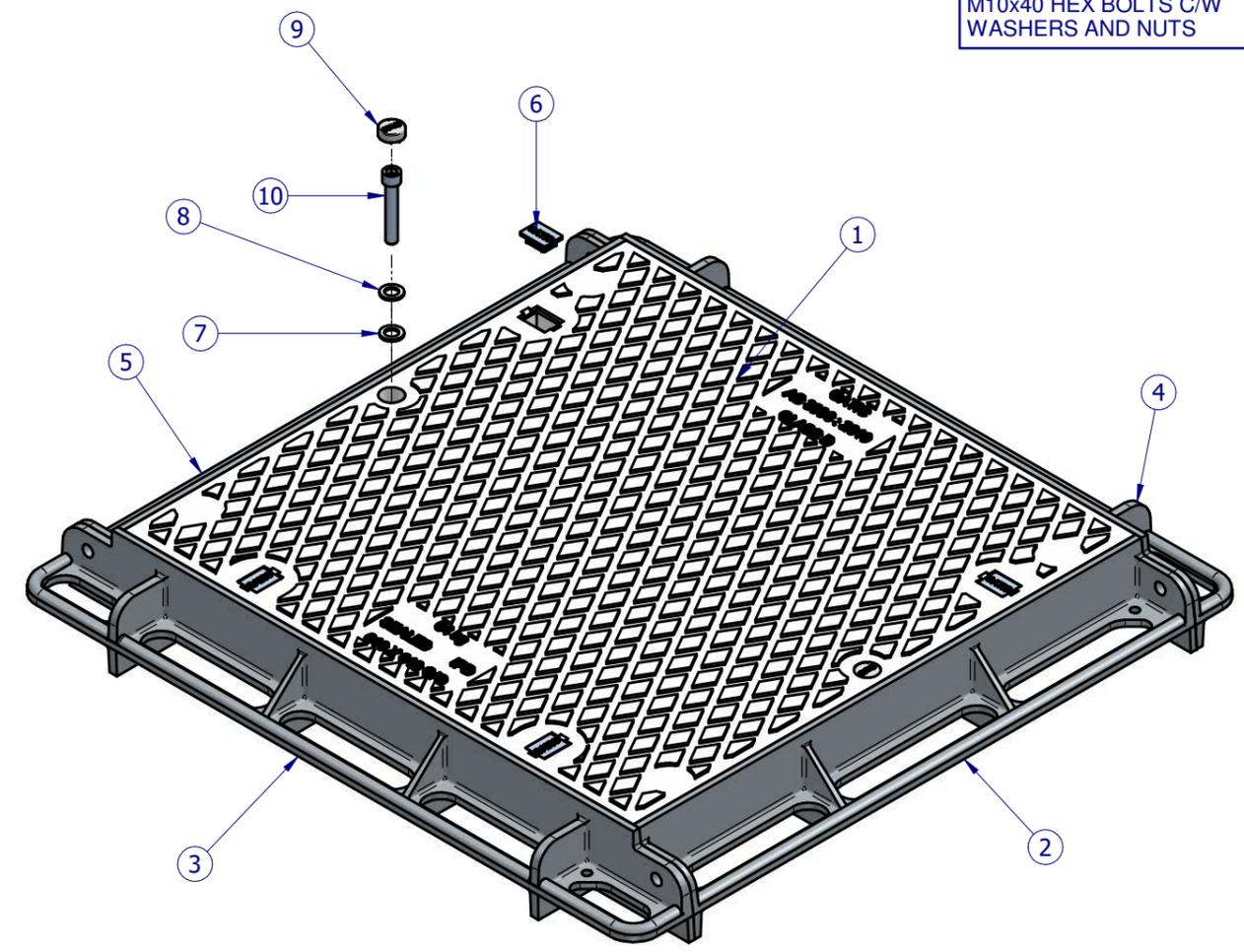
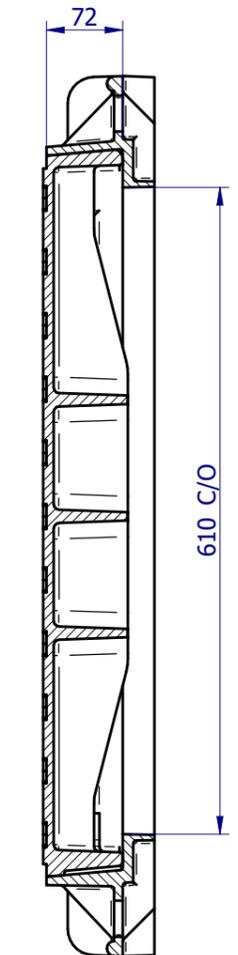
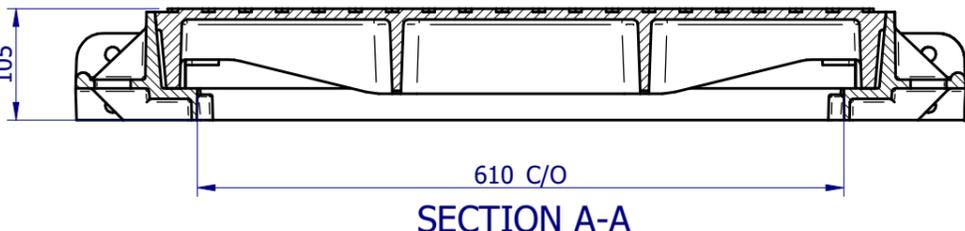
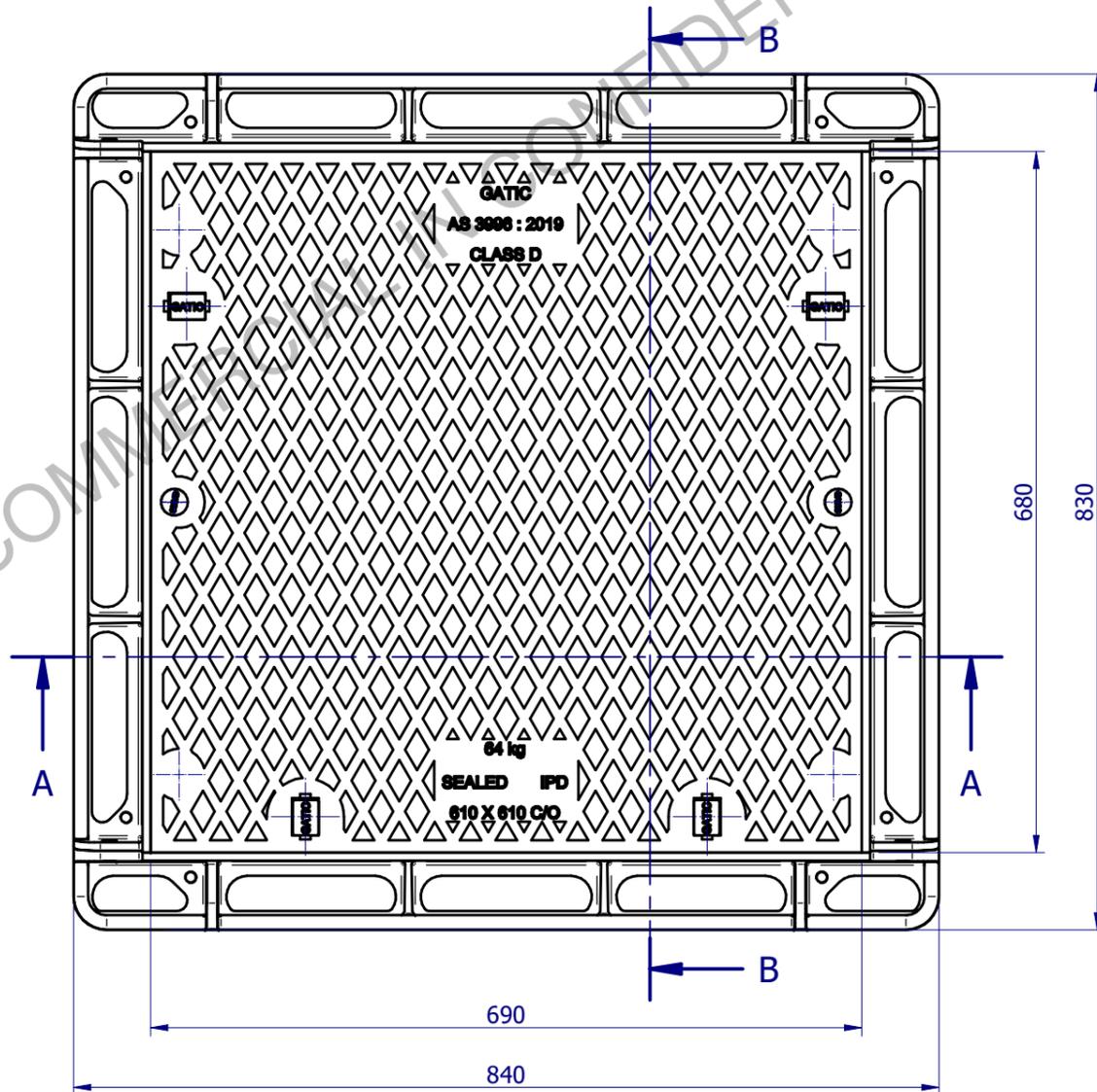


NOTE:  
 FRAME COMPONENTS  
 ASSEMBLED USING 8 OFF  
 M10x40 HEX BOLTS C/W  
 WASHERS AND NUTS



SECTION B-B

GM301S66D						
Item No.	Drwg.	Rev.	Title	Material	Qty	Mass
1	2189	D	610x610 C/O Solid Top Cover Class D	Ductile Iron 500-10	1	64.0 kg
2	4006	D	610mm RH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
3	4004	C	610mm Draw Cut Bar Class D	Ductile Iron 500-10	1	11.2 kg
4	4007	C	610mm Under Cut Bar Class D	Ductile Iron 500-10	1	9.4 kg
5	4005	D	610mm LH Side Bar Class D	Ductile Iron 500-10	1	9.7 kg
6	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg
7	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
8	2918	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	5992	A	M12x70 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.2 kg

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REVISION	No	DATE	DESCRIPTION	BY	CKD.
B	14-05-20	MODIFIED TO COMPLY WITH AS 3996 : 2019	F.M.	S.S.	
A	04-02-15	Initial Release	F.M.	S.S.	

UNLESS OTHERWISE STATED  
 ALL MEASURES IN MILLIMETERS.  
 GENERAL CAST TOLERANCES:  
 CT9 TO ISO 8062.  
 CASTING RADII: 3 mm  
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:  
 X. ±0.25 mm  
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:  
 X. ±0.5°  
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

**GATIC**  
 GATIC PTY LTD  
 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073  
 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au

THIRD ANGLE PROJECTION

DESIGNED:	BY	DATE	CODE:
---	---	---	GM301S66D
DRAWN:	F.M.	04-02-15	SCALE: N.T.S.
CHECKED:	S.S.	04-02-15	FORMAT: A3
APPROVED:	H.B.	04-02-15	SHEET: 1 of 1

TITLE:	DRG. No:	MASS:	REV:
610 x 610 C/O SOLID TOP COVER & FRAME CLASS D - ASSEMBLY	5071	104.3 kg	B