



SECTION B-B

SECTION A-A

GM301C64G						
Item No.	Document No.	Rev.	Title	Material	Qty	Mass
1	2812	C	610X457 C/O Concrete Infill Cover Class G	Ductile Iron 500-10	1	81.7 kg
2	2819	C	610 mm Undercut Bar Class G	Ductile Iron 500-10	1	13.0 kg
3	2823	C	610 mm Drawcut Bar Class G	Ductile Iron 500-10	1	13.2 kg
4	2826	C	457 mm RH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
5	2830	C	457 mm LH Side Bar Class G	Ductile Iron 500-10	1	9.7 kg
6	2917	A	M12 Washer	Nylon, general purpose	4	0.0 kg
7	2918	A	M12 Washer	Stainless Steel, A4-70	4	0.0 kg
8	5995	A	M12x85 Socket Head Cap Bolt	Stainless Steel, A4-70	4	0.4 kg
9	2854	A	Plastic Plug Ø26 mm	UV Stabilized Nylon	4	0.0 kg
10	1681	A	Plastic Keyhole Plug	UV Stabilized Nylon	4	0.0 kg

REVISION D 20-10-20 MODIFIED TO COMPLY WITH AS 3996:2019 C 06-05-13 FRAMES MODIFIED B 02-10-09 MARKINGS LAYOUT UPDATED ON COVER A 14-01-09 INITIAL RELEASE.	UNLESS OTHERWISE STATED ALL MEASURES IN MILLIMETERS.	LINEAR MACHINING TOLERANCE: X. ±0.25 mm X.X ±0.10 mm	NOM = Nominal; O/A = Overall; TYP = Typical; C/O = Clear Opening	GATIC GATIC PTY LTD 9-15 Radford Road, PO Box 312, Reservoir VIC. 3073 Ph- 03 9316 2666 Fax- 03 9315 0099 www.gatic.com.au	THIRD ANGLE PROJECTION	DESIGNED: F.M. 26-10-08 DRAWN: F.M. 14-01-09 CHECKED: S.S. 14-01-09 APPROVED: H.B. 14-01-09	CODE: GM301C64G SCALE: N.T.S. FORMAT: A3 SHEET: 1 of 1	TITLE: 610 x 457 C/O CONCRETE INFILL COVER & FRAME ASSY CLASS G MATERIAL: -- DRG. No: 2836 MASS: 127.7 kg	REV: D
	GENERAL CAST TOLERANCES: CT9 to ISO 8062.	FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°			BY: F.M. DATE: 26-10-08 DATE: 14-01-09	REV: D		
	CASTING RADII: 3 mm DRAFT TAPERS: 2°	FINISH: ALL CAST SURFACES TO BE PAINTED AS SPECIFIED. FABRICATED COMPONENTS TO BE HOT DIP GALVANISED TO AS4680. LIGHT FILM OF GATIC SEALING GREASE TO BE APPLIED ON ALL MACHINED SURFACES.	ANGULAR MACHINING TOLERANCE: X. ±0.5° X.X ±0.1°			BY: F.M. DATE: 26-10-08 DATE: 14-01-09	REV: D		
	F.M. S.S. F.M. S.S. F.M. S.S.	F.M. S.S. F.M. S.S. F.M. S.S.	F.M. S.S. F.M. S.S. F.M. S.S.			F.M. S.S. F.M. S.S. F.M. S.S.	F.M. S.S. F.M. S.S. F.M. S.S.		