



SECTION A-A

SECTION B-B

GM301C76B						
Item #	Drwg #	Rev #	Title	Material	Qty	Mass [kg]
1	2747	B	762x610 C/O Concrete Infill Cover Class B	Ductile Iron 500-10	1	54.7 kg
2	2704	B	610 mm LH Side Bar Class B	Ductile Iron 500-10	1	4.3 kg
3	2703	B	610 mm RH Side Bar Class B	Ductile Iron 500-10	1	4.3 kg
4	2698	B	762 mm Under Cut Bar Class B	Ductile Iron 500-10	1	5.4 kg
5	2699	B	762 mm Draw Cut Bar Class B	Ductile Iron 500-10	1	5.6 kg
6	6011	A	M12x40 Socket Head Cap Bolt	Stainless Steel, A4-70	2	0.1 kg
7	6012	A	M12 Washer	Stainless Steel, A4-70	2	0.0 kg
8	2917	A	M12 Washer	Nylon, general purpose	2	0.0 kg
9	2854	C	Plastic Plug Ø26 mm	UV Stabilized Nylon	2	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	2	0.0 kg

REVISION			
No	DATE	DESCRIPTION	BY
B	16-11-20	COMPONENTS REVISED TO COMPLY TO AS 3996:2019	F.M. S.S.
A	24-06-08	INITIAL RELEASE	F.M. S.S.

UNLESS OTHERWISE STATED
 ALL MEASURES IN MILLIMETERS.
 GENERAL CAST TOLERANCES:
 CT9 to ISO 8062.
 CASTING RADII: 3 mm
 DRAFT TAPERS: 2°

LINEAR MACHINING TOLERANCE:
 X. ±0.25 mm
 X.X ±0.10 mm

ANGULAR MACHINING TOLERANCE:
 X. ±0.5°
 X.X ±0.1°

NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening

FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS/NZS 4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.

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THIRD ANGLE PROJECTION

DESIGNED:	F.M.	DATE	24-06-08
DRAWN:	F.M.	DATE	24-06-08
CHECKED:	S.S.	DATE	24-06-08
APPROVED:	S.S.	DATE	24-06-08

CODE: GM301C76B
 SCALE: N.T.S.
 FORMAT: A3
 SHEET: 1 of 1

TITLE: 762x610 C/O CONCRETE INFILL COVER & FRAME ASSEMBLY CLASS B
 MATERIAL: MASS: 74.4 kg
 DRG. No: 2789
 REV: B