate Class D	Ductile Iron 500-10	2	75.0 kg
2	3500	B	914 mm Bar Class D	Ductile Iron 500-10	2	23.0 kg
3	3284	A	GMS End Plate	Structural Steel	2	8.6 kg
4	5999	A	M12x60 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg
5	2396	A	M10x40 Hex Head Bolt	Steel	4	0.2 kg
6	2369	A	M10 Washer	Steel	8	0.0 kg
7	2370	A	M10 Nut	Steel	4	0.0 kg

REVISION	A	16-11-20	INITIAL RELEASE.	F.M.	S.S.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS. GENERAL CAST TOLERANCES: CT9 to ISO 8062. CASTING RADII: 3 mm DRAFT TAPERS: 2°	LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening FINISH: ALL CAST SURFACES TO BE PAINTED BLACK. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. RUST PROOF SEALANT TO BE APPLIED ON ALL MACHINED SURFACES.			DESIGNED: F.M. 16-11-20	CODE: GM321S6191D	TITLE: 610x914 C/O SUMP GRATE & FRAME ASSEMBLY CLASS D
	No	DATE	DESCRIPTION	BY	CKD.						CHECKED: S.S. 16-11-20 APPROVED: H.B. 16-11-20	SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1	MATERIAL: DRG. No: 6079 MASS: 107.0 kg REV: A